Wet End - Process Formulation (RETAN)

N°2 ZIMMER.xlsx

		Date:	**15-Feb-2024**
		Technician:	**ROMANO GIUSEPPE**
Company:	**TFL**		
Type of Leather:	**Garment Leather**	***Trial - N°:***	**2**
Aim of Trial:	**N°2 ZIMMER**	***Color:***	**TPX 19-1338**
		Piece count:	**25**
Project - N°:		***Substance:***	**0,4-0,5**
Material:	**LAMB SOUTH AFRICA**	***Weight:***	
% refer to:	**DRY WEIGHT**	***Drum - N°:***	

Operation	*Add*	*%*	*Weight in kg*	*Product*	*Temp. in °C*	*Dilution (1 : x)*	*Time in min*	*Control*
		1.000,00		water	50			
		3,00		SELLASOL® NG liq			45	DRAIN-WASH
		300,00		water	40			
		1,00		ammonia				
		2,00		INVADERM® LU			10	
		7,00		SELLA® Fast Red A				
		1,00		SELLA® Fast Red RTN				
		1,00		SELLA® Fast Red E			30	
		400,00		water	60			
		6,00		CORIPOL® EF-N				
		3,00		CORIPOL® SFC NEW				
		6,00		MAGNOPAL® IPF			60	
		3,00		MAGNOPAL® RHN				
		3,00		MAGNOPAL® PGN			30	
		11,00		formic acid 85%		3X10+60		
		600,00		water	50			
		3,00		CORIPOL® GLH			30	
		2,00		SELLA® Fast Red A				
		0,20		SELLA® Fast Red RTN				
		0,20		SELLA® Fast Red E			20	
		3,00		formic acid 85%			30	DRAIN -WASH
		600,00		water	50			
		0,50		formic acid 85%			5	
		5,00		CORIPOL® K			30	DRAIN -WASH

Mechanical Operation:	***Process Information:***	
HORSE UP OVERNIGHT,HANG TO DRY		
	Running Time:	**4 hrs 50 min**

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