

Finishing

Leather Goods



CLIENT **ACLE 2025**
 ARTICLE **Nappa Auto. Leather**
 MATERIAL **crust from CZ lab**
 COLOUR **White**

RECIPE NO. **F 25xxx**
 BASED ON WE RECIPE NO. **T 25xxx**
 DATE **2025.07.25**
 TECHNICIAN

Product	1	2	3	4	5	6	Procedure
RODA Care 1888	1000						
Water		220	90	100	120	90	1. Stucco:21SS roller (3g/sqft)
EUDERM X-Grade SF		180	130				buff with 400# paper,dedust
EUDERM Matt SN-C		50	70				
EUDERM Compact UP-BC		240	300				2. Pre-base:3NPL roller x 1
BAYDERM Prebottom KUD01		150					(6g/sqft),
PRIMAL SB 100		80					Sandblast@ 90°C/80KG/3 sec.
EUDERM Prebottom FGI		70	30				
BAYDERM Bottom ELW			150				3. Base Coat:3NPL x 2(6g/sqft)
PRIMAL SB 300			80				Sandblast@ 90°C/150KG/3 sec.
AQUADERM Additive XF		10	20				
AQUADERM Fluid H			5	10	10		4. Hybrid Coat:3NPL roller x 1
RODA Lite pigment 颜料膏			125	100	50		(4g/sqft)
AQUADERM Finish Matt A				380	450	100	
AQUADERM Matt 200				150	100		5.Top Coat:3NPL roller x 1
AQUADERM Finish QS				50	80		(3.2g/sqft)
RODA PUR 64/N				60			
AQUADERM Additive SF				10	30		6. Anti-Soiling:Spray x 1
AQUADERM Additive DF				50	30		(2-2.2g/sqft)
AQUADERM Additive GF					20	80	Stake after 24 hrs
AQUADERM Matt 400						400	
AQUADERM X-Shield LS/N						180	
RODA Feel S 5796						80	
RODA Link PAX						20	
AQUADERM XL 50				90	110	50	
Viscosity (4# DIN cup)		20"	55"	28"	36"	25"	
Total	1000	1000	1000	1000	1000	1000	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.