



Inspiring – TFL Colour Trends

❖ Autumn-Winter 2019–20



TFL – Great chemicals. Excellent advice.

TFL's seasonal fashion inspirations



Colour Trend Catalogue for the leather industry

Welcome to TFL's new Colour Trend Catalogue for the season Autumn-Winter 2019–20. In this brochure we present the colour trends for leather garment, footwear, accessories and upholstery.

TFL presents the fashion colour trends for leather garment, footwear, accessories and upholstery.

We have divided the colour trends into “Wearing” and “Living”, devoting a section to each within the publication. Wearing comprises inspirations and colour trends for garments, footwear and accessories. The Living section features all colours that will decorate the season's interior design.

Advantages for TFL customers: knowledge of the future colour preferences and trends helps designers, manufacturers and tanners to stay one step ahead of the market. In combination with the fashion colour trends, TFL provides information about the appropriate dyes and dye applications.

In the following pages we will highlight our SELLA® colour range. SELLA® dyes are anionic powder dyes specially selected for the drum dyeing of all article types.

The products provide many advantages such as:

- brilliant and intense shades
- good general fastness properties
- excellent cost/performance ratio

In addition, we present the TFL RODA® Lite 07 casein-free range of finely dispersed, anionic water-based pigments with overall good fastness properties and excellent covering power. RODA® Lite 07 pigments can be used for shoe and leather goods, as well as upholstery and garment leathers.

TFL hopes you will find this catalogue of real value in your day-to-day decision making on colour.

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Wearing

At a historic moment in time when the aesthetic language of fashion is highly eclectic, we feel completely free to let ourselves be influenced by faraway lands.

Our first buzzword is extravagance; our interpretation of the world of footwear in which the focus is the contrast between soft patent finishes and brilliant suedes. As glamorous as any Hollywood diva on the red carpet, suede leathers are printed with animal designs such as African zebras, bison or gleaming Arab horses.

THEMES:

- Go Hovercraft
- Stardust Song
- Precious Ring
- Cashmere Kid
- Blow Up

Chemistry changes everything; waxes transform lower grade leathers into supple grain articles; oils impart a warm touch to natural vegetable-tanned kidskins and buffalo hides.

Yellow, a colour that lights up the season, is a byword for lightness, artistry and a desire for fun. A sunny yellow warms the finest full-grain leathers, such as New Zealand calf, Iberian lambskins and shrunken grain deerskins. Imagine extreme combinations of plotter-designed prints gushing over calfskins featuring tipping effects.

Influenced by high-tech fabrics, clothing leathers are transformed into real full weather protection gear. The know-how of 3D technology helps impregnated leather to develop into a real “skin” for example, for modern bikers on their roaring two-wheeled beasts.

Online shopping is gaining more importance and has a significant, individualised impact on colours and styles. At the press of a button, flexible and skilled craftspeople are transforming our article dreams into reality.



Go Hovercraft

Stretchy full-grain nappa calfskins.

Trends: Full substance bovine nubuck is enhanced in its physical properties by using MAGNOPAL® HS in the retanning. Drum dyeing using the TFL Cool Technology (SELLA® Cool and RODA® Cool) prevents sunlight being absorbed and helps to keep the wearer cool. The nubuck effect is further enhanced by using RODA® Mod 5129 in the osmotic process, providing a silky touch and a brilliant shade. Chrome-tanned North African lambskins treated with BORRON® SCA in the beamhouse, can be made washable by the use of MAGNOPAL® SOF as a fatliquoring agent and TANNESCO® CPR Liq in capping. The article can be further improved by finishing with the natural polyurethane RODA® Fix 6271-B. Tanned and retanned Pakistani buffalo hides are given a marble effect in the drum using selected dyes and SELLA® Fix E; before finishing with a soft and shiny protein top coat such as RODA® Bind TLC 327 and/or RODA® Bind TLC 385.

TARGET:

- Unisex windbreaker
- Stretchy motard-style trousers
- Sailing coat bonded with Lycra



