



Inspiring – TFL Colour Trends

» Spring-Summer 2022



TFL – Great chemicals. Excellent advice.

Evolution, an intrinsic part of human nature, brings with it constant change, thus, materials will change as well. Therefore, tanners will have to manufacture high-performance materials that feature a touch of casual adventure. In the coming Spring/Summer season, this characteristic is best embodied by nubuk, which is treated with a multitude of worn effects that are typical for the finest laundries and dyed with highly transparent tones. Further materials of this kind are extra-fine full-grain calfskins and lambskins finished with micro-encapsulated solutions with a ceramic and scented effect and water-repellent calf splits with colours as bright as the handle is soft to the touch. They're waterproof and easily packable so they fold up flawlessly into any piece of luggage.

The four top travel accessories will be:

The tote bag: Made with full-grain calfskin in two-tones, unlined and micro-perforations to educe bulk.

The duffel bag: A derivative of the baseball bag equipped with thicker leathers embossed with natural grains featuring a design reminding of the Bauhaus period.

The crossbody bag also known as bum bag: Generally made of extra-soft napped lambskin with a self-gripping finish on the suede side to enable folding or rolling it up. Stretch calfskin belts fit like a glove allowing the wearer to move around easily and comfortably.

The backpack: Now in a modern version equipped with a LED display so you can communicate, write and read without even having to unzip or open the backpack.

Future shoe trends comprise new stilettos in glossy kidskin that are mercifully highly comfortable, sandals made from compact nappa with a mirrored polish and sock sneakers made from velvety, glossy calfskin suede mixed and matched with innovative accessories.

These new outfits require apparel leathers that seem to merge with our bodies. Colours light up like rainbows of soft powdery shades ranging from quartz pink and sugar-paper blue to pistachio green and rosy coral pink.

THEMES:

- Royal Ballets
- Transparence Ocean
- Excalibur Apogeo
- Amor Latino



TARGET:

- Trimming sandals in cotton and veg ropes with sole made by Bio-veg leather in extra shine tonalities.
- Soft maxi pochette in nappa and nubuk calf matelasse.
- Soft unlining ballerinas completing perforated by laser machinery.

↑ **BURNT ORANGE** TPG 16-1448

↑ **CHAMOIS** TPG 15-1145

↑ **WARM SAND** TPG 15-1214

↑ **SHEEP SKIN** TPG 14-1122



Royal Ballets

Drum	0,50 %	INVADERM® LU
	0,50 %	SELLA® Star Copper
	2,80 %	SELLA® Fast Orange A
Finishing	54,80	RODA® Lite Orange Brown 07
	20,30	RODA® Lite Yellow 07
	0,70	RODA® Lite Violet Brown 07
	24,20	RODA® Lite Orange 07

↑ BURNT ORANGE TPG 16-1448

Drum	0,50 %	INVADERM® LU
	1,80 %	SELLA® Fast Yellow A
	1,50 %	SELLA® Fast Orange A
Finishing	62,90	RODA® Lite White 07
	15,00	RODA® Lite Ochre 07
	18,80	RODA® Lite Yellow 07
	3,40	RODA® Lite Orange 07

↑ CHAMOIS TPG 15-1145

Drum	0,50 %	INVADERM® LU
	4,00 %	SELLASOL® TN-FF liq.
	1,60 %	SELLA® Fast Brown C-G
	0,50 %	SELLA® Fast Grey VW-L
Finishing	84,80	RODA® Lite White 07
	1,00	RODA® Lite Black SH
	13,00	RODA® Lite Orange Brown 07
	1,15	RODA® Lite Orange 07

↑ WARM SAND TPG 15-1214

Drum	0,50 %	INVADERM® LU
	4,00 %	SELLASOL® TN-FF liq.
	1,00 %	SELLA® Fast Beige A
	0,20 %	SELLA® Fast Orange A
Finishing	84,60	RODA® Lite White 07
	0,35	RODA® Lite Black SH
	13,35	RODA® Lite Orange Brown 07
	1,60	RODA® Lite Orange 07

↑ SHEEP SKIN TPG 14-1122

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.



TARGET:

- Big sailor bags with multi-large pockets stitched on both sides.
- Bag-pack with incorporated screen devices for reading and writing.
- Oversize soft bag framed with cotton profiles and zips.



