

# Finishing

## Automotive



CLIENT

ARTICLE

**STRAVINSKY ACADEMY - Antique**

MATERIAL

**X-Tan - Veg. retanning - FG Bovine**

COLOUR

**DESIGN COLLECTION - SUN BAKED**

RECIPE NO.

BASED ON WE RECIPE NO.

DATE

TECHNICIAN

**Nr. 10**

**Automotive Competence Team**

Product	1	2	3	4	5	6	Procedure
RODA® Care 5754/N	450						Stake
RODA® Care NC/N	450						
RODA® Pur 64/N	50						
Water	50	200	530	140			1) Pre-Base: 1x Mega Star 25SC, 2-2,5 g/sqft
RODA® Car P mix		120	70				2) Basecoat: 2x spray coats 4 g/sqft each Rest overnight Emboss Sandblast 90°C, 30 bar, 7 m/min
RODA® Car B 34/N		400					
RODA® Car B 98		280					
RODA® Wax 4001			300				3) Effect coat: 2x light spray coats 1,3-1,5 g/sqft each
RODA® Base AF-B/N			100				
RODA® Fix 6271/D				400			
RODA® Car Dull 92/N				200			dry mill to effect (40 -50 min.)
RODA® Fix 5188/N Gloss				100			
AQUADERM® Fluid H				10			
AQUADERM® Additive DF				20			Ironing 125°C
RODA® Feel N 4				60			
ACRYSOL™ RM 819-W Rheol.Mod.				x			
AQUADERM® XL DI 2				70			4) Top coat: 2x spray coats 2-2,2 g/sqft each
VISC. DIN Cup 4	>60"	28-30"	15"	24-26"			