## **Finishing**

CLIENT

## **Automotive**

RECIPE NO. Nr.1

ARTICLE MOTOR VALLEY - ILLUSION BASED ON WE RECIPE NO.

MATERIAL X-Tan - FG Grain DATE

COLOUR **DESIGN COLLECTION - ELM** TECHNICIAN **Automotive Competence Team** 

Product	1	2	3	4	5	6	Procedure
RODA® Car Mix Light color	55	150					Prebase:
RODA® Car Mix dark color			150				1) 1x Mega Star Roller MP 3, 4-5 gr/sqft
BAYDERM® Bottom CTR	110						1
RODA® Care XL-B	835						Basecoat:
Water		90	100	180			2) 2x Mega Star Roller MP 3, 4-5 gr/sqft
RODA® Fill BL		200	200				1
EUDERM® Matt SN 2		70	70				Emboss:
AQUADERM® Fluid H		10					210 bar, 110°C, 3 sec.
AQUADERM® Pure Base 5218		240					
AQUADERM® X-Biomer FBC		240	480				3) Effect-Coat:
AQUADERM® Matt ID 103				390			1x Mega Star Roller 30G
AQUADERM® Matt HPM-N				55			1
AQUADERM® Pure Base 5218				55			4) Topcoat:
AQUADERM® X-Biomer FTC				110			2x spray 2-3 g/sqft wet each
AQUADERM® Additive DF				50			
RODA® Feel 5796				70			
AQUADERM® Fluid H				10			
ACRYSOL™ RM-819 W Rheol. Mod.				х			
AQUADERM® XL DI 2				80			
VISC. DIN Cup 4		35-40"		24-28"			1
VISC. DIN Cup 6			20-25"				1
							1
							4
							4
							4
							4
							4
							4
				-			-
-	1			-			-
							1
	I	l .	l .	<u> </u>		l	1
Total	1000	1000	1000	1000	0	0	

Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.