↑ **NAVY BLUE** TPG 19-3832

↑ **AQUAMARINE** TPG 14-4313

↑ **BLUE BELL** TPG 14-4121

↑ **EGGNOG** TPG 12-0601



Transparence Ocean

Drum	0,50 %	INVADERM® LU
	0,20 %	SELLA® Fast Violet RL
	1,60 %	SELLA® Fast Navy A
Finishing	11,30	RODA® Lite White 07
	62,40	RODA® Lite Blue 07
	6,80	RODA® Lite Violet Brown 07
	19,40	RODA® Lite Fuchsia 07

↑ NAVY BLUE TPG 19-3832

Drum	0,50 %	INVADERM® LU
	4,00 %	SELLASOL® TN-FF liq.
	0,20 %	SELLA® Fast Blue A
	0,05 %	SELLA® Fast Green A
Finishing	96,25	RODA® Lite White 07
	0,30	RODA® Lite Black SH
	2,70	RODA® Lite Blue 07
	0,50	RODA® Lite Lemon 07

↑ AQUAMARINE TPG 14-4313

Drum	0,50 %	INVADERM® LU
	4,00 %	SELLASOL® TN-FF liq.
	0,80 %	SELLA® Fast Blue A
	0,08 %	SELLA® Fast Bordeaux A
Finishing	96,15	RODA® Lite White 07
	1,80	RODA® Lite Blue C/N
	0,70	RODA® Lite Red 07
	1,40	RODA® Lite Fuchsia 07

↑ BLUE BELL TPG 14-4121

Drum	0,50 %	INVADERM® LU
	4,00 %	SELLASOL® TN-FF liq.
	0,25 %	SELLA® Fast Havana E
Finishing	98,95	RODA® Lite White 07
	0,05	RODA® Lite Blue C/N
	0,80	RODA® Lite Yellow 07
	0,20	RODA® Lite Fuchsia 07

↑ EGGNOG TPG 12-0601

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.

Excalibur Apogeo



TARGET:

- Rigid and tight shopping bag like cylinder with extra soft full nappa handle.
- Tote-bag extra large with double pockets stitched on both sides with rigid belt-handle.
- Comfortable Derby wedge shoes folded with suede goat skins for women.



Excalibur Apogeo

↑ **SUN LIGHT** TPG 13-0822

↑ **GREY GREEN** TPG 16-0518

↑ **TAWNY OLIVE** TPG 16-0953

↑ **GOLDEN ROD** TPG 14-0951



Excalibur Apogeo

Drum	0,50 %	INVADERM® LU
	1,90 %	SELLA® Fast Orange 2GC
	0,15 %	SELLA® Fast Brown HH 150 %
Finishing	86,70	RODA® Lite White 07
	0,05	RODA® Lite Blue C/N
	5,40	RODA® Lite Orange Brown 07
	7,80	RODA® Lite Lemon 07

↑ SUN LIGHT TPG 13-0822

Drum	0,50 %	INVADERM® LU
	0,60 %	SELLA® Fast Olive 2G
	0,20 %	SELLA® Star Olive
Finishing	76,30	RODA® Lite White 07
	2,70	RODA® Lite Black SH
	11,70	RODA® Lite Yellow 07
	9,30	RODA® Lite Lemon 07

↑ GREY GREEN TPG 16-0518

Drum	0,50 %	INVADERM® LU
	2,20 %	SELLASET® Yellow H
	0,40 %	SELLA® Fast Olive 2G
Finishing	14,85	RODA® Lite White 07
	0,50	RODA® Lite Black SH
	84,55	RODA® Lite Yellow 07
	0,10	RODA® Lite Red 07

↑ TAWNY OLIVE TPG 16-0953

Drum	0,50 %	INVADERM® LU
	2,50 %	SELLA® Fast Yellow R
	0,40 %	SELLA® Fast Orange A
Finishing	21,30	RODA® Lite White 07
	0,20	RODA® Lite Black SH
	78,50	RODA® Lite Yellow 07
	0,05	RODA® Lite Fuchsia 07

↑ GOLDEN ROD TPG 14-0951

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.

Amor Latino



TARGET:

- Un-lining unisex mocassins extremely soft incorporating a pair of stretch socks in seamless textile and soft nappa profiles.
- Duffel-bag totally embroidered and accessorized with leather trimming stripes.
- Soft tennis shoes with fringes and sole woven by piece of rubber and bio-vegetal leather.

