Finishing

CLIENT

Automotive



ARTICLE STRAVINSKY ACADEMY - NO SMELL BASED ON WE RECIPE NO.

MATERIAL X-Tan - Veg. Re-Tanning - FG Bovine DATE

COLOUR DESIGN COLLECTION - SUN BAKED TECHNICIAN Automotive Competence Team

Product	1	2	3	4	5	6	Procedure
RODA® Care 5754	450						Stake, Dry mill 4-5 hrs, Stake (toggle)
RODA® Care NC	450						
RODA® Pur 64/N	50		40	170			1) Pre-Base:
"No-Smell-Additive"		500					1x Mega Star 25SC 2-2,5 g/sqft
RODA® Car P mix			100				7
EUDERM® Dispersion MA EXP 2284			260				2) "No-Smell-Additive" coat:
BAYDERM® Bottom DLV-N			85				1x spray coat on flesh side 3-3,5 g/sqft
BAYDERM® Finish 85 UD			55				
HYDRHOLAC™ CL-1			40				Sandblast 90°C, 30 bar, 7 m/min
Water	50	500	155	150			
EUDERM® Matt SN2			80				3) Base coat:
AQUADERM® Matt 400			160				2x spray coats 3,5 - 4 g/sqft each
AQUADERM® Fluid H			5				
RODA® Link 5777			20				4) Top coat:
RODA® Fix 5040 Dull				240			2x spray coats 2-2,2 g/sqft each
RODA® Car dull 92/N				190			
RODA® Tec AW				100			Light Stake
AQUADERM® Additive GF				30			
AQUADERM® Additive DF				30			
AQUADERM® Additive SF				20			
ACRYSOL™ RM 819-W Rheol.Mod.			Х	Х			
AQUADERM® XL DI 2				70			
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VISC. DIN Cup 4	>60"	12"	26-28"	24-26"			
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Total	1000	1000	1000	1000	0	0	

Comments:

 RODA^{\otimes} is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.