## **Finishing**

## **Shoe Upper**



Product	1	2	3	4	5	6	Procedure
SELLA® Derm M2 Mix	20		5			 	CRUST MILLING - 4Hrs
RODA® Penetrator IE 880/N2	200		!			<u> </u>	1) 2X Spray
WATER	800		750	500			
RODA® Wax 1423		100	[			 	2) 1X Spray
RODA® Wax P50		100	 				Satilux @120°C
1-Methoxy 2-Propanol		100	i			i	
EUDERM® Dispersion MA			50				
RODA® Pur WX 1418/F			100				3) 5X Spray
RODA® Bind TLC 385			100	100		 	
RODA® Cor HTP Mix			15				4) 3X Spray
RODA® Fix 1051/N				100		i	IRON 120°-20 BAR
RODA® Pur 5427/N			!	200		 	DRY MILL 2 Hrs
AQUADERM XL® 71			 	20		i	IRON 120°-20 BAR
RODA® Feel S 2075			!	10		   	
RODA® Wax KCF 699			<u> </u>	100			
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Total	1020	300	1020	1030	0	0	
Comments	1020	300	1020	1020	U	U	<u> </u>

Comments:

 $\mathsf{RODA}^{\$}$  is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery

