



# Inspiring – TFL Colour Trends

❖ Spring-Summer 2020

TFL – Great chemicals. Excellent advice.

TFL's seasonal fashion inspirations



## Colour Trend Catalogue for the leather industry

**TFL presents the fashion colour trends for leather garment, footwear, accessories and upholstery.**

Welcome to TFL's new Colour Trend Catalogue for the season Spring-Summer 2020. In this brochure we present the colour trends for leather garment, footwear, accessories and upholstery.

We have divided the colour trends into "Wearing" and "Living", devoting a section to each within the publication. Wearing comprises inspirations and colour trends for garments, footwear and accessories. The Living section features all colours that will decorate the season's interior design.

Advantages for TFL customers: knowledge of the future colour preferences and trends helps designers, manufacturers and tanners to stay one step ahead of the market. In combination with the fashion colour trends, TFL provides information about the appropriate dyes and dye applications.

In the following pages we will highlight our SELLA® colour range. SELLA® dyes are anionic powder dyes specially selected for the drum dyeing of all article types.

The products provide many advantages such as:

- brilliant and intense shades
- good general fastness properties
- excellent cost/performance ratio

In addition, we present the TFL RODA® Lite 07 casein-free range of finely dispersed, anionic water-based pigments with overall good fastness properties and excellent covering power. RODA® Lite 07 pigments can be used for shoe and leather goods, as well as upholstery and garment leathers.

TFL hopes you will find this catalogue of real value in your day-to-day decision making on colour.  
**[www.tfl.com](http://www.tfl.com)**



# Wearing

The coming Spring/Summer season is the season of jet-leisure for women and high-tech wearing for men. “Jet-leisure” covers a new phenomenon of women global-traders who share every single thing they do by posting on Instagram, every item in their impeccably chosen and designed wardrobe, and every trendy location and venue that they attend.

The trend is a fusion of idealisation and reality in which increasingly independent, self-reliant women show off architectural silhouettes of daytime footwear; soft, semi-glossy nappa interlaced designs matched with dyed natural leathers based on unlined loafers.

For trainers it’s all about beautiful designs with aesthetics and comfort in mind; with greater freedom of movement ensured by sumptuously soft nubuck that feels so light, you forget that you have anything on your feet.

The values of authenticity and artisanal craftsmanship are a must for ever-more sartorial bags made from bovine leather with elephant and elk prints.

Glossy micro-bags embossed with reptile grain are gracefully slung diagonally across the body, featuring a mix of the loudest possible colours to showcase the finest quality, full-grain calfskin.

An absolute must are the beach-mules redesigned with a deck shoe twist in a range of pastel tones on soft double-faced zebu or on Métis leathers with glove-like finishes.

Men will be uploading “Olympic” content with photos of free-climbing, marathons and cyclo-cross depicting the coolest sports.

Wanting the best possible results, they demand lightness and warmth from shoes and leather, to support footwear that combines nubuck with hyper-tech fabrics and sensors to monitor their technical sports performances.

Getting everyday formal footwear just right, is a challenge solved by using extra-light leather in classic plant-based colours, as well as sunnier tones.

**THEMES:**

- Olympic Game
- Viva Revolution
- Fairy-Ality
- Thai Puppets

# Olympic Game

## Reversed calfskins & calf splits.

Trends: European calf split treated with SELLATAN® PW, CORIPOL® UFB/W and dyed with SELLA® Fast dyes; finished on the grain side with RODA® Care NL and RODA® Fix 5090. North African goatskins retanned with TANNESCO® HN and fatliquored with a combination of CORIPOL® K and CORIPOL® SFC to produce very soft, glove-like suede that can be treated with the anti-soiling product PM-4700. European wet-blue calfskin retanned with TANNESCO® HN gran and SELLATAN® LV Liq, fatliquored with CORIPOL® LE and finished with a waxy-silicone touch achieved with RODA® Feel CLD-N. Calf split pretanned with SELLATAN® LI-G Liq and retanned with TANNESCO® CPR Liq and MAGNOPAL® IPF to achieve a bright white that can then be dyed with SELLA® Fast dyes for bright, clean colours; finished on the grain side with RODA® Care NL and RODA® Ground UP-XS for a nappalan effect.

### TARGET:

- Bomber jackets
- Set: shoulder bag and unlined sandals with tassels
- Unisex backpack



