# **Finishing**

# **Shoe Upper**

CLIENT **TFL** 

ARTICLE N° 24 BUTLER BASED ON WE RECIPE NO.

RECIPE NO.

MATERIAL Half cow DATE

COLOUR TPX 181415 TECHNICIAN

Product	1	2	3	4	5	6	Procedi
RODA® Pure OIL AA 4040	500	20					1) 1X Ro
Water	500	450		400	400		about 6
		 !					Milling
RODA® Wax 944		30					
RODA® Pure Prebase 772/HD		100					2) 2X Sp
RODA® Bind TLC 327		50		50			Sandbla
RODA® Cryl NP 87		100		120			
							3) Tippi
RODA® Lac 1028			500				
							4) 3X Sp
RODA® Pure Luster 1505		i		50	50		i
RODA® Pur 5427/N		<u> </u>		30			5) 2X Sp
RODA® Pur 64/N				20			Ţ
RODA® Link 5777				5			Ironing
SELLA® Derm M2 Mix			50	15			
RODA® Wax KCF 699					30		
RODA® Pure Luster 682		! !			50		- <del> </del>
RODA® Pur 5329/N Conc		 !			150		
RODA® Feel N4					5		T
RODA® Pur 5008					20		<u> </u>
RODA® Link 4009					20		<u> </u>
RODA® Link PAX					3		
		<u> </u>			L		
		<u> </u>					
		i I		<u> </u>	ļi		- <del> </del>
		ļ			ļi		
		i !			ļi		
		!		L			
Total	1000	750	550	690	728	0	

#### Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from per supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes with We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.

<sup>\*</sup> Mix well together



### MEMA 25001

## 22 January 2025 Maurizio Menichetti

ure
oller coater 30C g/Sf 12h
oray ist 80°C 20 atm
ng " TAMPONATO"
ray
ray
100°C 30 atm