Finishing

Leather Goods

CLIENT TFL RECIPE NO. BU 6348

ARTICLE N°21 RAVEN BASED ON WE RECIPE NO.

MATERIAL COW SIDE DATE 10 February 2025

COLOUR TPX 19-0000 TECHNICIAN LL.S/ JC.P

Product	1	2	3	4	5	6	Procedure
WATER	840	550	400	350			1) 2X SPRAY
I.P.A.	100						
SELLA® Derm M2 MIX	60		30				2) 2X SPRAY
							PRESS 80ºC/100 BAR 5''
RODA® Base RECO 10		250					MILL 15H
EUDERM® Nappa Soft S-C		50					
PRIMAL® FGR		50					3) 2X SPRAY
RODA® Pure Luster 1505		50	150	100			Press 100°C / 100 Bar 5''
RODA® Lite 07 MIX		50					2X SPRAY
RODA® Base 4095/N2			250				4) 2X SPRAY TOP COAT
RODA® Cryl 108/N2			125	50			Press 110°C/ 100Bar 5′′
RODA® Feel KTA 950			10	20			MILL 30'
RODA® Wax 699			100	100			WHILE 30
RODA® Link PAX			10	10			
RODA® Fix 5090				100			
RODA® Pur 5427/N				250			
ROSILK [™] 2229 Feel Modifier				20			
Total	1000	1000	1075	1000	0	0	
Comments:					_		1

Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.