**PAPYRUS**  
TPX 12-0912



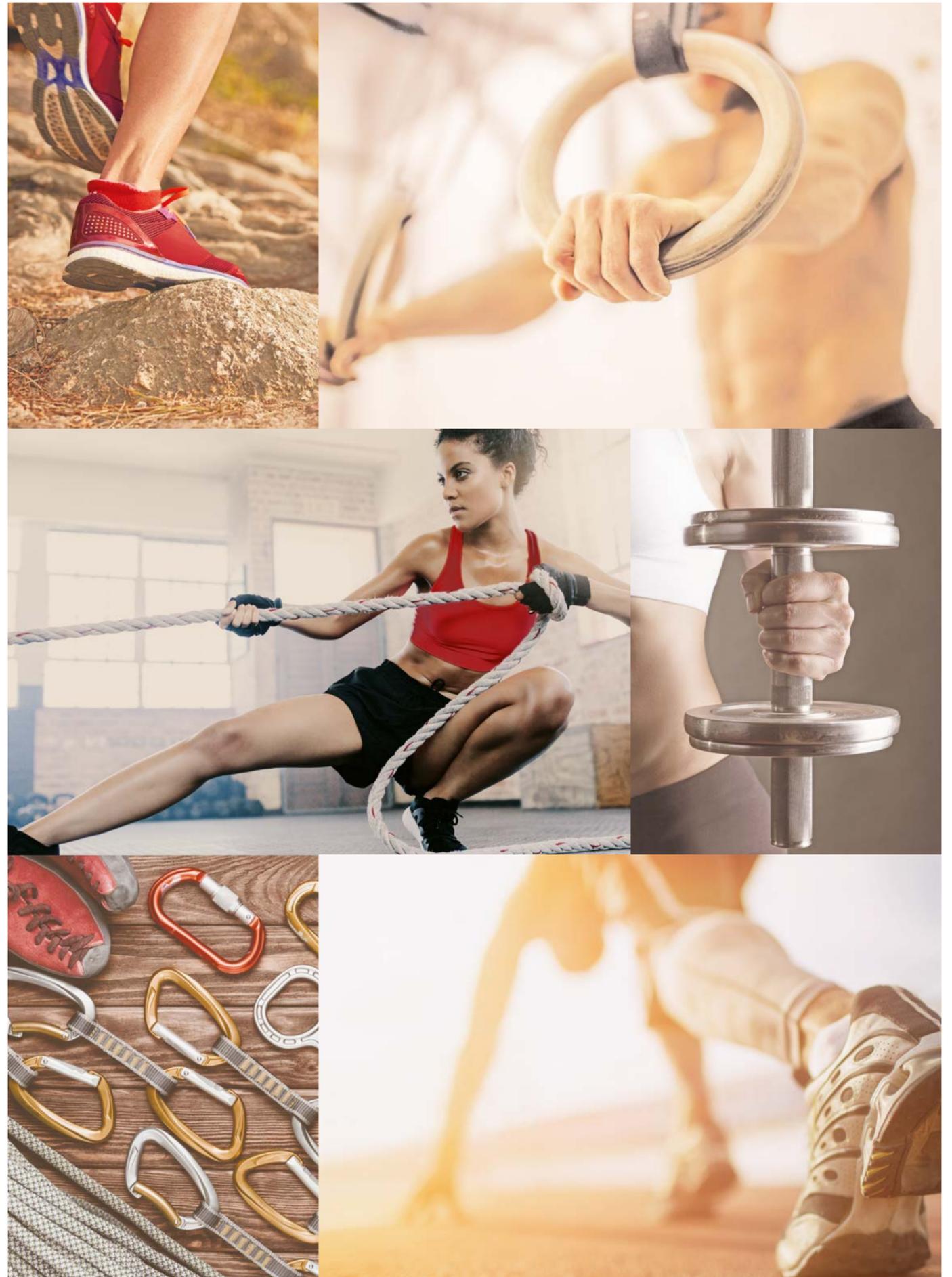
**VANILLA**  
TPX 15-1327



**ANGORA**  
TPX 18-1660



**SEED**  
TPX 15-1314



# Viva Revolution

## Soft, bright eco-friendly kidskins.

Trends: Small supple Greek kidskins retanned to extra-softness with MAGNOPAL® IPF, CORIPOL® GU and MAGNOPAL® PS-N; finished with the pre-bottom RODA® Ground RECO 5 and fixed with RODA® Fix 5090 before embossing for a matelassé effect. Soft Chinese kidskins treated with CORIPOL® ESU, CORIPOL® AT and MAGNOPAL® IPF; finished to a metalised effect with RODA® Poliperl pigments and completed with the soft acrylic, RODA® Cryl NP 87 and RODA® Pur 5805/N2 for an extra-glossy, mirror finish. Soft Indian buffalo calfskin treated with CORIPOL® SV, MAGNOPAL® ESA-N and hot-stuffed with RODA® Wax PR 33; finished with RODA® Wax 4039 to give a talc-like touch. Large goatskins from Mongolia tanned with TANNESCO® FC, TANNESCO® CPR Liq and SELLATAN® WL-W Liq for a beautifully clean, uniform bleached effect; finished with SELLA® Derm M2 dyes for a clean and bright effect.

### TARGET:

- Court shoes with 14 cm wedge
- Ankle boots with a wooden black heel
- Clogs with a plexiglass sole



**LENNON**  
TPX 17-1656



**LIVERPOOL**  
TPX 17-2036



**BEATLES**  
TPX 15-1263



**JOPLIN**  
TPX 16-4535





 Fairy-Ality

**Large and small nubuck creations.**

Trends: South American bovine leathers retanned with SELLATAN® MBS and softened with CORIPOL® GU to achieve compact nubuck leather with a very rounded feel and protected with PM-4700 for water and stain repellence. European calfskins treated with the TFL DRYWALK technology, dyed with SELLA® Fast dyes before buffing and fatliquoring again with DRYWALK® FAT, for a sealed nubuck surface with a compact, waxy feel that can be finished with bleaching waxes; such as RODA® Wax DW 4054 and RODA® Oil DW 4050. Micro perforated splits softened with CORIPOL® LE and CORIPOL® MK that can be dip-dyed with RODA® Dye NF dyes. Finally, add RODA® Feel N4 and RODA® Feel S 2075 in the milling drum for a waxy-silicone touch.

Lambskin skivers that are wet-white tanned and buffed; dyed & fatliquored with CORIPOL® LE, CORIPOL® BZE-N and DRYWALK® IN. After crust, embossed with aluminium plates before finishing on the tips with RODA® Wax 2009/N that can be polished to create soft micro-craquelé effects achieved with RODA® Ceryl 108/N.