BADOO
TPX 13-0752



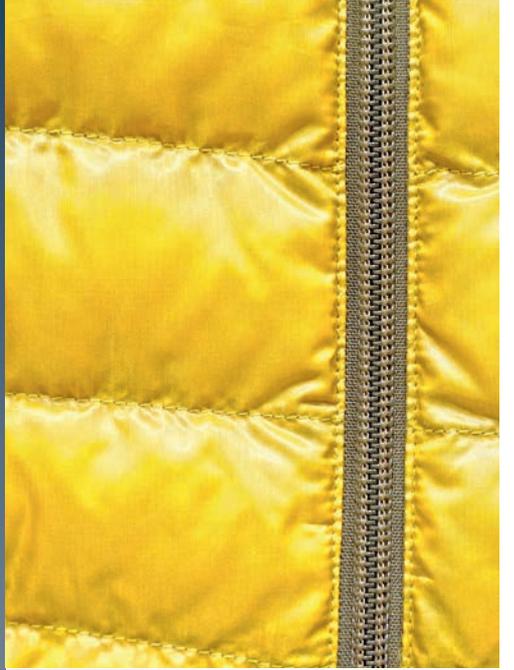
SURF
TPX 19-4028

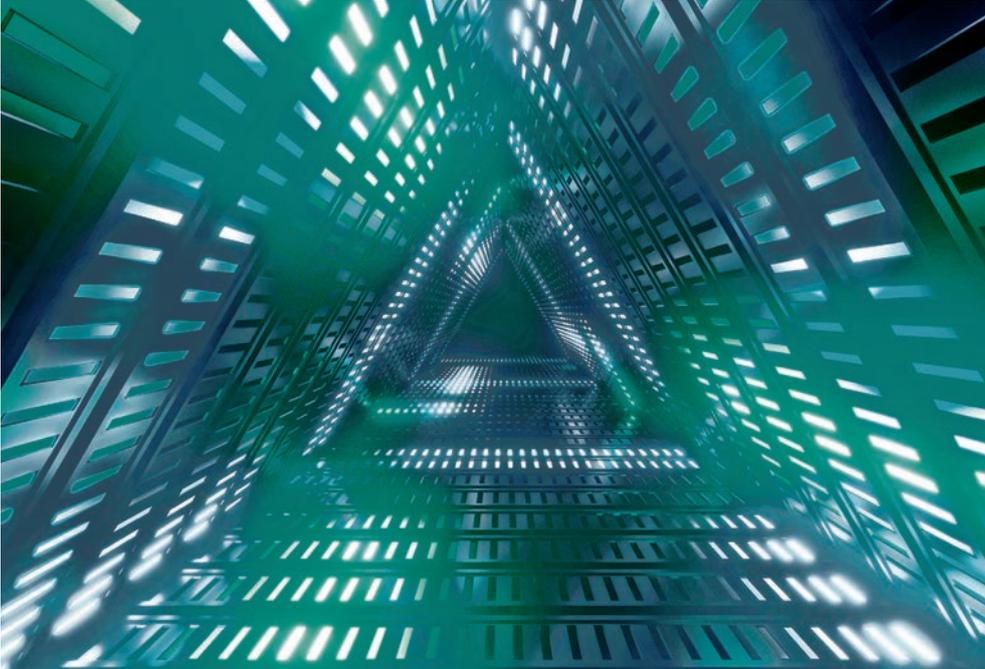


GHOST
TPX 15-0000



SWITCH
TPX 17-1462







Stardust Song

Soft pearlised patent calfskins.

Trends: Buffed Russian calf crust is impregnated in two process steps using RODA® Cryl 5037 and RODA® Cryl IL to ensure a tight grain; the pearlised effect is achieved with RODA® Poliperl pigments and the water-based patent finishing is fixed with RODA® Pur 5805/N2.

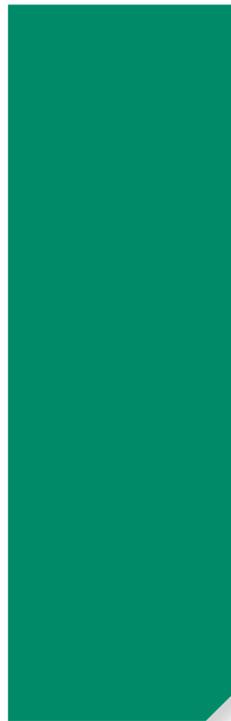
Impregnated full-grain kidskins are embossed with geometric designs and base coated with RODA® Base WH 0303, before fixing with RODA® Fix 5090 and then dry-milled. Nigerian cross-breed crust leathers for which the finishing is highlighted with RODA® Fluo 16 pigments, before a final brushing-off. Calf leathers treated with MAGNOPAL® IPF and MAGNOPAL® PS-N for a lightweight effect and a natural appearance.

TARGET:

- Women's court shoes
- Clutch with woven shoulder strap
- Tube boots with side zip



AUREA
TPX 19-4241



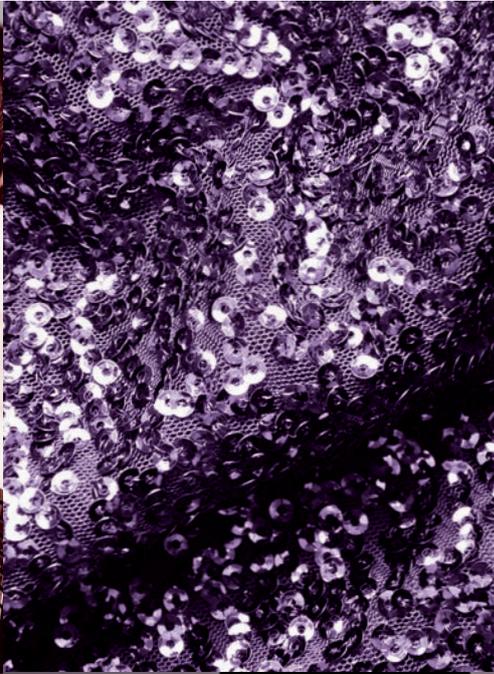
RERUM
TPX 18-5633



MIRABILIS
TPX 16-5127



SCARLATTO
TPX 14-1064





Precious Ring

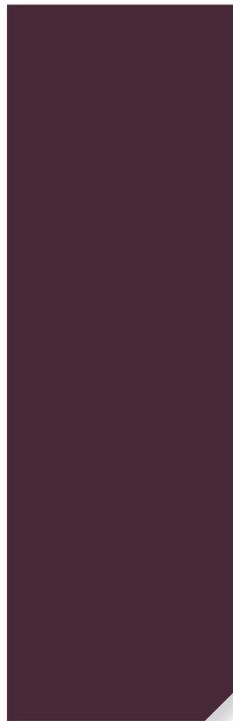
European calfskin footwear and box calf leather goods.

Trends: Chrome-tanned calfskin treated with BORRON® SCA in the beamhouse is retanned with SELLASOL® HFN-F Gran and SELLATAN® TMC to impart a tight-grain; finished with the pre-bottom RODA® Ground 772/HD to enhance polishing before fixing with the shiny RODA® Pur 5427/N for excellent transparency.

Corrected grain crust is impregnated with RODA® Cryl 5037 before economically finishing with RODA® Cryl 5416 on the reverse roller-coater. Spanish lambskins treated with BORRON® SCA in the beamhouse are pretanned and retanned with MAGNOPAL® IPF to fill empty voids before burnishing in the crust with RODA® Wax 4039 for an elegant natural look.

TARGET:

- Women's high-high boots
- Men's crimped moccasins
- Moccasins with front tassels



CLEOPATRA
TPX 19-1624



NEFERTITI
TPX 19-3518



RAMESES
TPX 19-1320



NILE
TPX 18-1703



Cashmere Kid

Vegetable-tanned double-face calfskins.

Trends: Unshaved calf suedes are retanned to maintain an uneven, long nap with rustic vintage appeal. Fatliquoring with vegetable oils and water-repellent softening agents ensure an extremely natural look and a long life.

Wet-white Argentinian hides tanned with vegetable extracts and fatliquored to give a highly pronounced pull-up effect. The flesh side is finished with the cationic compound RODA® Base K 5025/F to intensify the glossy look whilst maintaining the natural charm of the grain. Vegetable-tanned nubuck calfskins fatliquored with CORIPOL® AV and CORIPOL® BZE-N are then buffed and finished with the hot wax RODA® Wax 5044; before finally embossing with a geometric aluminium plate and then distressing, by hand. Splits can be enhanced with swellable PU resins such as RODA® Pur WX; followed by embossing and then drum-dyeing. Sandwich-dyed calf embossed with perforated plates before finishing the tips with a metallic effect achieved with RODA® Poliperl pigments.

