

Finishing

Leather Goods



CLIENT **ACLE 2025**
 ARTICLE Bio- Auto. Leather
 MATERIAL crust from CZ lab
 COLOUR PINK

RECIPE NO. F 25240
 BASED ON WE RECIPE NO. T 25240
 DATE 2025.07.28
 TECHNICIAN

Product	1	2	3	4	5	6	Procedure
RODA Care 1888	1000						
Water		220	150	100	120		1. Stucco:21SS roller (3g/sqft)
EUDERM X-Grade SF		100	100				buff with 400# paper,dedust
EUDERM Matt SN-C		90	70				
AQUADERM Pure Base B 34		330	300				2. Pre-base:3NPL roller x 1
AQUADERM Pure Base 5218		150	200				(6g/sqft),
EUDERM Prebottom FGI		70	30				Sandblast@ 90°C/60KG/2 sec.
AQUADERM Additive XF		10	20				
RODA Lite pigment		30	125				3. Base Coat:3NPL x 2(6g/sqft)
AQUADERM Fluid H			5	10	10		Sandblast@ 95°C/80KG/2 sec.
RODA Lite pigment				100	10		
PRODUCT FX 5292				400	460		4. Hybrid Coat:3NPL roller x 1
AQUADERM X-Biomer FTC				100	80		(4g/sqft)
AQUADERM Finish Matt A				80	60		
AQUADERM Finish QS				50			5. Top Coat: Spray x 1
RODA Pure Feel F730					100		(2.8-3.0g/sqft)
AQUADERM Additive SF				10	20		Stake after 24 hrs
AQUADERM Additive DF				50	30		
AQUADERM Additive GF					30		
AQUADERM XL 50				100			
AQUADERM XL M					80		
Viscosity (4# DIN cup)		20"	55"	28"	36"		
Total	1000	1000	1000	1000	1000	0	

Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.