**TARGET:**

- Women's duster coats
- Shirt with cowboy-style fringes
- Men's multi-lace desert boots



**FABULA**  
TPX 15-1626



**POTPURRI**  
TPX 16-0639



**NARCISO**  
TPX 15-0955



**AURORA**  
TPX 14-4306

# Thai Puppets

**Extra-fine, tear-resistant nappa lambskins and calfskins.**

Trends: European calf sides retanned with MAGNOPAL® PGN and MAGNOPAL® SFT-F to support tear-resistance; dyed with SELLA® Fast dyes for clean drum-dyed effects; in finishing, impregnated with RODA® Cryl IL and fixed with RODA® Fix 5188/N Gloss for a semi-glossy effect. Calfskin from Eastern Europe retanned with MAGNOPAL® RHN, SELLASOL® BC/7 and SELLATAN® RP, and finished with the cationic pre-bottom RODA® Ground K 4038/F and RODA® Fix 6271-B before pearlescing with RODA® Poliperl Iridescent. New Zealand calfskin retanned with MAGNOPAL® IPF, CORIPOL®AT and MAGNOPAL® SOF for a very soft, fluffy double grain effect; finished with RODA® Cor HTP pigments for a pleasing transparent optical-effect. North African lambskins tanned with SELLATAN® LI-G Liq, retanned with SELLATAN® TMC and SELLASOL® BC/7; finished with RODA® Wax 4053 and RODA® Bind TLC 385.

**TARGET:**

- Unlined unisex sneakers
- Moccasins with a square toe
- Multitasking clutch bag



**PUKET**  
TPX 15-0953



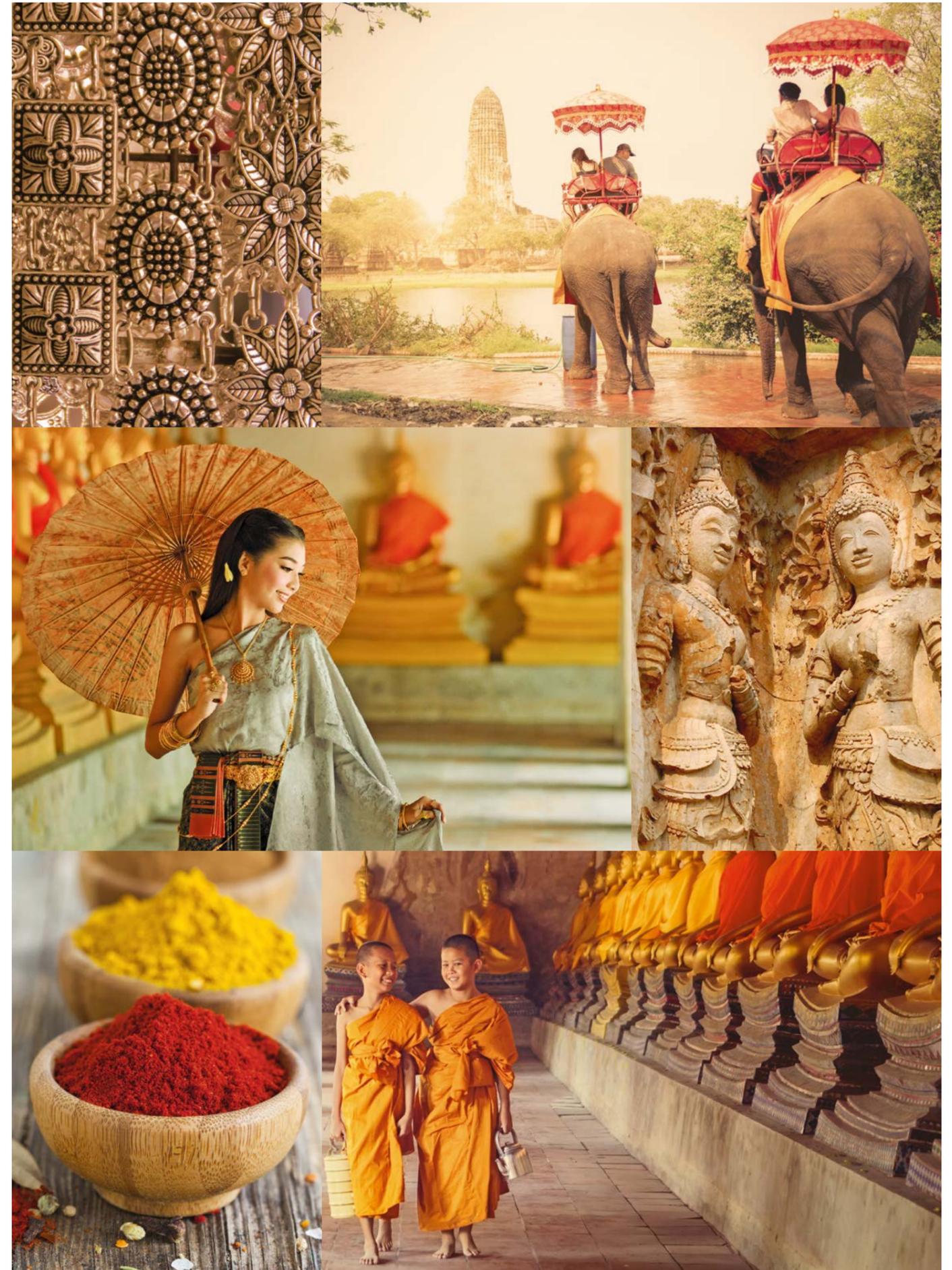
**MALDIVES**  
TPX 16-1327



**RAMESH**  
TPX 18-1658



**MAGOO**  
TPX 15-1150





# Living

Six out of ten people around the world want eco-friendly interiors: the future of home décor now revolves around sustainability and fashion houses and homeware brands are quickly changing with the times.

What was once just a trend is now a demand that starts with the production chain: spinners, dyers, tanners, the chemical industry, and manufacturers are all teaming up to impact the environment and the lives of individual communities in the most correct and least invasive way possible.

**THEMES:**

- Gothic Age
- La Plage Marakesh

The chemical and tanning industries must work together to streamline their processes, so they can create more product whilst generating less waste.

Likewise, designers and companies must gear their businesses towards eco-designs and create long-lasting, easily repairable, and reusable products.

This tidal wave of change has also led to consumers ranking their priorities when seeking leather goods, such as leathers finished exclusively with water-based products and tanned with the least possible use of metals. This demand applies to all solutions for the office and home, such as tables, chairs and furnishings, and then explodes with a wider blast pattern to cover every possible component associated with today's smartphones and devices.