TARGET:

- Unisex shoes
- Multi-pocket outdoor backpack
- Bum bags



ETNA
TPX 18-1140



VESUVIO
TPX 18-1450



VULCANO
TPX 17-1230



STROMBOLI
TPX 16-1333





Blow Up

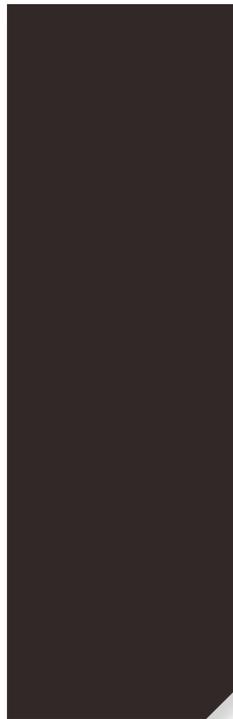
Shiny shrunken grain calfskins.

Trends: Vegetable tanned Indian kidskins retanned with TANNESCO® CPR Liq are softened with renewable fatliquors such as CORIPOL® AV. Finished with a polishable pre-bottom RODA® Ground 772/HD and then topped with RODA® Wax 2014 to give an elegant appearance.

Heavy substance Dutch cow hides stuffed with MAGNOPAL® SOF and tumbled for a shrunken grain effect before finishing with a very matt, waxy-polyurethane such as RODA® Fix 5040 Dull. North African kidskins treated with BORRON® SCA and MAGNOPAL® TGR to support brilliant shades for luxury gloves, that can be finished with shiny top coats based on RODA® Fix 5188/N Gloss. Wet-white Egyptian buffalo hides treated with BORRON® SCA, pretanned with SELLATAN® WL-G Liq and retanned with TANNESCO® CPR Liq result in a clean surface which can be embossed to enhance the shrunken grain appearance. The finishing is completed by applying a soft, shiny PU to the tips namely, RODA® Fix 5090.

TARGET:

- Oversized sports bag
- Embroidered evening bag
- Men's fur-lined ankle boots



BULGARO
TPX 19-0812



ASSIRO
TPX 17-1310



SICULO
TPX 19-1235



MOLDAVO
TPX 19-1034





Living

Every six months we unveil our collection, and every six months we offer something completely different. Guided by our experience and hearts, we strive to be unconventional and never predictable, when developing our chemical and technological solutions.

No longer confined to the restrictive role of feeling soft, leather has taken off towards new and unexplored heights. Thanks to newly developed systems a multitude of brilliant, clean and vivid colours are entering into our living spaces. The possibilities are endless, imagine a sun filled room with leather seating to complement maple wood; soft, stain-proof leather on top of occasional tables with weathered aluminium frames; and water-repellent milled nubuck seating on wicker furniture.

THEMES:

- Bio Morphism
- Tango Latino

Wherever you sleep, relax or just feel good, there is a focus on oversized seating in nubuck embossed with damask and mélange wool designs; bed-heads are tufted with brilliant suede splits like exotic furs; vegetable-tanned calfskin rugs are laser-etched to recreate vintage designs of crocodile and elephant grain.

Bamboo and stonewashed leather should always be used together to conjure up the idea of a poetic island where you can rediscover handcrafted Japanese culture in all the accessories generously positioned around every room.

Nowadays working spaces need to be increasingly more flexible and open to change, that is why a technological mix of carbon fibres and tear-resistant full-grain calfskins for seating, ensures absolute comfort combined with extraordinary visual effects.

The must-have in the home of any Millennial is the green living module, a hybrid space in which you can live and work in a flexible way. The use of eco-friendly materials is a matter of course; for example leather is combined with natural fabrics or upcycled materials for multi-coloured wall hangings, or Pareo covers on which to relax in pure pleasure.



Bio Morphism

Soft tumbled stonewashed bovine leathers.

Trends: “Dry Milling” will gain importance. Benefits previously achieved in wet-end will in future be achieved in the newly developed milling drums, e.g., touch-modification using RODA® Mod 5129 will show substantial benefits.

Wet-white bovine leathers treated with BORRON® SCA in the beamhouse and retanned with SELLATAN® RL Liq can be dyed in extremely bright shades and in order to maintain the brightness and, enhance the fastness, the use of RODA® Cor HTP pigments in the finishing is essential. Buffed buffalo crust leather embossed with a cobweb roller when finished with RODA® Fix 5090 gives an attractive, natural appearance. European calf flanks treated with BORRON® SCA in the beamhouse and tanned with a combination of TANNESCO® CPR Liq and TANNESCO® HN Liq to create a bright, white and clean surface that can be finished with a tipping effect using RODA® Pur WX 1418/F.

TARGET:

- Modular seating system
- Sofas with a headrest
- Padded garden recliner



YASAI
TPX 17-1210



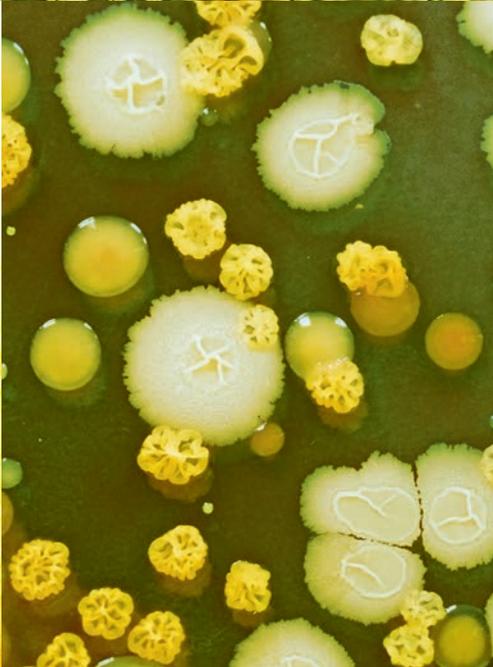
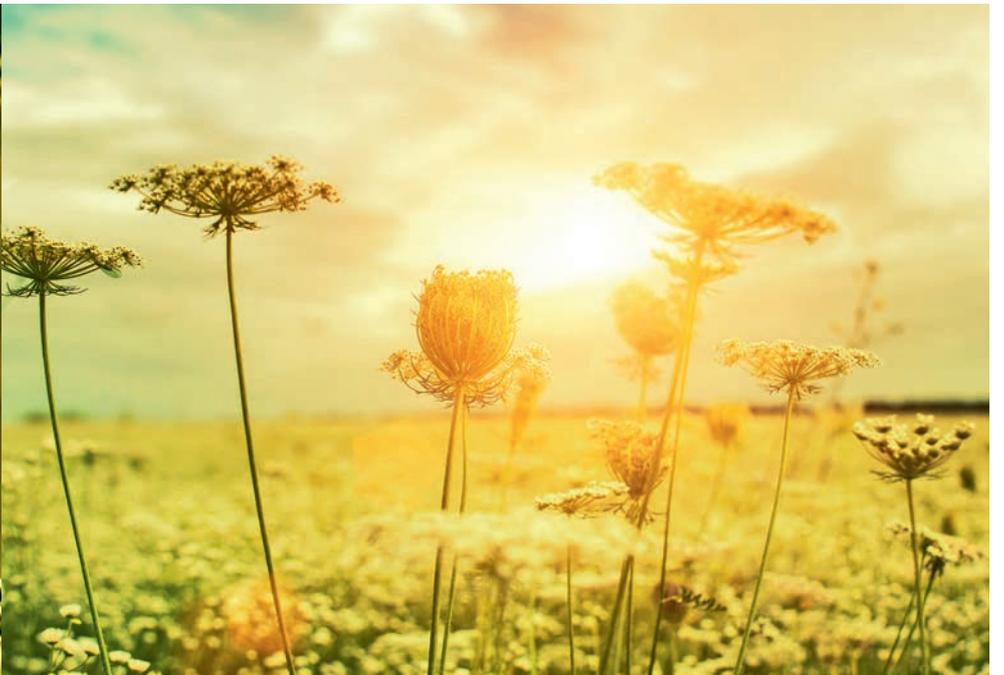
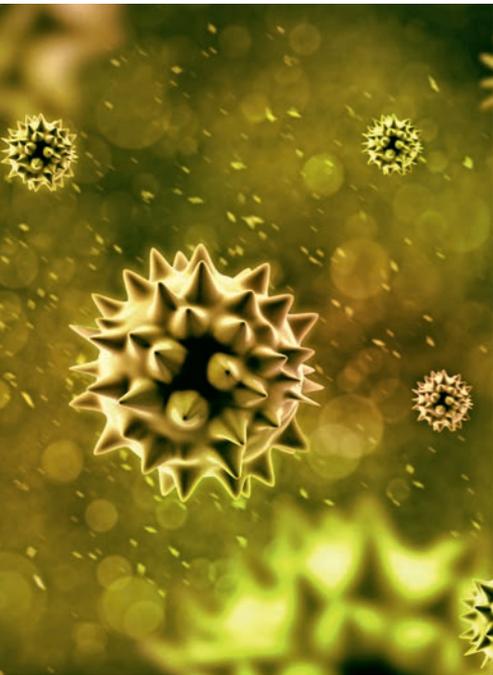
WASABI
TPX 18-0835



MISO
TPX 14-0852



SASHIMI
TPX 11-0617







Tango Latino

Micro-pigmented bovine leathers.

Trends: Chrome-tanned bovine leathers hung to dry in a humid space to create beautifully draping leather that has been finished with white pigment and contrasting transparent pigment from the RODA® Cor HTP range.

Bovine leathers treated with the special white pigment SELLA® Fin White T and SELLATAN® FL Liq can be dried in a heated drum to create a soft vintage look, before finishing with RODA® Tec AW to impart a waxy hand. Wet-white bovine leathers dyed in two steps with the help of RODA® Fluo 16 pigments make the colours appear even brighter. A final finishing with upgrading solutions based on RODA® Care NC, markedly improves the selection. Super soft splits retanned with TANNESCO® CPR Liq result in a very short nap and extremely bright colours. A nappa style look can be achieved by using RODA® Base AF-B in the base coat.

TARGET:

- Padded bed-heads
- Living room chairs and sideboards
- Sculptured foam sofas



OVIEDO
TPX 19-1664



POSADA
TPX 17-2036



MALETA
TPX 17-1446



ALAMBRA
TPX 15-1333

RODA® Pur 5805/N2 and RODA® Fix 5090



Easy application for high-gloss finishes

New water-based top coats which can be used alone or as a glossy component to achieve the most demanding standards of fastness

- Highly transparent
- Very glossy
- Extremely tough
- Medium hard with elegant and smooth surface
- High water resistance
- Excellent light fastness
- Un-matched flow and leveling properties

Enjoy high gloss and fastness properties at lowest possible VOC emission!



Take advantage of the transparent, high-gloss coating

- RODA® Pur 5805/N2 is recommended for all types of leather with a high gloss
- Top coats with RODA® Pur 5805/N2 are distinguished by high transparency, excellent leveling and good flexing properties
- RODA® Fix 5090 is used as a soft, shiny top coat suitable to create a patent naplak effect after milling.
- High consumer safety with zero NMP / NEP, no organo tin compounds and APEO

Awesome benefits of top coat:

- Less post-hardening
- Very glossy, transparent finishing
- Elegant and smooth surface
- VOC optimised, protective coating

Discover the difference to solvent-based patent leather!

For more information please contact your local TFL partner or send an email to: contact@tfl.com



TFL PRODUCT SELECTION –
to fulfill low emission
specifications



Glossary Wet-end

TANNESCO® CPR Liq – Innovative mineral tanning agent

TANNESCO® CPR Liq is a special, masked zirconium complex offering technical solutions as a capping agent, a pre-tanning and re-tanning agent. It reacts mildly when compared with chromium & aluminium sulfate, and the extremely acidic zirconium sulfate. TANNESCO® CPR Liq offers a toxicological and environmentally friendly alternative, when tight grain articles with excellent dyeability are required.

MAGNOPAL® SOF – Polymeric based softening agent

MAGNOPAL® SOF is based on an anionic polymer with excellent softening properties and is applied alone or in combination with conventional anionic fatliquors. The product is fixed in a nearly un-extractable form to the leather fibre and is therefore ideally suited for washable and dry cleanable garment- and shoe nappa from hides and skins. A combination of MAGNOPAL® SOF and e.g. DRYWALK® WAM is recommended for water resistant and washable shoe upper leathers. MAGNOPAL® SOF is highly stable against light and heat yellowing and is therefore suitable for white upper leathers for vulcanised or injection moulded shoes.

