

Wet-End

Automotive



ARTICLE	bio-based nappa		CLIENT	ACLE	
MATERIAL	CN wb(XH)		RECIPE NO.	25240	
QUANTITY	4	sides	DATE	2025.7.2	
% based on	shaved weight		Substance	1.0 mm	
weight:	12	kg	TECHNICIAN	Max Cui	
			Fillers: 36		
			Fats: 9.1		
Process	%	g	Product	Time(')	Comments
	300	36,000	H2O水 42°C		
	0.2	24	CORIPOL SG鱼油		
	0.5	60	BLANCOROL CGA-C回湿有机酸	90'	pH 3.20 Drain排水
	100	12,000	Water 35°C		
	0.2	24	CORIPOL SG鱼油		
	0.4	48	CORIPOL PURE LC-A高浓度卵磷脂	10'	
	1.5	180	MAGNOPAL IPF空心巨球聚合物		
	1	120	MAGNOPAL D-LA活性选择性填料		
	4	480	Tankrom AB铬粉	60	
	1	120	NaCOOH甲酸钠	20	pH 3.59
	0.55	66	NaHCO3小苏打	60	o/n, pH3.77,D/W水洗,
	100	12,000	H2O水 30°C		
	2	240	NaCOOH甲酸钠	20	pH4.42
	0.4	48	NaHCO3小苏打		
	0.3	36	CORIPOL SG鱼油	30	pH 4.92
	1	120	MAGNOPAL D-LA活性选择性填料		
	0.5	60	SELLASOL PURE D生物质分散单宁		
	3	360	MAGNOPAL PURE A紧实生物树脂	60	pH 4.79 D/W
	60	7,200	H2O水 30°C		
	0.5	60	CORIPOL LEO滋润型高物性油	5'	
	3	360	MAGNOPAL D-LA活性选择性填料		
	5	600	Tara塔拉栲胶		
	1	120	SELLASOL PURE D生物质分散单宁	30	
	0.5	60	CORIPOL PURE LC-A高浓度卵磷脂		
	2	240	SELLASOL PURE D生物质分散单宁		
	3	360	RETINGAN R12低甲醛双氰胺		
	2	240	TiO2钛白粉		
	10	1,200	Tara塔拉栲胶	30	
	0.5	60	SELLASOL PURE D生物质分散单宁		
	1	120	MAGNOPAL PURE A紧实生物树脂		
	0.5	60	SELLA FAST RED RTN	60	
	100	12,000	H2O水 50°C		
	2	240	CORIPOL LEO滋润型高物性油		
	5	600	CORIPOL PURE LC-A高浓度卵磷脂		
	1	120	MAGNOPAL PURE B丰满生物树脂		
	0.5	60	MAGNOPAL PURE A紧实生物树脂	60'	
	2	240	HCOOH甲酸 85%	60	pH 3.3 D/W水洗
horse up o/n, set-out, vacuum(120"/50°C) ,condition, stake, buff					

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