For outdoor furnishings for homes and hotels, calfskins are increasingly more popular, interwoven or mixed with technical fibres in classic neutral tones for more formal settings and an unlimited choice of imaginative colours for younger, more dynamic design schemes.

## Gothic Age

### Tight and firm nubuck calfskins.

Trends: Dutch calfskins treated with MAGNOPAL® IPF to create fullness. Buffed and finished with RODA® Wax 2011 to create a vintage effect. Brazilian Zebu retanned with SELLATAN® TMC, embossed in the crust with an aluminium plate, featuring a honeycomb design on the flesh side; finished with RODA® Care 5754 in combination with RODA® Pur WX on the roller machine, before drum-dying to create a three-dimensional effect. European wet-blue calfskin retanned in the drum with Quebracho and softened with CORIPOL® AV; buffed and dyed with SELLA® FAST dyes before finishing with RODA® Oil DW 4050 for a greasy touch. High-quality French calf sides treated with CORIPOL® SLG, SELLASOL® TN-FF liq and Mimosa powder as the basis for the “Vacchetta” effect, before finishing with RODA® Oil 1449 and RODA® Wax KCF 684.

#### TARGET:

- Boiserie with velvets and leather
- Elegant table tops
- Modular nubuck sofas



**BYRON**  
TPX 12-0804



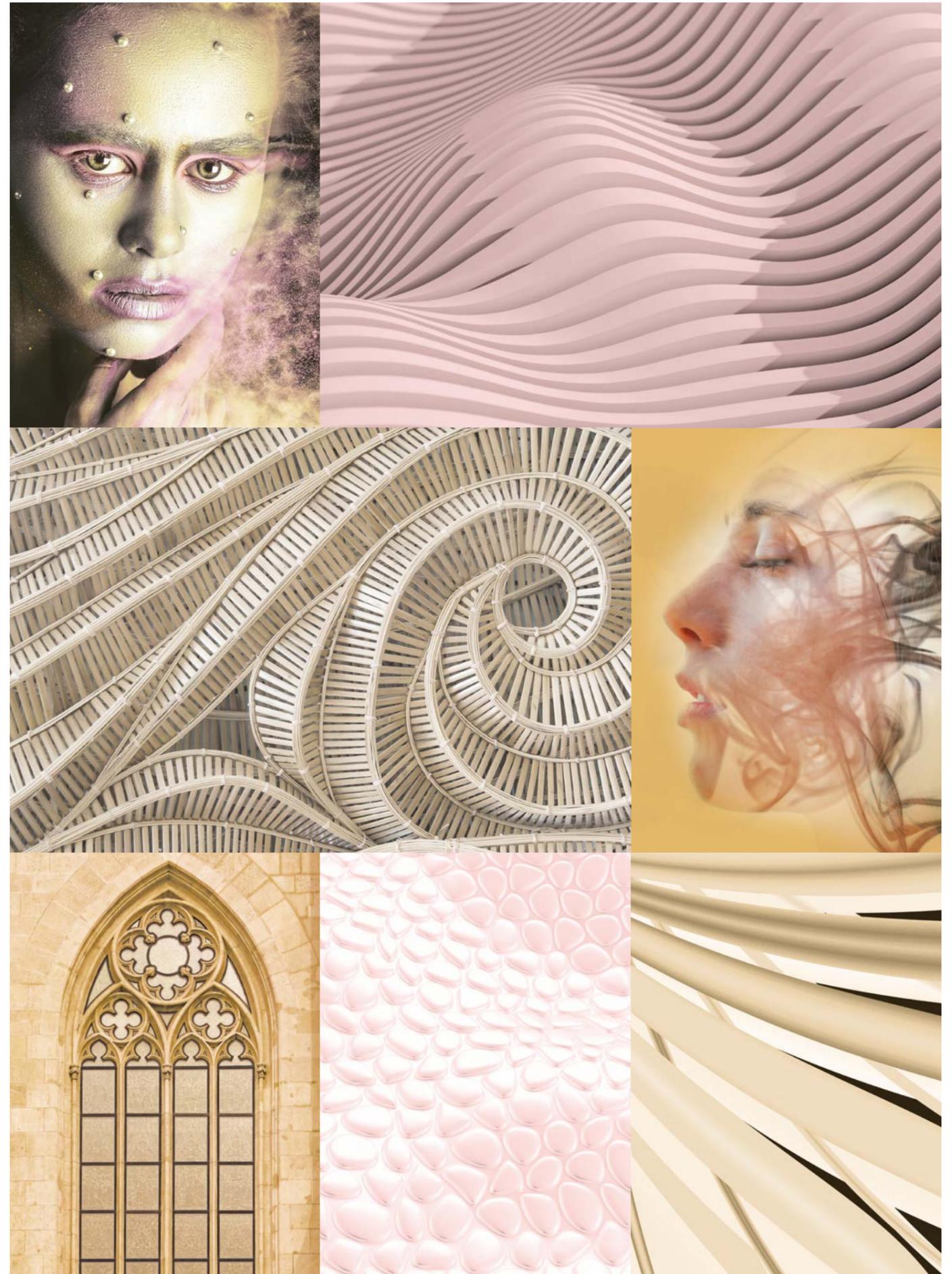
**FOSTER**  
TPX 13-1513



**DUNCAN**  
TPX 14-1051



**FRASER**  
TPX 14-1127





## La Plage Marakesh

### Tumbled floaters.

Trends: American bovine leather retanned with SELLATAN® MBS, SELLATAN® TMC and SELLASOL® PR-01 Gran to create a very compact structure that is ideal for roller embossing with very large floater designs; finished with RODA® Fix 5040 Dull, for a smooth touch. Full-grain Egyptian buffalo wet-white pre-tanned with SELLATAN® LI-G Liq and vegetable tanned before softening with CORIPOL® BZE-N and RODA® WAX 5044; embossed with a crocodile grain before polishing. South German bull hide that is treated to a very compact grain using TANNESCO® HN, SELLASOL® NG and CORIPOL® UFB/W. Plate-embossed with a micro floater grain and finished on the tips with CORIPOL® GMT for a waxy two-tone effect. Wet-buffed Russian calfskin retanned with MAGNOPAL® SFT-F & CORIPOL® SV; drum-dyed in two steps to create very full, bright shades. Embossed and finished with the hard wax, RODA® Wax 4001 and the resin RODA® Cryl 108/N, to create a ceramic effect.