MAGNOPAL® IPF – Innovative technology for lightweight leathers

Filling empty and loose structured hides and skins is more important than ever; especially in these times of rising raw material prices and declining quality. Traditional tanning agents and fillers are by far too small to fill the large empty spaces in the hide structure, especially those in the looser areas of the flanks and bellies. MAGNOPAL® IPF targets these voids, imparting a pronounced selective filling and as a consequence, an interesting substance-levelling effect, from backbone to belly. In parallel, and just as importantly, the extreme low-density character of MAGNOPAL® IPF allows the tanner to build into his recipes a reduction in specific and area weight... lightweight with selective filling!

CORIPOL® AV – Fatliquoring agent for soft nappa, furniture and automotive leathers

CORIPOL® AV is an anionic fatliquoring agent, based on a combination of modified sustainable natural & synthetic softening agents. It has good stability to electrolytes, hard water and in chrome and aluminium tanning floats. CORIPOL® AV imparts good inner softness and a pleasant handle; it is the ideal main fatliquor for all soft articles like upholstery, garment and automotive leathers. It can also be used as a companion fatliquor for shoe upper and handbag leathers when combined with e.g. CORIPOL® ESA-N.

BORRON® SCA – Scudding & bleaching agent

BORRON® SCA is a sustainable and biodegradable product which can be applied in all beamhouse processes as well as in the wetting back of pre-tanned leathers. However, the main application is made with or after the bating agent, where it supports bating by boosting the removal of any hair and epidermis residues. The removed scud is then kept in suspension and is not re-absorbed by the grain. In addition, it has a bleaching effect on hide pigment and any remaining epidermis. As a consequence, the leathers treated with BORRON® SCA are noted for their very uniform and bright dyeing.



Glossary Finishing

RODA® Fix 5090

RODA® Fix 5090 is a ready-to-use NMP-free and NEP-free top coat especially designed for shiny leather articles, forming a soft and glossy film. Is used to create fashion articles such as the well-known “patent naplak”.

RODA® Cryl 5416

RODA® Cryl 5416 is an acrylic resin which forms a soft, flexible film, suitable for shoe upper and leather goods, garment, automotive and upholstery articles with the following characteristics:

- High covering power
- Good printability
- Low stickiness which means excellent stacking, plating and embossing behaviour
- Suitable for many types of leather
- Good general physical properties

RODA® Care NC

RODA® Care NC is used on full grain or snuff grain leather in order to support the reconstruction of the grain; levelling-out the absorption of the subsequent finishing layers. Normally applied by roller-coater, but due to its versatility, it can also be applied by spray or hand-padding.

RODA® Wax 2014

RODA® Wax 2014 is mainly used on calf and baby-calf skin in order to obtain a re-polishable effect with a very natural look. Used on bottom coats, it gives a silky touch and a very good sealing of the grain. These properties can be further improved by polishing.

RODA® Cryl 5037

RODA® Cryl 5037 is an acrylic resin used for the impregnation of buffed leather, where it improves the firmness of the grain. Leather treated with RODA® CRYL 5037 remains smooth and uniform even after vacuum operations. Its good penetration properties make it particularly useful for leathers with low absorption.



Colour Trends – Wearing Autumn-Winter 2019–20

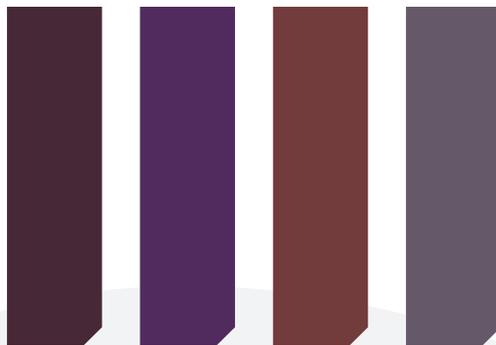
Go Hovercraft



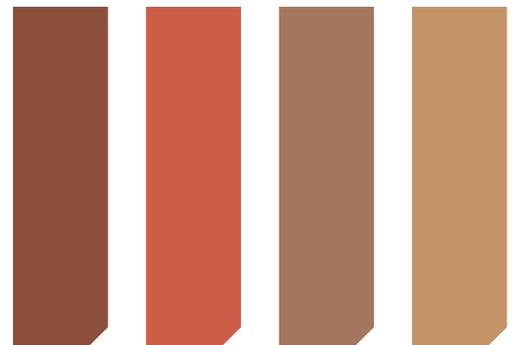
Stardust Song



Precious Ring



Cashmere Kid



Blow Up





Colour Trends – Living Autumn-Winter 2019–20

Bio Morphism



Tango Latino





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Inspiring – TFL Colour Trends

» Autumn-Winter 2019–20



TFL – Great chemicals. Excellent advice.





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TARGET:

- Unisex windbreaker
- Stretchy motard-style trousers
- Sailing coat bonded with Lycra





↑ **BADOO** TPX 13-0752

↑ **SURF** TPX 19-4028

↑ **GHOST** TPX 15-0000

↑ **SWITCH** TPX 17-1462



Drum 1,50 % SELLA® Fast Yellow A
1,50 % SELLA® Fast Yellow R
0,50 % INVADERM® LU

Finishing 76,38 RODA® Lite Lemon 07
17,12 RODA® Lite Yellow 07
6,30 RODA® Lite White 07
0,18 RODA® Lite Black 07

↑ **BADOO TPX 13-0752**

Drum 2,00 % SELLA® Fast Navy A
2,00 % SELLA® Fast Blue 4GL
0,50 % INVADERM® LU

Finishing 73,54 RODA® Lite Blue 07
13,21 RODA® Lite White 07
7,09 RODA® Lite Fuchsia 07
6,10 RODA® Lite Black 07

↑ **SURF TPX 19-4028**

Drum 2,00 % SELLASOL® TN-FF Liq
0,40 % SELLA® Fast Brown A
0,40 % SELLA® Fast Grey A
0,50 % INVADERM® LU

Finishing 94,15 RODA® Lite White 07
2,86 RODA® Lite Ochre 07
2,05 RODA® Lite Black 07
0,93 RODA® Lite Red Brown 07

