

Wet-End

Automotive



ARTICLE	white Nappa		CLIENT	ACLE	
MATERIAL	CN (DZXH)		RECIPE NO.	25237	
QUANTITY	4	sides	DATE	2025.6.30	
% based on	shaved weight		Substance	1.0 mm	
weight:	13	kg	TECHNICIAN	Max Cui	
			Fillers: 53		
			Fats: 10		
Process	%	g	Product	Time(')	Comments
	250	32,500	H2O水 45°C		
	0.4	52	BORRON A		
	0.2	26	Oxalic acid草酸		
	0.3	39	BLANCOROL CGA-C回湿有机酸	150	pH 3.4 D/w
	100	13,000	Water 35°C 水		
	1	130	CORIPOL ESU柔软紧实内外均一油	10	
	1.5	195	MAGNOPAL IPF空心巨球聚合物		
	1	130	MAGNOPAL D-LA活性选择性填料		
	2	260	TANNESCO HN NEW LIQ		
	5	650	Tankrom AB铬粉	90	pH 3.48
	1	130	sodium formate甲酸钠	20	
	0.8	104	NaHCO3小苏打	60	O/N pH 3.83 d/w
	100	13,000	H2O水 30°C		
	1.5	195	TANIGAN PAK-S中和单宁		
	1	130	sodium formate甲酸钠	20	
	0.5	65	CORIPOL SG鱼油		
	1	130	TiO2		
	0.3	39	sodium bicarbonate小苏打	30	pH 4.89
	1	130	LUBRITAN SPE高强度聚合物		
	1	130	LEUKOTAN 8090助渗透丙烯酸		
	2	260	MAGNOPAL 1102紧实身骨丙烯酸	40	pH 5.10 D/w
	60	7,800	H2O水 30°C		
	0.5	65	CORIPOL AV高物性紧实油脂		
	2	260	LEVOTAN C-C 01丙烯酸分散剂	5	
	3	390	LEVOTAN POL紧实中小分子丙烯酸		
	3	390	MAGNOPAL 1102紧实身骨丙烯酸	40'	
	3	390	BAITIGAN AR肉紧丙烯酸		
	2	260	LEUKOTAN 8090助渗透丙烯酸	60	
	1	130	CORIPOL AV高物性紧实油脂		
	1.5	195	BAYKANOL PM分散单宁		
	2	260	TiO2		
	5	650	RETINGAN R12低甲醛双氰胺		
	5	650	SELLATAN MBS 高鞣性单宁		
	5	650	TANIGAN HO-A饱满紧实白单宁		
	2	260	MAGNOPAL D-LA活性选择性填料	40	
	1	130	CORIPOL AV高物性紧实油脂		
	0.02	3	SELLASET RED HN		
	1	130	BAYKANOL PM分散单宁		
	3	390	RETINGAN LFC三聚氰胺		
	3	390	TiO2		
	3	390	LEVOTAN X-BIOMER R		
	8	1,040	TANIGAN HO-A饱满紧实白单宁	90	
	100	13,000	Water 50°C 水		
	1.9	247	formic acid 85%甲酸	30	pH 3.88 drain
	150	19,500	Water 50°C 水		
	2	260	BAYKANOL PFM-C柔软蛋白	10	
	2	260	LUBRITAN SPE高强度聚合物		
	2	260	LEVOTAN POL紧实中小分子丙烯酸		
	2	260	CORIPOL ESU柔软紧实内外均一油		
	4	520	CORIPOL AV高物性紧实油脂	60	
	0.5	65	TiO2	20	
	1.9	247	formic acid 85%甲酸	10+30	pH 3.40 d/w

horse up o/n, set-out, vacuum(120"/50°C) ,condition, stake, mill(65%/40°C) 6hrs

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