Finishing

Leather Goods

CLIENT TFL RECIPE NO. MEMA 25016

ARTICLE N°14 FESTIVAL BASED ON WE RECIPE NO.

MATERIAL HALF COW C.G. DATE 28 March 2025

COLOUR TPX 19-2434 TECHNICIAN Menichetti/Andrenacci

| Product | 1 | 2 | 3 | 4 | 5 | 6 | Procedure |
|--------------------------------|-----|--------------|-----|----------|---|----------|---|
| EUDERM® Prebottom VE-N | 100 | <u> </u> | | | | ļ | Buffed 2 times Paper 400 |
| Water | 200 | † ! | | | | i | |
| RODA® Penetrator IE 880/N2 | 100 | i | | | | | 1) 1X Roller Coater 20B about 38g/Sf |
| RODA® Lite 07 Mix | | 200 | | | | | Rest 1 night |
| BAYGEN® Compact LV 2 | | 600 | | | | | Vacuum |
| PRIMAL™ SB-100 | | 150 | | | | | Buffed paper 400 |
| PRIMAL™ SB-160 | | 170 | | | | i | |
| EUDERM® Matt SN 2 | | 80 | | | | | 2) 2X Roller Coater 25G |
| AQUADERM®Fluid H | | 10 | | | | | Sandblast 80°C 20 atm |
| AQUADERM® XL 50 | | 25 | | | | | 2X Roller Coater 25G |
| RODA® Lac 1028 | | i | 500 | | | L | 3) Tipping by roller "Rospo" by Colibrì |
| RODA® Poliperl Iridescent Blue | | ! | 50 | | | | |
| BAYGEN® Top U 01 | | | | 500 | | | 4) 1 Curtain coat (approx 18 gr sq,ft) |
| BAYGEN® Top TF | | | | 500 | | | dry overnight in a well ventilated room |
| Solvent mix | | | | 300 | | | at a room temperature of 45°C |
| BAYGEN® Hardener SN 2 | | <u> </u> | | 575 | | <u> </u> | |
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| Total | 400 | 1235 | 550 | 1875 | 0 | 0 | |

Comments:

before to finishing: buffed leather 2 x 400 paper,

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.