Finishing

Upholstery

CLIENT TFL RECIPE NO. 22267

ARTICLE N°19 BRAZILIAN SAND BASED ON WE RECIPE NO.

MATERIAL Cow DATE 10 March 2025
COLOUR TPX 19-0617 TECHNICIAN Dal Lago Stefano

Product	1	2	3	4	5	6	Procedure
RODA® Ground 1402	600	 	i 			 	 Staking
RODA® Fix 5020		330	i				Buffing with 240+320
RODA® Fix 5010 Gloss		100				 !	Dry milling 12 hours
RODA® Wax KCF 616		100	İ				Toggling
RODA® Wax KCF 699		150	<u> </u>			! !	Sandblast 90°C
RODA® Pur ADX	30	20					İ
RODA® Cryl 108/N2		200					1) 1 Spray coating 3-4 g/sq.ft.
RODA® Fix 1051/N		300					Sandblast 90°C
Water	300	300				 	
RODA® Lite 07 Mix		60	!				2) 3 Spray coating 1,5+1,5+1,5 g/sq.ft.
AQUADERM® XL 71		20				 	Sandblast 90°C
PM 3869		 	70				Dry milling 8 hours
RODA® Feel S 930			30				Staking
Solvent			600			 !	
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Total	930	1580	700	0	0	0	<u> </u>
Comments:	330	1300	, 00	Ŭ	Ū	Ū	<u> </u>

Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.