



WET-END

Retanning - dyeing

ARTICLE	Motor Valley Elm	TA NUMBER	
MATERIAL	X-White German Bulls	DATE	
	Shaved weight	COLOUR	Elm

Process	%		Time		
Wash	300	Water 35°C			
	1	Formic acid 85%			
	1	CORIPOL® SG	60'		pH 3.50
Drain					
	150	Water 30°C			
	2	SELLATAN® AR			
	1	MAGNOPAL® IPF			
	2.5	TANNESCO® CPR liq	60'		
+	2	TANIGAN® PAK-S			
	1	Sodium formate	30'		pH 4.30
+	0.5	Sodium bicarbonate	60'		pH 4.70
Drain					
Wash	200	Water 30°C	10'		
Drain					
Retannage	50	Water 30°C			
	1.5	CORIPOL® SG			
	1	MAGNOPAL® IPF			
	1.5	CORIPOL® AT	10'		
+	2	SELLASOL® Pure D			
	7	TANIGAN® Pure T-A			
	7	Tara			
	4	SELLASOL® FTF	30'		
+	4	MAGNOPAL® Pure A			
	1	MAGNOPAL® DP			
	3	CORIPOL® AT	30'		

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.



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+	7	TANIGAN® Pure T-A			
	7	Tara			
	2	SELLASOL® Pure D			
	4	SELLASOL® FTF			
	1	CORIPOL® AT			
	2	BAYKANOL® SL			
	0.1	SELLA® FAST BROWN ADF			
	0.1	SELLA® FAST YELLOW 4GL			
	1	SELLA® FAST BEIGE AR			
	0.05	SELLA® FAST GREEN GDN	180'		Slowly overnight
+	100	Water 50°C			
	1	Formic acid 85%	15'		
+	1	Formic acid 85%	15'		
+	1	Formic acid 85%	45'		pH 3.60
Drain					
Wash	200	Water 50°C	10'		
Drain					
Fatliquor	100	Water 50°C			
	0.3	Sodium bicarbonate	10'		
+	1	MAGNOPAL® DP			
	1	MAGNOPAL® IPF			
	5	CORIPOL® AT			
	2.5	LEVOTAN® WS			
	0.3	BORRON® SAF	20'		
+	3	MAGNOPAL® Pure B	40'		pH 4.20

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+	1	Formic acid 85%	30'		pH 3.80
+	0.5	Formic acid 85%	30'		pH 3.50
Drain					
Wash	200	Water cold	10'		
Drain					

SET OUT 40 – VACUUM DRY 40°C 180 sec – HANG TILL DRY – Stake 6-7-7-7

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