#### TARGET:

- English country-cottage sofa
- Pouffes in different sizes/styles
- Cushion with exposed stitching



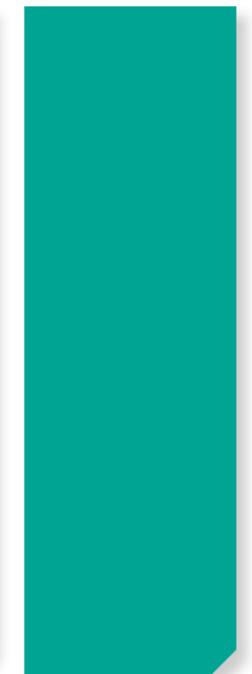
**AGADIR**  
TPX 18-1450



**SAHARA**  
TPX 16-3521



**MONASTIR**  
TPX 15-1142



**FEZ**  
TPX 16-5425

RODA® Pur 5805/N2 and RODA® Fix 5090

## Easy application for high-gloss finishes

**New water-based top coats which can be used alone or as a glossy component to achieve the most demanding standards of fastness**

- Highly transparent
- Very glossy
- Extremely tough
- Medium hard with elegant and smooth surface
- High water resistance
- Excellent light fastness
- Un-matched flow and leveling properties

**Enjoy high gloss and fastness properties at lowest possible VOC emission!**

**Take advantage of the transparent, high-gloss coating**

- RODA® Pur 5805/N2 is recommended for all types of leather with a high gloss
- Top coats with RODA® Pur 5805/N2 are distinguished by high transparency, excellent leveling and good flexing properties
- RODA® Fix 5090 is used as a soft, shiny top coat suitable to create a patent naplak effect after milling.
- High consumer safety with zero NMP / NEP, no organo tin compounds and APEO

**Awesome benefits of top coat:**

- Less post-hardening
- Very glossy, transparent finishing
- Elegant and smooth surface
- VOC optimised, protective coating

**Discover the difference to solvent-based patent leather!**

For more information please contact your local TFL partner or send an email to: [contact@tfl.com](mailto:contact@tfl.com)



**TFL PRODUCT SELECTION –  
to fulfill low emission  
specifications**



## Glossary Wet-end

### **CORIPOL® GU – Garment & Upholstery fatliquor, for pronounced softness**

This new fatliquor imparts an outstanding fluffy inner softness with a nourished surface touch and is ideal for all kinds of soft, light-weight leathers. CORIPOL® GU features very good heat yellowing and light fastness properties, and imparts a uniform and fine milling pattern to articles from both wet-blue & FOC origin. All of the above is achieved with the added bonus that the product is neutral in odour!

### **MAGNOPAL® IPF – Innovative technology for lightweight leathers**

Filling empty and loose structured hides and skins is more important than ever; especially in times of rising raw material prices and declining quality. Traditional tanning agents and fillers are by far too small to fill the large empty spaces in the hide structure, especially those in the looser areas of the flanks and bellies. MAGNOPAL® IPF targets these voids, imparting a pronounced selective filling and as a consequence, an interesting substance-levelling effect, from backbone to belly. In parallel, and just as importantly, the extremely low-density character of MAGNOPAL® IPF allows the tanner to build into his recipes a reduction in specific and area weight ... lightweight with selective filling!

### **MAGNOPAL® PS-N – High fastness & low emission softening polymer**

This softening polymer with high resistance to heat-yellowing is particularly suitable for the production of low-emission (VOC & FOG), and low odour automotive leathers. MAGNOPAL® PS-N is a 'best in class' softening polymer and an important companion product for the following automotive TFL fatliquors:

- CORIPOL® LEO – main fatliquor for low odour automotive articles
- CORIPOL® LE – main fatliquor for low-emission automotive articles
- CORIPOL® ALF & CORIPOL® AT – companion fatliquors to adjust inner softness
- CORIPOL® AV – main fatliquor for embossed articles

### **SELLATAN® LI-G Liq – Pre-tanning agent with low impact on health and the environment**

The majority of chromium-free leathers today are pre-tanned with modified glutaraldehyde (GA) and, although GA is considered a hazardous chemical, in most cases it can be handled in a safe way in order to minimise risks to workers, consumers and the environment. To reduce the risk even further the highly masked pre-tanning agent SELLATAN® LI-G Liq has been added to the range, offering the following features & benefits:

- Reduced GA odour during the pre-tanning process, which improves workplace health and safety
- Excellent penetration and distribution throughout the cross-section – even on full substance pelts
- High efficiency: >95% of the applied GA is exhausted from the bath

### **TANNESCO® CPR Liq – Versatile mineral tanning agent**

Is a masked zirconium complex offering technical solutions as a capping agent, and in pre-tanning and retanning. It reacts mildly when compared with chromium & aluminium sulfate, and the extremely acidic zirconium sulfate. TANNESCO® CPR Liq offers a toxicological and environmentally friendly alternative, when tight grain articles with excellent dyeability are required.



## Glossary Finishing

### **RODA® Fix 5040 Dull**

Is a dull NMP-free & NEP-free aqueous top coat with excellent general physical and chemical properties. It gives the leather a dry silky feel; it has a good flow out and a high matting efficiency.

### **RODA® Wax 5044**

Is a special wax suitable for making articles with a very strong burnish and pull-up effect on full grain, buffed grain and splits. Chrome leathers, after-treated with RODA® Wax 5044, are acquiring a strong vegetable character.