↑ **GHOST TPX 15-0000**

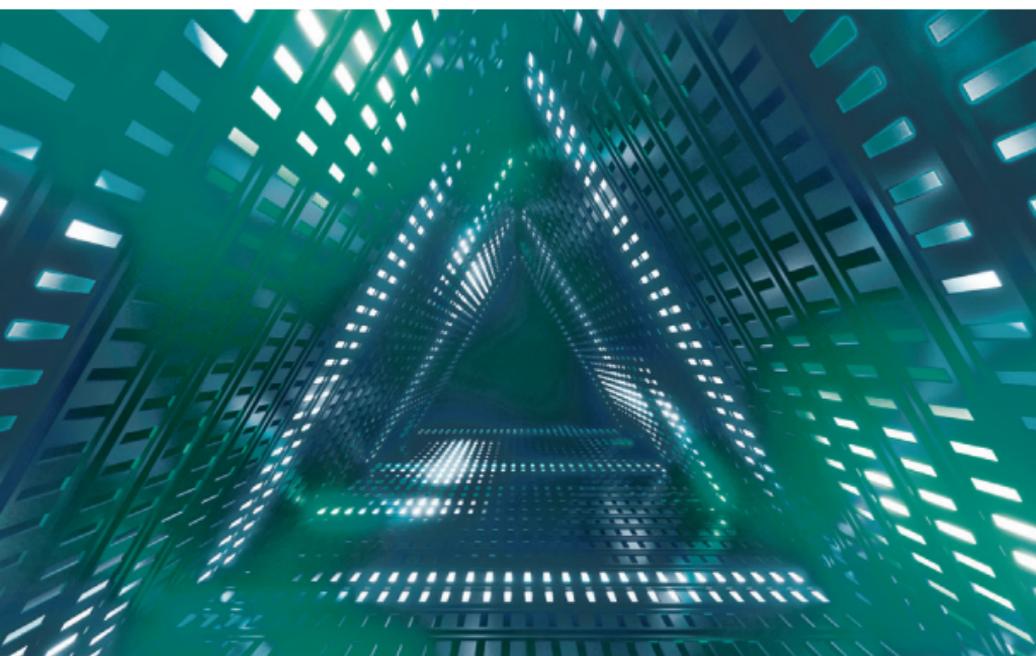
Drum 3,20 % SELLA® Fast Orange A
0,80 % SELLA® Fast Red A
0,50 % INVADERM® LU

Finishing 86,54 RODA® Lite Orange 07
10,86 RODA® Lite Yellow 07
2,59 RODA® Lite White 07

↑ **SWITCH TPX 17-1462**

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.





TARGET:

- Women's court shoes
- Clutch with woven shoulder strap
- Tube boots with side zip





↑ **AUREA** TPX 19-4241

↑ **RERUM** TPX 18-5633

↑ **MIRABILIS** TPX 16-5127

↑ **SCARLATTO** TPX 14-1064



 Stardust Song

Drum 2,00 % SELLA® Fast Blue 4GL
1,20 % SELLA® Fast Navy G
0,50 % INVADERM® LU

Finishing 85,49 RODA® Lite Blue 07
8,36 RODA® Lite Ochre 07
6,13 RODA® Lite White 07
0,01 RODA® Lite Black 07

↑ **AUREA TPX 19-4241**

Drum 1,00 % SELLA® Fast Green GM
0,10 % SELLA® Fast Green 2GB
0,50 % INVADERM® LU

Finishing 75,61 RODA® Lite Blue 07
24,38 RODA® Lite Lemon 07

↑ **RERUM TPX 18-5633**

Drum 0,90 % SELLA® Fast Turquoise 2BL
0,10 % SELLA® Fast Green 2GB
0,50 % INVADERM® LU

Finishing 47,32 RODA® Lite Blue 07
38,43 RODA® Lite White 07
14,23 RODA® Lite Lemon 07

↑ **MIRABILIS TPX 16-5127**

Drum 2,50 % SELLA® Fast Yellow R
0,50 % SELLA® Fast Orange A
0,50 % INVADERM® LU

Finishing 79,15 RODA® Lite Yellow 07
13,33 RODA® Lite White 07
7,51 RODA® Lite Orange Brown 07

↑ **SCARLATTO TPX 14-1064**

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.





TARGET:

- Women's thigh-high boots
- Men's crimped moccasins
- Moccasins with front tassels







Precious Ring

↑ **CLEOPATRA** TPX 19-1624

↑ **NEFERTITI** TPX 19-3518

↑ **RAMESES** TPX 19-1320

↑ **NILE** TPX 18-1703

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Precious Ring

Drum	1,50 % SELLA® Fast Bordeaux A
	1,20 % SELLA® Fast Dark Brown A
	0,30 % SELLA® Fast Black A
	0,50 % INVADERM® LU
Finishing	49,13 RODA® Lite Red Violet 07
	22,93 RODA® Lite White 07
	16,19 RODA® Lite Red Brown 07
	11,74 RODA® Lite Black 07

↑ CLEOPATRA TPX 19-1624

Drum	2,60 % SELLA® Fast Bordeaux A
	1,40 % SELLA® Fast Blue A
	0,50 % INVADERM® LU
Finishing	70,45 RODA® Lite Red Violet 07
	26,26 RODA® Lite White 07
	3,27 RODA® Lite Black 07

↑ NEFERTITI TPX 19-3518

Drum	3,00 % SELLA® Fast Red Brown A
	1,00 % SELLA® Fast Bordeaux A
	0,50 % INVADERM® LU
Finishing	50,42 RODA® Lite Violet Brown 07
	28,70 RODA® Lite Red Brown 07
	17,54 RODA® Lite White 07
	3,32 RODA® Lite Black 07

↑ RAMESES TPX 19-1320

Drum	1,50 % SELLA® Fast Bordeaux A
	1,50 % SELLA® Fast Navy A
	0,50 % INVADERM® LU
Finishing	68,22 RODA® Lite White 07
	12,70 RODA® Lite Black 07
	11,02 RODA® Lite Violet Brown 07
	8,05 RODA® Lite Red Brown 07

↑ NILE TPX 18-1703

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.





TARGET:

- Unisex shoes
- Multi-pocket outdoor backpack
- Bum bags





↑ **ETNA** TPX 18-1140

↑ **VESUVIO** TPX 18-1450

↑ **VULCANO** TPX 17-1230

↑ **STROMBOLI** TPX 16-1333





Cashmere Kid

Drum 1,50 % SELLA® Fast Red Brown A
0,80 % SELLA® Fast Dark Brown A
0,50 % INVADERM® LU

Finishing 58,01 RODA® Lite Ochre 07
28,58 RODA® Lite Red Brown 07
19,43 RODA® Lite White 07
1,96 RODA® Lite Black 07

↑ ETNA TPX 18-1140

Drum 1,00 % SELLA® Fast Red Brown A
0,40 % SELLA® Fast Red A
0,40 % SELLA® Fast Orange A
0,50 % INVADERM® LU

Finishing 61,38 RODA® Lite Ochre 07
15,28 RODA® Lite Fuchsia 07
9,46 RODA® Lite White 07
8,50 RODA® Lite Red 07
5,36 RODA® Lite Yellow 07

↑ VESUVIO TPX 18-1450

Drum 1,00 % SELLA® Fast Red Brown A
0,25 % SELLA® Fast Brown A
0,50 % INVADERM® LU

Finishing 59,96 RODA® Lite White 07
22,76 RODA® Lite Ochre 07
15,55 RODA® Lite Red Brown 07
1,72 RODA® Lite Black 07

↑ VULCANO TPX 17-1230

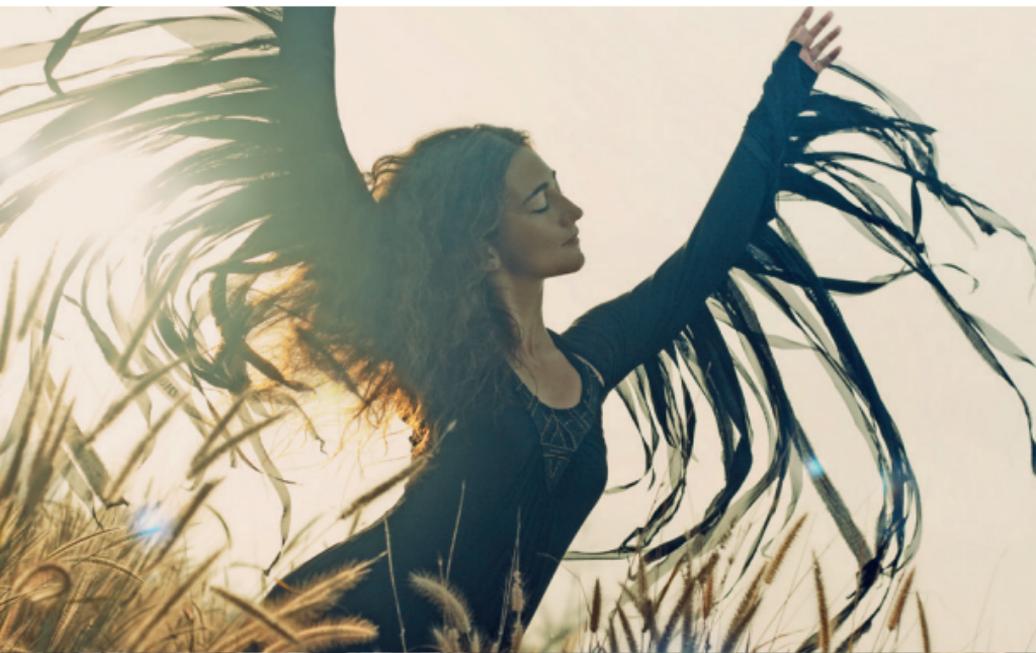
Drum 2,50 % SELLA® Fast Havana A
0,25 % SELLA® Fast Brown A
0,50 % INVADERM® LU

Finishing 38,35 RODA® Lite White 07
35,41 RODA® Lite Ochre 07
26,23 RODA® Lite Black 07

↑ STROMBOLI TPX 16-1333

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.





TARGET:

- Oversized sports bag
- Embroidered evening bag
- Men's fur-lined ankle boots





↑ **BULGARO** TPX 19-0812

↑ **ASSIRO** TPX 17-1310

↑ **SICULO** TPX 19-1235

↑ **MOLDAVO** TPX 19-1034





Blow Up

Drum 2,00 % SELLA® Fast Dark Brown A
1,00 % SELLA® Fast Black A
0,50 % SELLA® Fast Bordeaux A

Finishing 39,60 RODA® Lite Black 07
38,56 RODA® Lite Ochre 07
17,85 RODA® Lite Red Brown 07
3,97 RODA® Lite White 07

↑ BULGARO TPX 19-0812

Drum 0,90 % SELLA® Fast Brown OM
0,50 % SELLA® Fast Grey NL
0,50 % INVADERM® LU

Finishing 67,13 RODA® Lite White 07
23,20 RODA® Lite Ochre 07
5,77 RODA® Lite Black 07
3,89 RODA® Lite Red Brown 07

↑ ASSIRO TPX 17-1310

Drum 2,25 % SELLA® Fast Dark Brown A
0,75 % SELLA® Fast Bordeaux A
0,50 % INVADERM® LU

Finishing 70,54 RODA® Lite Violet Brown 07
25,67 RODA® Lite Ochre 07
3,23 RODA® Lite Black 07
0,54 RODA® Lite White 07

↑ SICULO TPX 19-1235

Drum 2,00 % SELLA® Fast Brown OV
2,00 % SELLA® Fast Brown OM
0,50 % INVADERM® LU

Finishing 60,00 RODA® Lite Yellow 07
15,00 RODA® Lite White 07
5,00 RODA® Lite Red Brown 07
5,00 RODA® Lite Black 07

↑ MOLDAVO TPX 19-1034

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Every six months we unveil our collection, and every six months we offer something completely different. Guided by our experience and hearts, we strive to be unconventional and never predictable, when developing our chemical and technological solutions.

No longer confined to the restrictive role of feeling soft, leather has taken off towards new and unexplored heights. Thanks to newly developed systems a multitude of brilliant, clean and vivid colours are entering into our living spaces. The possibilities are endless, imagine a sun filled room with leather seating to complement maple wood; soft, stain-proof leather on top of occasional tables with weathered aluminium frames, and water-repellent milled nubuck seating on wicker furniture.

Wherever you sleep, relax or just feel good, there is a focus on oversized seating in nubuck embossed with damask and mélange wool designs; bed-heads are tufted with brilliant suede splits like exotic furs; vegetable-tanned calfskin rugs are laser-etched to recreate vintage designs of crocodile and elephant grain.

Bamboo and stonewashed leather should always be used together to conjure up the idea of a poetic island where you can rediscover handcrafted Japanese culture in all the accessories generously positioned around every room.

