## **Finishing**

## **Shoe Upper**

CLIENT TFL RECIPE NO. MEMA 25008

ARTICLE N°10 Formula BASED ON WE RECIPE NO.

MATERIAL Calf Side F.G. DATE 06 February 2025
COLOUR TPX 19-3918 TECHNICIAN Maurizio Menichetti

Product	1	2	3	4	5	6	Procedure
RODA® KP Mix	70						Milling 10h
RODA® Wax K 619	100						
Water	400	400	250				1) 2X SPRAY
RODA® Wax KCF 638	30						Ironing 100°C 100 atm
RODA® Pur K 34/F	150						
RODA® Pur K 8727/F	150						2) 4X Spray
							Ironing 100°C 100 atm
RODA® Wax KCF 684		70					
RODA® Cryl 744		50					3) 2X Spray
BAYDERM® Bottom 10 UD		50					Ironing 80°C 20 atm
EUDERM® Dispersion MA		30					Milling 3-4h
AQUADERM® Finish HAT/N		10					Toggling
RODA® Fix 5188/N Gloss			60				
RODA® Fix WF 2185			150				
RODA® Lac WG/4			50				
RODA® Feel N4			10				
RODA® Link PAX			6				
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							1
Total	900	610	526	0	0	0	
	300			-	-	_	1

## Comments:

 $\mathsf{RODA}^{\otimes}$  is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

<sup>\*</sup> Mix well together