### **RODA® Ground RECO 5**

Is a polishable shoe pre-bottom, suitable for full or slightly buffed grain leather, which is mainly used to make a very deep classic black article. It can also be used on full grain or slightly buffed leather; where it imparts a very natural looking & fashionable pull-up/aged look.

### **RODA® Cryl IL**

Is a very fine acrylic resin which is mainly used for the impregnation of full grain leathers for shoe upper. It does not harden and does not reduce the reactivity of the leather; leaving the properties of the retanned article unaltered.

### **RODA® Ground UP:XS**

Is a very soft anionic pre-bottom for universal use for full grain and buffed leathers. After the ironing operation, the leather will be well sealed, with a natural velvet touch. It also shows excellent adhesion on the leather grain.

### **RODA® Ground K 4038/F**

Is a soft, polishable, cationic pre-bottom which is particularly suitable for full grain shoe upper articles. It contributes to defect reduction, good adhesion and grain sealing, without loading the finishing. The product also imparts a very natural feel after polishing.



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» Spring-Summer 2020





# Wearing

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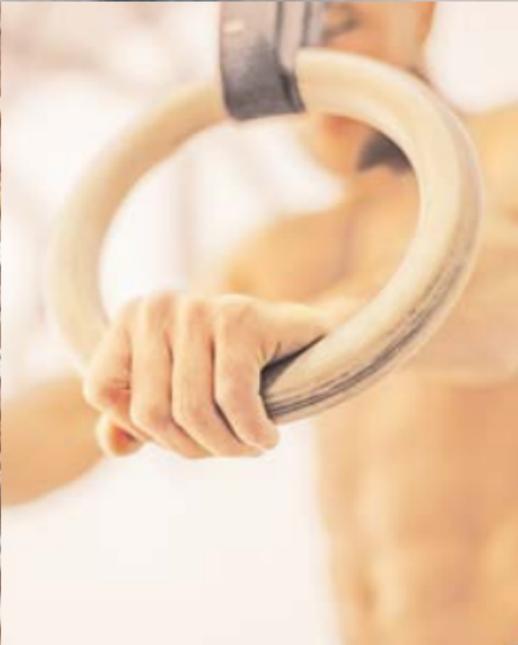
## **THEMES:**

- Olympic Game
- Viva Revolution
- Fairy-Ality
- Thai-Puppets

[www.tfl.com](http://www.tfl.com)







**TARGET:**

- Bomber jackets
- Set: shoulder bag and unlined sandals with tassels
- Unisex backpack





↑ **PAPYRUS** TPX 12-0912

↑ **VANILLA** TPX 15-1327

↑ **ANGORA** TPX 18-1660

↑ **SEED** TPX 15-1314





# Olympic Game

<b>Drum</b>	4,00 % SELLASOL® TN-FF
	0,50 % INVADERM® LU
	0,30 % SELLA® Fast Orange A
	0,15 % SELLA® Fast Beige A
<b>Finishing</b>	96,43 RODA® Lite White 07
	2,41 RODA® Lite Yellow 07
	1,10 RODA® Lite Orange 07
	0,04 RODA® Lite Blue 07

## ↑ PAPYRUS TPX 12-0912

<b>Drum</b>	2,00 % SELLASOL® TN-FF
	0,50 % INVADERM® LU
	1,40 % SELLA® Fast Orange A
	1,00 % SELLA® Fast Beige A
<b>Finishing</b>	76,37 RODA® Lite White 07
	13,24 RODA® Lite Orange 07
	9,99 RODA® Lite Yellow 07
	0,38 RODA® Lite Blue 07

## ↑ VANILLA TPX 15-1327

<b>Drum</b>	0,50 % INVADERM® LU
	1,80 % SELLA® Fast Red A
	2,20 % SELLA® Fast Red RTN
<b>Finishing</b>	48,05 RODA® Lite Orange 07
	34,31 RODA® Lite Red 07
	17,63 RODA® Lite White 07

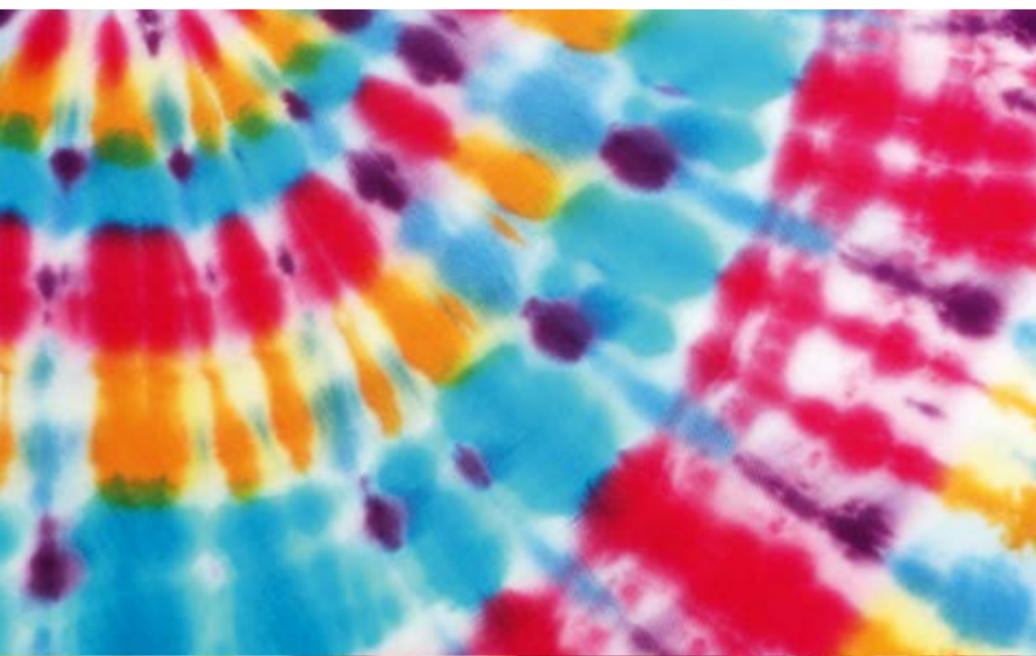
## ↑ ANGORA TPX 18-1660

<b>Drum</b>	4,00 % SELLASOL® TN-FF
	0,50 % INVADERM® LU
	0,20 % SELLA® Fast Orange A
	1,10 % SELLA® Fast Beige A
<b>Finishing</b>	85,73 RODA® Lite White 07
	10,18 RODA® Lite Orange Brown 07
	3,03 RODA® Lite Orange 07
	1,05 RODA® Lite Black SH

