## **Finishing**

## **Leather Goods**

CLIENT TFL RECIPE NO. 2025-LAB-03

ARTICLE N° 16 BUNGE BASED ON WE RECIPE NO.

MATERIAL **Half Cow** DATE **25 February 2025**COLOUR **TPX 18-0513** TECHNICIAN **Elisa Castelló** 

Product	1	2	3	4	5	6	Procedure
EUDERM® Prebottom RPN 2	300						TOGGLING
RODA® Base DW 4088/N	300		210				
RODA® Pur 64/N	100		60				1) 2 X SPRAY
RODA® Lite 07 mix	80		- 00				2,2,7,51,10,11
Water	300	500	500	500			2) 1 X SPRAY
RODA® Lac WG/4		500					Rest 1 night
RODA® Cor HTP mix			80				Rotative emboss
PRIMAL® SCL-371			60				Dry milling 10 h
RODA® Bind TLC 385			60				
RODA® Wax KCF 616			100				3) 2 X SPRAY
RODA® Link 5777			20				
RODA® Pur 5329/N conc				250			4) 2 X SPRAY
RODA® Fix 5188 Gloss				100			Rest for 2H
RODA® Fix 1000				120			Rotopress 95ºC
AQUADERM® Additive DF				20			Dry mill, stake, vacuum
RODA® Feel N4				40			
RODA® Link PAX				30			
Total	1080	1000	1090	1060	0	0	

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of

We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.

