Finishing

CLIENT

Automotive

RECIPE NO. Nr.2

ARTICLE MOTOR VALLEY - PIXEL BASED ON WE RECIPE NO.

MATERIAL X-Tan - FG Grain DATE

COLOUR **DESIGN COLLECTION - ELM** TECHNICIAN **Automotive Competence Team**

Product	1	2	3	4	5	6	Procedure
RODA® Cool Black	170						Stake
RODA® Car B 34/N	765						
RODA® Pur 64/N	50		50				Prebase:
RODA® Link 5777	15						1) Mega Star Roller 21G 10 - 11gr/sqft
RODA® Poliperl Bronze		90					7
RODA® Fix 5100/N		730					Tipping effect:
AQUADERM® Finish LT		180					2) by Syncro roller machine
RODA® Car Mix light color			50				roller name "Jeans"
AQUADERM® Matt 200			330				
water			560	170			Embossing: "Voilá"
RODA® Car Dull 92/N				320			
BAYDERM® Bottom DLV-N				50			Mill
AQUADERM® Finish HW2/N				50			3-4 hours
AQUADERM® Additive GF				30			
ROSILK™ 2229 Feel Modifier				20			Stake
RODA® Feel N 4				50			
RODA® TEC AW				90			3) Effect coat:
RODA® Fix 6271/D				140			1x spray to effect
AQUADERM® Fluid H			10	10			
AQUADERM® XL DI 2				70			4) Top coat:
							2 x spray 2,5 gr/sqft each
							4
VISC. DIN Cup 4	50-55"	30"	15"	26-28"			
	+						+
							-
							1
							4
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Total	1000	1000	1000	1000	0	0	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.