## **Finishing**

## **Leather Goods**

CLIENT TFL RECIPE NO. MEMA 25012

ARTICLE N°11 MARRON BASED ON WE RECIPE NO.

MATERIAL CALF SIDE DATE 18 March 2025
COLOUR TPX 18-1415 TECHNICIAN Maurizio Menichetti

Product	1	2	3	4	5	6	Procedure
EUDERM® Prebottom VE-N	120	i I	i 				Buffed 2 times with paper 400
PRIMAL™ FGR	180	300	i				1) 1 Roller Coater 20B 35g/Sf
RODA® Penetrator IE 880/N2	100	100					Rest 1 night
Water	600	600		200			Vacuum
	-	<u></u>					Buffed paper 400
RODA® Car B 35			900				
PRIMAL™ SCL-371	1	 	100				2) 1 Roller Coater 30A 28g/sf
RODA® Cor HTP Mix			100		50		rest 1 night
							Vacuum
RODA® Lac WR				100			Buffed paper 400
RODA® Lac 103 Dull				100			
	1	 					3) 2 Roller coater 30X
RODA® Car Dull 92/N					1000		Sandblast 80°C 30 atm
RODA® Link PAX					20		2 roller coater 30X
AQUADERM® Additive DF					10		
		 					4) 1 X Spray
		 					Embossed "DESERT" Stampe&Stampe
							5) 2 Roller coater 30C
							Sandblast 80°C 10 atm
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Total	1000	1000	1100	400	1080	0	

## Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

<sup>\*</sup> Mix well together