

Finishing

Shoe Upper



CLIENT TFL
ARTICLE N° 12 ANTLER
MATERIAL 1/2 Bovine full grain
COLOUR 17-1510

RECIPE NO. BU 6403
BASED ON WE RECIPE NO.
DATE 26.02.2025
TECHNICIAN Giorgio Giraudò

Product	1	2	3	4	5	6	Procedure
EUDERM® Prebottom VE-N	100						Buffed 2 times Paper 400
Water	200						1) 1X Roller Coater 20B about 38g/Sf
RODA® Penetrator IE 880/N2	100						Rest 1 night
							Vacuum, buffed paper 400
PRESKIN							
AQUADERM® FLUID H		20					1) preskin by reverse coat
RODA® Lite 07 mix		100					on release paper (2-3-gr.sqft)
RODA®Line SC		700					
AQUADERM® Finish Matt A		300					
AQUADERM® Finish HAT		100					
ACRYSOL™ RM 819W		X					
Viscosity 45-50 ssec , cup 4 mm							
SKIN							2) Skin by reverse coat
RODA® Lite 07 mix			100				on release paper (2-3 gr-sq.ft)
RODA® Line IC			600				
RODA® Line SC			200				
EUDERM® Matt SN 2			100				
AQUADERM®Fluid H			10				
ADHESIVE							3)Adhesive by reverse coat
RODA® Line IC				500			on leather (8-10 gr.sqft)
PRIMAL™ FGR				200			
AQUADERM®Fluid H				10			
RODA® Lite 07 mix				100			
AQUADERM® XL 50				50			
ACRYSOL™ RM 819W				x			
Viscosity 40-45 sec , cup 4 mm							
FINISHING AFTER RELEASE							4) 2 spray coats, dry
RODA® Pur W 1813/N3					150		
Water					600		
RODA®Poliperl Iridescent					5		
RODA®Pur 5805/N3						700	5) 2 reverse coats, dry
RODA®Pur 5329/N Conc						250	
AQUADERM®Matt 102						50	
RODA®Link PAX						30	
Total	400	1220	1010	860	755	1030	

Comments:

RELEASE PAPER: SAPPI ULTRACAST ADVA SOAVE

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.