## ↑ SEED TPX 15-1314

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.





**TARGET:**

- Court shoes with 14 cm wedge
- Ankle boots with a wooden black heel
- Clogs with a plexiglass sole







Viva Revolution

↑ **LENNON** TPX 17-1656

↑ **LIVERPOOL** TPX 17-2036

↑ **BEATLES** TPX 15-1263

↑ **JOPLIN** TPX 16-4535

[www.tfl.com](http://www.tfl.com)



 Viva Revolution

**Drum** 0,50 % INVADERM® LU  
3,00 % SELLA® Fast Red A

**Finishing** 52,35 RODA® Lite Orange 07  
43,20 RODA® Lite White 07  
4,43 RODA® Lite Red 07

↑ **LENNON TPX 17-1656**

**Drum** 0,50 % INVADERM® LU  
1,00 % SELLA® Fast Red RTN  
1,40 % SELLA® Fast Red 2B

**Finishing** 51,92 RODA® Lite White 07  
33,70 RODA® Lite Fuchsia 07  
14,30 RODA® Lite Red 07

↑ **LIVERPOOL TPX 17-2036**

**Drum** 0,50 % INVADERM® LU  
0,70 % SELLA® Fast Yellow R  
3,00 % SELLA® Fast Orange A

**Finishing** 76,36 RODA® Lite Yellow 07  
14,74 RODA® Lite Orange 07  
8,37 RODA® Lite White 07  
0,5 RODA® Lite Ochre 07

↑ **BEATLES TPX 15-1263**

**Drum** 0,50 % INVADERM® LU  
1,90 % SELLA® Fast Turquoise 2BL

**Finishing** 86,23 RODA® Lite White 07  
10,58 RODA® Lite Blue 07  
3,18 RODA® Lite Lemon 07

↑ **JOPLIN TPX 16-4535**

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.





**TARGET:**

- Women's duster coats
- Shirt with cowboy-style fringes
- Men's multi-lace desert boots





↑ **FABULA** TPX 15-1626

↑ **POTPURRI** TPX 16-0639

↑ **NARCISO** TPX 15-0955

↑ **AURORA** TPX 14-4306



 Fairy-Ality

<b>Drum</b>	4,00 % SELLASOL® TN-FF	
	0,50 % INVADERM® LU	
	0,80 % SELLA® Fast Red A	
<b>Finishing</b>	79,92	RODA® Lite White 07
	19,90	RODA® Lite Orange 07
	0,16	RODA® Lite Blue 07

↑ **FABULA** TPX 15-1626

<b>Drum</b>	0,50 % INVADERM® LU	
	1,10 % SELLA® Fast Orange 2GC	
	1,30 % SELLA® Fast Olive 2G	
<b>Finishing</b>	60,83	RODA® Lite Lemon 07
	18,93	RODA® Lite White 07
	17,15	RODA® Lite Yellow 07
	3,08	RODA® Lite Black SH

↑ **POTPURRI** TPX 16-0639

<b>Drum</b>	0,50 % INVADERM® LU	
	1,00 % SELLA® Fast Yellow 4GL	
	2,00 % SELLA® Fast Orange 2GC	
<b>Finishing</b>	54,20	RODA® Lite Lemon 07
	33,92	RODA® Lite Ochre 07
	11,87	RODA® Lite Yellow 07

↑ **NARCISO** TPX 15-0955

<b>Drum</b>	2,00 % SELLASOL® TN-FF	
	0,50 % INVADERM® LU	
	0,50 % SELLA® Fast Green A	
	0,20 % SELLA® Fast Grey A	
	0,10 % SELLA® Fast Navy A	
<b>Finishing</b>	97,07	RODA® Lite White 07
	1,32	RODA® Lite Black SH
	0,91	RODA® Lite Blue 07
	0,69	RODA® Lite Lemon 07

↑ **AURORA** TPX 14-4306

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.





**TARGET:**

- Unlined unisex sneakers
- Moccasins with a square toe
- Multitasking clutch bag





↑ **PUKET** TPX 15-0953

↑ **MALDIVES** TPX 16-1327

↑ **RAMESH** TPX 18-1658

↑ **MAGOO** TPX 15-1150



 Thai-Puppets

**Drum** 0,50 % INVADERM® LU  
0,30 % SELLA® Fast Brown OV  
3,00 % SELLASET® Yellow H

**Finishing** 57,48 RODA® Lite Yellow 07  
30,05 RODA® Lite Lemon 07  
11,53 RODA® Lite Orange 07  
0,92 RODA® Lite Blue 07

↑ **PUKET TPX 15-0953**

**Drum** 0,50 % INVADERM® LU  
0,10 % SELLA® Fast Bordeaux RVN  
0,70 % SELLA® Star Copper

**Finishing** 65,26 RODA® Lite White 07  
26,18 RODA® Lite Yellow 07  
6,93 RODA® Lite Red 07  
1,69 RODA® Lite Black SH

↑ **MALDIVES TPX 16-1327**

**Drum** 0,50 % INVADERM® LU  
0,60 % SELLA® Fast Red F  
3,50 % SELLA® Fast Red RTN

**Finishing** 47,74 RODA® Lite Red 07  
36,01 RODA® Lite Orange 07  
15,39 RODA® Lite White 07  
0,76 RODA® Lite Blue 07

↑ **RAMESH TPX 18-1658**

**Drum** 0,50 % INVADERM® LU  
0,70 % SELLA® Fast Yellow R  
3,00 % SELLA® Fast Orange A

**Finishing** 77,90 RODA® Lite White 07  
14,76 RODA® Lite Ochre 07  
7,11 RODA® Lite Orange 07  
0,21 RODA® Lite Black SH

↑ **MAGOO TPX 15-1150**

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.



