Finishing

Shoe Upper

CLIENT TFL RECIPE NO. MEMA 25005

ARTICLE N°17 OAK BASED ON WE RECIPE NO.

MATERIAL Cow Side DATE 12 February 2025
COLOUR TPX 17-1115 TECHNICIAN Maurizio Menichetti

Product	1	2	3	4	5	6	Procedure
RODA® Base Reco 8/N	1000		 				1) 1X ROLLER 30C about 4gr.sqft
RODA® Pur 64/N	60		15	20	30		
RODA® Lite 07 Mix	50		75				2) 1X SPRAY
							Emboss BANTUS (Stampe&Stampe)
RODA® Lac 103 Dull		100					DRY MILL 8 hrs
Water		200	400	300	20		
							3) 2-3X SPRAY
RODA® Base 5698			500				
							4) 3-4X SPRAY
RODA® Fix 5040 Dull				200			
RODA® Wax KCF 699				40			5) 3X Tipping Roller 48L
RODA® Cor HTP Mix				15			
RODA® Link 5777				4			IRON 90°C
							DRY MILLING 2 hrs
RODA® Fix 5188/N Gloss					300		
RODA® Bind TLC 385					50		
AQUADERM® XL 71			i L		2		
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Total	1110	300	990	579	402	0	

Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.



^{*} Mix well together