Finishing

CLIENT

Automotive



ARTICLE STRAVINSKY ACADEMY - Antique BASED ON WE RECIPE NO.

MATERIAL X-Tan - Veg. retanning - FG Bovine DATE

COLOUR DESIGN COLLECTION - SUN BAKED TECHNICIAN Automotive Competence Team

Product	1	2	3	4	5	6	Procedure
RODA® Care 5754/N	450						Stake
RODA® Care NC/N	450						1
RODA® Pur 64/N	50						1) Pre-Base:
Water	50	200	530	140			1x Mega Star 25SC, 2-2,5 g/sqft
RODA® Car P mix		120	70				1
RODA® Car B 34/N		400					2) Basecoat:
RODA® Car B 98		280					2x spray coats 4 g/sqft each
RODA® Wax 4001			300				Rest overnight
RODA® Base AF-B/N			100				Emboss Sandblast 90°C, 30 bar, 7 m/min
RODA® Fix 6271/D				400			
RODA® Car Dull 92/N				200			3) Effect coat:
RODA® Fix 5188/N Gloss				100			2x light spray coats 1,3-1,5 g/sqft each
AQUADERM® Fluid H				10			
AQUADERM® Additive DF				20			Rest for some hrs
RODA® Feel N 4				60			
ACRYSOL™ RM 819-W Rheol.Mod.				Х			dry mill to effect (40 -50 min.)
AQUADERM® XL DI 2				70			
							Ironing 125°C
							4) Top coat:
VISC. DIN Cup 4	>60"	28-30"	15"	24-26"			2x spray coats 2-2,2 g/sqft each
-							
							1
Total	1000	1000	1000	1000	0	0	

Comments:

 RODA^{\otimes} is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.