Six out of ten people around the world want eco-friendly interiors: the future of home décor now revolves around sustainability and fashion houses and homeware brands are quickly changing with the times.

What was once just a trend is now a demand that starts with the production chain: spinners, dyers, tanners, the chemical industry, and manufacturers are all teaming up to impact the environment and the lives of individual communities in the most correct and least invasive way possible.

The chemical and tanning industries must work together to streamline their processes, so they can create more product whilst generating less waste.

Likewise, designers and companies must gear their businesses towards eco-designs and create long-lasting, easily repairable, and reusable products.

This tidal wave of change has also led to consumers ranking their priorities when seeking leather goods, such as leathers finished exclusively with water-based products and tanned with the least possible use of metals. This demand applies to all solutions for the office and home, such as tables, chairs and furnishings, and then explodes with a wider blast pattern to cover every possible component associated with today's smartphones and devices.

For outdoor furnishings for homes and hotels, calfskins are increasingly more popular, interwoven or mixed with technical fibres in classic neutral tones for more formal settings and an unlimited choice of imaginative colours for younger, more dynamic design schemes.

## **THEMES:**

- Gothic Age
- La Plage Marakesh







**TARGET:**

- Boiserie with velvets and leather
- Elegant table tops
- Modular nubuck sofas





↑ **BYRON** TPX 12-0804

↑ **FOSTER** TPX 13-1513

↑ **DUNCAN** TPX 14-1051

↑ **FRASER** TPX 14-1127



 Gothic Age

<b>Drum</b>	4,00 % SELLASOL® TN-FF
	0,50 % INVADERM® LU
	0,05 % SELLA® Fast Yellow A
	1,00 % SELLA® Fast Beige A
<b>Finishing</b>	98,13 RODA® Lite White 07
	1,07 RODA® Lite Yellow 07
	0,63 RODA® Lite Orange 07
	0,15 RODA® Lite Black SH

↑ **BYRON** TPX 12-0804

<b>Drum</b>	4,00 % SELLASOL® TN-FF
	0,50 % INVADERM® LU
	0,20 % SELLASET® Red H
<b>Finishing</b>	97,16 RODA® Lite White 07
	2,60 RODA® Lite Orange 07
	0,20 RODA® Lite Red Brown 07
	0,02 RODA® Lite Black SH

↑ **FOSTER** TPX 13-1513

<b>Drum</b>	2,00 % SELLASOL® TN-FF
	0,50 % INVADERM® LU
	0,10 % SELLA® Fast Orange A
	2,50 % SELLA® Fast Orange 2GC
<b>Finishing</b>	50,37 RODA® Lite White 07
	40,31 RODA® Lite Yellow 07
	9,30 RODA® Lite Ochre 07

↑ **DUNCAN** TPX 14-1051

<b>Drum</b>	0,50 % INVADERM® LU
	2,00 % SELLA® Fast Brown C-G
<b>Finishing</b>	85,65 RODA® Lite White 07
	10,48 RODA® Lite Yellow 07
	3,39 RODA® Lite Orange 07
	0,47 RODA® Lite Black SH

↑ **FRASER** TPX 14-1127

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.





**TARGET:**

- English country-cottage sofa
- Pouffes in different sizes/styles
- Cushion with exposed stitching





↑ **AGADIR** TPX 18-1450

↑ **SAHARA** TPX 16-3521

↑ **MONASTIR** TPX 15-1142

↑ **FEZ** TPX 16-5425



 La Plage Marakesh

<b>Drum</b>	0,50 %	INVADERM® LU
	0,50 %	SELLA® Fast Orange A
	1,00 %	SELLA® Fast Red A
	2,00 %	SELLA® Fast Red Brown A
<b>Finishing</b>	43,07	RODA® Lite Yellow 07
	34,04	RODA® Lite White 07
	21,91	RODA® Lite Red 07
	0,96	RODA® Lite Black SH

↑ **AGADIR TPX 18-1450**

<b>Drum</b>	4,00 %	SELLASOL® TN-FF
	0,50 %	INVADERM® LU
	0,15 %	SELLA® Fast Red F
<b>Finishing</b>	87,78	RODA® Lite White 07
	6,07	RODA® Lite Fuchsia 07
	3,77	RODA® Lite Violet Brown 07
	2,87	RODA® Lite Blue 07

↑ **SAHARA TPX 16-3521**

<b>Drum</b>	0,50 %	INVADERM® LU
	0,30 %	SELLA® STAR Olive
	1,60 %	SELLA® Fast Orange 2GC
<b>Finishing</b>	58,42	RODA® Lite Orange 07
	32,15	RODA® Lite White 07
	9,12	RODA® Lite Lemon 07
	0,28	RODA® Lite Blue 07

↑ **MONASTIR TPX 15-1142**

<b>Drum</b>	4,00 %	SELLASOL® TN-FF
	0,50 %	INVADERM® LU
	0,10 %	SELLA® Fast Blue A
	0,80 %	SELLA® Fast Green 2GB
<b>Finishing</b>	58,85	RODA® Lite White 07
	29,78	RODA® Lite Lemon 07
	11,35	RODA® Lite Blue 07

↑ **FEZ TPX 16-5425**

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