↑ **LEATHER BROWN** TPG 18-1142

↑ **INCA GOLD** TPG 17-1048

↑ **BISCOTTI** TPG 13-1009

↑ **RUSSET ORANGE** TPG 16-1255



Amor Latino

Drum	0,50 %	INVADERM® LU
	0,50 %	SELLA® Star Tobacco
	2,20 %	SELLA® Star Copper
Finishing	2,05	RODA® Lite Black SH
	30,60	RODA® Lite Ochre 07
	22,50	RODA® Lite Yellow 07
	44,80	RODA® Lite Orange 07

↑ LEATHER BROWN TPG 18-1142

Drum	0,50 %	INVADERM® LU
	2,00 %	SELLA® Fast Havana A
	0,50 %	SELLA® Fast Beige A
	0,50 %	SELLA® Fast Yellow A
Finishing	13,30	RODA® Lite White 07
	0,20	RODA® Lite Blue C/N
	81,40	RODA® Lite Yellow 07
	5,00	RODA® Lite Red Brown CH

↑ INCA GOLD TPG 17-1048

Drum	0,50 %	INVADERM® LU
	0,20 %	SELLA® Fast Havana E
Finishing	92,30	RODA® Lite White 07
	0,30	RODA® Lite Black SH
	6,90	RODA® Lite Ochre 07
	0,15	RODA® Lite Orange 07

↑ BISCOTTI TPG 13-1009

Drum	0,50 %	INVADERM® LU
	0,50 %	SELLA® Fast Yellow R
	3,50 %	SELLA® Fast Orange A
Finishing	8,50	RODA® Lite White 07
	0,50	RODA® Lite Blue C/N
	77,50	RODA® Lite Yellow 07
	13,90	RODA® Lite Orange 07

↑ RUSSET ORANGE TPG 16-1255

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.

Predicting fashion for 2022 is anything but easy. Trends zoom by and disappear in the blink of an eye. However, nothing seems to be impossible for TFL's research team, thus, we have tried to imagine what the future tannery will look like in 2022 or 2025.

A noteworthy area in the homeware sector is "Plant architecture" – a Korean term referring to the creation of naturalistic environments with functional plants. This leads to all kinds of variations of sustainably tanned and retanned leathers with an authentic look that fully accentuates the natural grain of the chosen leathers.

"Survival architecture" favours architectures and solutions that have an increasingly lower specific weight and that more importantly are tougher and longer-lasting. These are leathers like soft buffalo hides or ennobled European bull hides with transferable finishes and finishes on the suede side of splits as well as on the suede side of calfskin and buffalo hides.

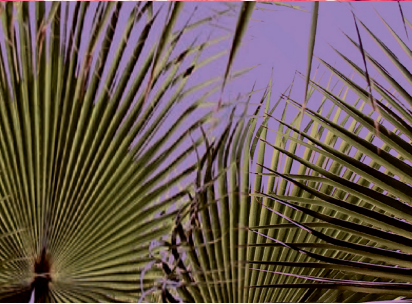
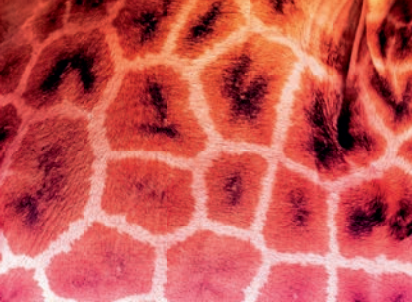
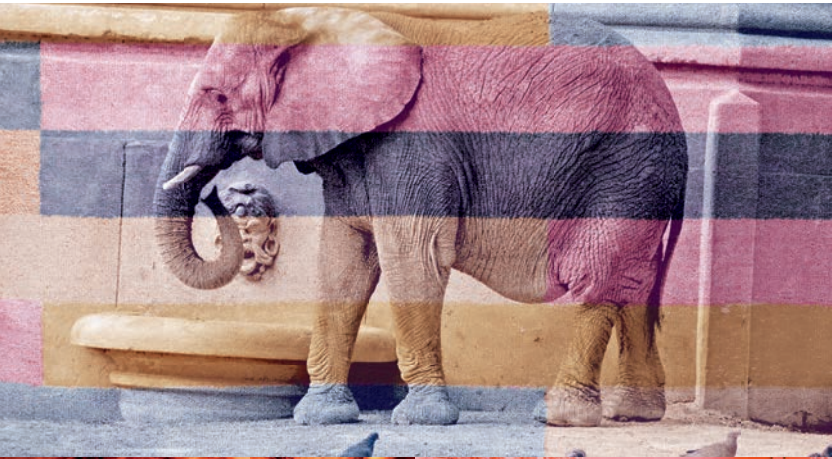
"Bio-Architecture" offers a broad scope to an infinite palette of embossed grains or micro geometries that can be adapted to multiple combinations, roller embossing, plates and ink-jet on leathers of any thickness.

"Jolly-Interior" our concept for automotive is a functional space with car upholstery made from flexible or versatile leathers where pastel tones blend into the transparency of laminates and accessories feature solutions like quilted effects or rattan embossing. Those interiors go hand in hand with fragrant leathers to create a perfectly welcoming atmosphere.

