

# Finishing

## Automotive



CLIENT  
 ARTICLE **STRAVINSKY ACADEMY - VEGETAL**  
 MATERIAL **X-Tan - Veg. Retanning - FG Grain**  
 COLOUR **DESIGN COLLECTION - SUN BAKED**

RECIPE NO.  
 BASED ON WE RECIPE NO.  
 DATE  
 TECHNICIAN

**Nr. 12**  
**Automotive Competence Team**

Product	1	2	3	4	5	6	Procedure
AQUADERM® FLUID H	5						Release paper Komet DE169
RODA® Car Pigment Mix	60						
RODA® Line SLG	300						
BAYDERM® Bottom DLV-N	200						1) Preskin by reverse coat on release paper (2-3-g/sqft)
AQUADERM® Finish HW2/N	435						
ACRYSOL™ RM 819W Rheol. Mod.	x						
RODA® Car Pigment Mix		90					2) Skin by reverse coat on release paper (2-3 g/sqft)
EUDERM® Matt SN 2		70					
RODA® Line IC		280					
Bayderm® Bottom DLV-N		550					3)Adhesive by reverse coat on leather (8-10 g/sqft)
AQUADERM® Fluid H		10					
ACRYSOL™ RM 819W Rheol. Mod.		x					
RODA® Line AS			600				<b>After Green Finishing</b>
PRIMAL™ FGR Emulsion			260				
AQUADERM® Fluid H			10				
RODA® Car Pigment Mix			90				
AQUADERM® XL 50			40				
ACRYSOL™ RM 819W Rheol. Mod.			x				
Water				530	170		
RODA® Wax 4001				300			
RODA® Base AF-B/N				100			
RODA® Car Pigment Mix				70			
RODA® Fix 5792/N2					520		4) Effect coat: 2x light spray coats 1,5 g/sqft each
AQUADERM® Matt HPM-N					90		
BAYDERM® Bottom DLV-N					45		
AQUADERM® Finish HW2/N					45		5) Top coat : 2x spray coats 2,5 g/sqft each
AQUADERM® Fluid H					10		
ROSILK™ 2229 Feel Modifier					20		
RODA® Feel N 4					50		
ACRYSOL™ RM 819W Rheol. Mod.					x		
AQUADERM® XL DI 2					50		
VISC. DIN Cup 4	45-50"	45"	35"	15"	26-28"		
<b>Total</b>	<b>1000</b>	<b>1000</b>	<b>1000</b>	<b>1000</b>	<b>1000</b>	<b>0</b>	

Comments:

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