

# Finishing

## Leather Goods



CLIENT TFL  
ARTICLE N°15 EMOTION  
MATERIAL Sheep skins full grain  
COLOUR 18-1415

RECIPE NO. BU 6429  
BASED ON WE RECIPE NO.  
DATE 26.03.2025  
TECHNICIAN Giorgio Giraudo

| Product                        | 1   | 2   | 3    | 4    | 5 | 6 | Procedure                              |
|--------------------------------|-----|-----|------|------|---|---|--|
| PRESKIN                        |     |     |      |      |   |   | 1) preskin by reverse coat             |
| AQUADERM® FLUID H              | 10  |     |      |      |   |   | on release paper (2-3-gr.sqft)         |
| RODA® Lite 07 mix              | 40  |     |      |      |   |   |  |
| RODA® Line SLG                 | 700 |     |      |      |   |   |  |
| RODA® Pur IC                   | 200 |     |      |      |   |   |  |
| RODA® Poliperl Bronze M        | 5   |     |      |      |   |   |  |
| ACRYSOL™ RM 819 W              | x   |     |      |      |   |   |  |
| Viscosity 45-50 sec , cup 4 mm |     |     |      |      |   |   |  |
| SKIN                           |     |     |      |      |   |   | 2)Skin by reverse coat                 |
| RODA®Line AFG                  |     | 700 |      |      |   |   | on release paper (2-3- gr.sqft)        |
| BAYDERM® Bottom DLV-N          |     | 100 |      |      |   |   |  |
| EUDERM® Matt SN 2              |     | 50  |      |      |   |   |  |
| AQUADERM® FLUID H              |     | 10  |      |      |   |   |  |
| RODA® Lite 07 mix              |     | 50  |      |      |   |   |  |
| RODA®Poliperl Bronze M         |     | 10  |      |      |   |   |  |
| ACRYSOL™ RM 819W               |     | x   |      |      |   |   |  |
| Viscosity 45-50 sec , cup 4 mm |     |     |      |      |   |   |  |
| ADHESIVE                       |     |     |      |      |   |   | 3)Adhesive by spray coat               |
| RODA® Line AS                  |     |     | 300  |      |   |   | on leather (6-8 gr.sqft)               |
| PRIMAL FGR                     |     |     | 700  |      |   |   |  |
| AQUADERM®Fluid H               |     |     | 10   |      |   |   |  |
| RODA® Lite mix                 |     |     | 100  |      |   |   |  |
| AQUADERM® XL 50                |     |     | 50   |      |   |   |  |
| ACRYSOL™ RM 819W               |     |     | x    |      |   |   |  |
| Viscosity 50-55sec , cup 4 mm  |     |     |      |      |   |   |  |
| AFTER RELEASE                  |     |     |      |      |   |   | 4) 2 reverse coats, dry, dry drum 3hrs |
| RODA®Pur 5805/N3               |     |     |      | 700  |   |   |  |
| RODA®Pur 5329/N Conc           |     |     |      | 300  |   |   |  |
| AQUADERM® Fluido H             |     |     |      | 10   |   |   |  |
| RODA®Link PAX                  |     |     |      | 30   |   |   |  |
| Total                          | 955 | 920 | 1160 | 1040 | 0 | 0 |  |

### Comments:

RELEASE PAPER: KOMET 201

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