



# WET-END

## Retanning - dyeing

<b>ARTICLE</b>	Motor Valley Black	<b>TA NUMBER</b>	
<b>MATERIAL</b>	X-White German Bulls	<b>DATE</b>	
	Shaved weight	<b>COLOUR</b>	Black

Process	%		Time		
<b>Wash</b>	300	Water 35°C			
	1	Formic acid 85%			
	1	CORIPOL® SG	60'		pH 3.50
<b>Drain</b>					
	150	Water 30°C			
	2	SELLATAN® AR			
	1	MAGNOPAL® IPF			
	2.5	TANNESCO® CPR liq	60'		
<b>+</b>	2	TANIGAN® PAK-S			
	1	Sodium formate	30'		pH 4.30
<b>+</b>	0.5	Sodium bicarbonate	60'		pH 4.70
<b>Drain</b>					
<b>Wash</b>	200	Water 30°C	10'		
<b>Drain</b>					
<b>Retannage</b>	50	Water 30°C			
	1.5	CORIPOL® SG			
	1	MAGNOPAL® IPF			
	1.5	CORIPOL® AT	10'		
<b>+</b>	2	SELLASOL® Pure D			
	7	TANIGAN® Pure T-A			
	7	Tara			
	4	SELLASOL® FTF	30'		
<b>+</b>	4	MAGNOPAL® Pure A			
	1	MAGNOPAL® DP			
	3	CORIPOL® AT	30'		

TRADEMARK® and TRADEMARK® are in registered or filed trademarks, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.



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+	7	TANIGAN® Pure T-A			
	7	Tara			
	2	SELLASOL® Pure D			
	4	SELLASOL® FTF			
	1	CORIPOL® AT			
	3	SELLA® FAST BLACK HM Conc	180'		Slowly overnight
+	100	Water 50°C			
	1	Formic acid 85%	15'		
+	1	Formic acid 85%	15'		
+	1	Formic acid 85%	45'		pH 3.60
<b>Drain</b>					
<b>Wash</b>	200	Water 50°C	10'		
<b>Drain</b>					
<b>Fatliquor</b>	100	Water 50°C			
	0.3	Sodium bicarbonate	10'		
+	1	MAGNOPAL® DP			
	1	MAGNOPAL® IPF			
	5	CORIPOL® AT			
	2.5	LEVOTAN® WS			
	0.3	BORRON® SAF	20'		
+	3	MAGNOPAL® Pure B	40'		pH 4.20
+	1	Formic acid 85%	30'		pH 3.80
+	0.5	Formic acid 85%	30'		pH 3.50
<b>Drain</b>					
<b>Wash</b>	200	Water cold	10'		

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Drain					
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SET OUT – VACUUM DRY 40°C 180 sec – HANG TILL DRY – Stake 6-7-7-7

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