THEMES:

- Orinoko Flow
- Flamboyant Motion

Orinoko Flow



TARGET:

- Distressed sofas composed by multicolor poufs in nubuk printing cows.
- Maxi reversible foulards in suede cow leathers mostly ink-jet printed with animal and African safari images.
- Semi rigid carpets engraved with animal patchwork grains.



Orinoko Flow

↑ **HOT PINK** TPG 17-1937

↑ **DESERT FLOWER** TPG 15-1435

↑ **VIOLET TULIP** TPG 16-3823

↑ **MOCK ORANGE** TPG 15-1245



Orinoko Flow

Drum	0,50 %	INVADERM® LU
	2,00 %	SELLASOL® TN-FF liq.
	4,00 %	SELLA® Fast Red RTN
Finishing	5,00	RODA® Lite White 07
	1,00	RODA® Lite Blue C/N
	15,00	RODA® Lite Yellow 07
	79,00	RODA® Lite Fuchsia 07

↑ HOT PINK TPG 17-1937

Drum	0,50 %	INVADERM® LU
	4,00 %	SELLASOL® TN-FF liq.
	0,50 %	SELLA® Fast Red A
	0,10 %	SELLA® Fast Orange A
Finishing	70,00	RODA® Lite White 07
	1,00	RODA® Lite Blue C/N
	5,00	RODA® Lite Yellow 07
	24,00	RODA® Lite Fuchsia 07

↑ DESERT FLOWER TPG 15-1435

Drum	0,50 %	INVADERM® LU
	1,00 %	SELLA® Fast Navy A
	0,30 %	SELLA® Fast Red F
Finishing	78,60	RODA® Lite White 07
	10,80	RODA® Lite Blue 07
	2,20	RODA® Lite Red Violet 07
	8,30	RODA® Lite Fuchsia 07

↑ VIOLET TULIP TPG 16-3823

Drum	0,50 %	INVADERM® LU
	1,80 %	SELLA® Fast Orange A
	0,50 %	SELLA® Fast Yellow R
Finishing	69,90	RODA® Lite White 07
	0,60	RODA® Lite Ochre 07
	22,10	RODA® Lite Yellow 07
	7,30	RODA® Lite Orange 07

↑ MOCK ORANGE TPG 15-1245

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.



TARGET:

- Maxi pillows made by embossed South American skins woven with soft vegetal multicolor fringes.
- Soft armchair made in wet-white buffalo skins and filled up with foam for a light weight effect.
- Scandinavian seat made in Bio-vegetal leathers coordinated together with soft pull up cushions.



↑ **LIME GREEN** TPG 14-0452

↑ **ISLAND GREEN** TPG 16-6240

↑ **FAIRY TALE** TPG 13-2802

↑ **VIBRANT YELLOW** TPG 13-0858



Flamboyant Motion

Drum	0,50 %	INVADERM® LU
	3,80 %	SELLA® Fast Yellow 4GL
	0,20 %	SELLA® Fast Green GM
Finishing	0,10	RODA® Lite Blue C/N
	1,30	RODA® Lite Ochre 07
	98,60	RODA® Lite Lemon 07
	0,10	RODA® Lite Red Violet 07

↑ LIME GREEN TPG 14-0452

Drum	0,50 %	INVADERM® LU
	1,00 %	SELLA® Fast Yellow 4GL
	3,00 %	SELLA® Fast Green 2GB
Finishing	20,90	RODA® Lite White 07
	2,30	RODA® Lite Blue C/N
	0,05	RODA® Lite Yellow 07
	76,70	RODA® Lite Lemon 07

↑ ISLAND GREEN TPG 16-6240

Drum	0,50 %	INVADERM® LU
	4,00 %	SELLASOL® TN-FF liq.
	0,20 %	SELLA® Fast Red RTN
Finishing	98,40	RODA® Lite White 07
	0,10	RODA® Lite Blue 07
	1,35	RODA® Lite Red 07
	0,10	RODA® Lite Orange 07

↑ FAIRY TALE TPG 13-2802

Drum	0,50 %	INVADERM® LU
	2,75 %	SELLA® Fast Yellow 4 GL
	1,25 %	SELLA® Fast Yellow A
Finishing	4,00	RODA® Lite White 07
	95,00	RODA® Lite Yellow 07
	0,30	RODA® Lite Orange Brown 07
	0,40	RODA® Lite Orange 07

↑ VIBRANT YELLOW TPG 13-0858

All RODA® Lite 07 formulations are applied on no-dyed crust and quantities are expressed in grams per liter.

