Finishing

CLIENT

Automotive

RECIPE NO. Nr. 5

ARTICLE MUSTANG ORIENTED - CLOUD BASED ON WE RECIPE NO.

MATERIAL Wet White - FG Grain DATE

COLOUR DESIGN COLLECTION - MORGANITE TECHNICIAN Automotive Competence Team

Product	1	2	3	4	5	6	Procedure
RODA® Car P mix	180						Stake - Dry mill 4-5 hrs - Stake
RODA® Car B 34/N	750						1
RODA® Pur 64/N	50		100				Basecoat
RODA [®] Link 5777	20						1) 2x Mega Star 21 G 9-11 g/sqft total
Water		100	200				1
RODA® Pur W 1813/N3		620					Tipping
RODA® Pur W 5814/N Dull		250					2) 1 x design by sinchro roller (Colorado)
RODA® Fix 5040 Dull			240				
RODA® Car Dull 92/N			200				Emboss "Cavallino"
RODA® Tec AW			100				1
AQUADERM® Fluid H			10				Stake
AQUADERM® Additive GF			30				1
AQUADERM® Additive DF		10	30				Perforation
AQUADERM® Additive SF			20				1
AQUADERM® XL DI 2		20	70				Topcoat:
ACRYSOL™ RM 819-W Rheol. Mod.	х		х				3) 2x spray topcoats 2 x 2,5 g/sqft
VISC. DIN Cup 4mm	50-55"		24-26"				1
							J
Total	1000	1000	1000	0	0	0	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.