Finishing

Shoe Upper

CLIENT	**TFL**	RECIPE NO.	**MEMA 24011**
ARTICLE	**N°12 Candidate**	BASED ON WE RECIPE NO.	
MATERIAL	**Half Calf**	DATE	**23 January 2024**
COLOUR	**TPX 19-3830**	TECHNICIAN	**Maurizio Menichetti**

Product	1	2	3	4	5	6	Procedure
WATER	600						BUFFING PAPER 2 X 400
PRIMAL™ FGR	150						
EUDERM® Prebottom VE-N	150						1) 1X ROLLER 20B About 28-30gr.sqft
EUDERM® Driver DE	100						REST OVER NIGHT
							VACUUM 70°C - 2 Min
BAYGEN® Compact LV 2		100					REBUFF 400 PAPER
EUDERM® X-GRADE MP 2/N		900					
RODA® Lite 07 Mix		50	200				2) 1X ROLLER 30X about 6gr.sqft
							REST OVER NIGHT
							SANDBLAST 120°C 30 atm
RODA® Car B 35			500				REBUFF 800 PAPER
RODA® Base WH 0303			500				
Aquaderm®Fluid H			10	5	10		3) 2X ROLLER 25G
							SANDBLAST 80°C 30 atm
RODA® Pur 5805/N3				250	1000		+ 1X ROLLER 25G
RODA® Wax Pur				200			
SELLA® Derm M2 Mix				16			4) 2-3X ROLLER 30C
RODA® Link PAX		10	50	8	10		
							5) 2X ROLLER 30C
AQUADERM® Finish HW2					100		
RODA® Feel Microsil					10		
Total	**1000**	**1060**	**1260**	**479**	**1130**	**0**	

Comments:

* Mix well together

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.