## **Finishing**

CLIENT



RECIPE NO. Nr. 7

ARTICLE SHANGHAI REVIVAL - 3D BASED ON WE RECIPE NO.

MATERIAL Wet Blue - FG Grain DATE

COLOUR DESIGN COLLECTION - DIVA BLUE TECHNICIAN Automotive Competence Team

Product	1	2	3	4	5	6	Procedure
RODA® Car P mix	100		135				Stake - (Dry mill 3-4 hrs) - Stake
RODA® Car B 34/N	400		630				
EUDERM® X-Grade MS/N	500						Emboss "Sandblast":
RODA® Pur 5101/N		200					on FLESH SIDE 110°C, 30bar, 7 m/min
Water		600	135	185			7
RODA® Pur 64/N		200	70	100			1) Effect coat: on FLESH SIDE
AQUADERM® XL 50			30				1x RRC 13-14 gr/sqft
RODA® Tec AW				75			Rest for some hrs
AQUADERM® Fluid E EXP 2270				10			
RODA® Car Dull 92/N				380			Emboss on grainside 120°, 170bar, 4m/min
RODA® Fix 6271/D				115			Sandblast on flesh side 125°C, 30bar, 5 m/min
AQUADERM® Additive GF				28			7
RODA® Feel N 4				37			2) Adhesion coat: 1 x 2g/sqft
AQUADERM® XL DI 2				70			
ACRYSOL® RM 819-W Rheol.Mod			Х	Х			3) Basecoat:
							2 x spray coats 4,0 grs/sqft each
							4) Top coat:
VISC. DIN Cup 4mm	60"	15"	24-26"	26-28"			2 x spray coats 2,0-2,3 grs/sqft each
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Total	1000	1000	1000	1000	0	0	

Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.