Nowadays working spaces need to be increasingly more flexible and open to change, that is why a technological mix of carbon fibres and tear-resistant full-grain calfskins for seating, ensures absolute comfort combined with extraordinary visual effects.

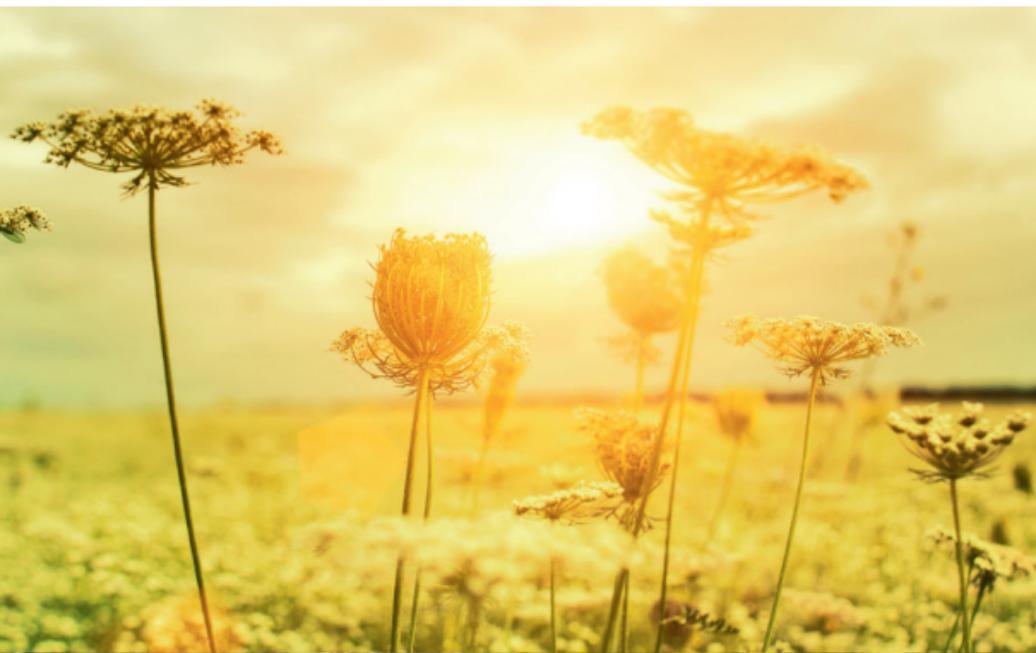
The must-have in the home of any Millennial is the green living module, a hybrid space in which you can live and work in a flexible way. The use of eco-friendly materials is a matter of course; for example leather is combined with natural fabrics or upcycled materials for multi-coloured wall hangings, or Pareo covers on which to relax in pure pleasure.

THEMES:

- Bio Morphism
- Tango Latino







TARGET:

- Modular seating system
- Sofas with a headrest
- Padded garden recliner







↑ **YASAI** TPX 17-1210

↑ **WASABI** TPX 18-0835

↑ **MISO** TPX 14-0852

↑ **SASHIMI** TPX 11-0617





Bio Morphism

Drum	0,60 % SELLA® Fast Grey A	
	0,40 % SELLA® Fast Brown A	
	0,50 % INVADERM® LU	
Finishing	83,22	RODA® Lite White 07
	9,96	RODA® Lite Ochre 07
	4,44	RODA® Lite Black 07
	2,36	RODA® Lite Red Brown 07

↑ YASAI TPX 17-1210

Drum	1,50 % SELLA® Fast Brown OV	
	1,00 % SELLA® Fast Olive 2G	
	0,50 % INVADERM® LU	
Finishing	65,59	RODA® Lite Yellow 07
	29,74	RODA® Lite White 07
	4,66	RODA® Lite Black 07

↑ WASABI TPX 18-0835

Drum	2,00 % SELLA® Fast Yellow R	
	1,00 % SELLA® Fast Yellow A	
	0,50 % INVADERM® LU	
Finishing	74,93	RODA® Lite Lemon 07
	18,16	RODA® Lite Ochre 07
	3,70	RODA® Lite White 07
	3,20	RODA® Lite Yellow 07

↑ MISO TPX 14-0852

Drum	4,00 % SELLASOL® TN-FF Liq	
	1,00 % SELLA® Fast Beige A	
	0,15 % SELLA® Fast Yellow A	
	0,50 % INVADERM® LU	
Finishing	95,34	RODA® Lite White 07
	2,83	RODA® Lite Lemon 07
	1,74	RODA® Lite Ochre 07
	0,02	RODA® Lite Black 07

↑ SASHIMI TPX 11-0617

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TARGET:

- Padded bed-heads
- Living room chairs and sideboards
- Sculptured foam sofas



↑ **OVIEDO** TPX 19-1664

↑ **POSADA** TPX 17-2036

↑ **MALETA** TPX 17-1446

↑ **ALAMBRA** TPX 15-1333



Tango Latino

Drum	2,75 % SELLA® Fast Red A
	0,25 % SELLA® Fast Bordeaux A
	0,50 % INVADERM® LU
Finishing	82,98 RODA® Lite Red 07
	16,80 RODA® Lite White 07
	0,17 RODA® Lite Blue 07

↑ OVIEDO TPX 19-1664

Drum	1,20 % SELLA® Fast Red 2B
	0,65 % SELLA® Fast Red RTN
	0,50 % INVADERM® LU
Finishing	52,08 RODA® Lite White 07
	33,68 RODA® Lite Fuchsia 07
	14,23 RODA® Lite Red 07

↑ POSADA TPX 17-2036

Drum	1,50 % SELLA® Fast Red Brown A
	0,75 % SELLA® Fast Red A
	0,50 % SELLA® Fast Orange A
	0,50 % INVADERM® LU
Finishing	40,77 RODA® Lite Yellow 07
	35,53 RODA® Lite White 07
	22,38 RODA® Lite Red 07
	1,30 RODA® Lite Black 07

↑ MALETA TPX 17-1446

Drum	2,00 % SELLA® Fast Orange A
	0,50 % SELLA® Fast Havana A
	0,10 % SELLA® Fast Red A
	0,50 % INVADERM® LU
Finishing	76,67 RODA® Lite White 07
	17,35 RODA® Lite Yellow 07
	5,77 RODA® Lite Red 07
	0,20 RODA® Lite Black 07

↑ ALAMBRA TPX 15-1333

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