## **Finishing**

## **Shoe Upper**

CLIENT TFL RECIPE NO. MEMA 25014

ARTICLE N°26 GLACIER GRAY BASED ON WE RECIPE NO.

MATERIAL HALF CALF DATE 24 March 2025
COLOUR TPX 14-4102 TECHNICIAN Maurizio Menichetti

| Product                    | 1            | 2            | 3            | 4   | 5    | 6 | Procedure                                  |
|----------------------------|--------------|--------------|--------------|-----|------|---|--|
| RODA® Cryl 5037/N          | 100          | <u> </u>     | ļi           |     | <br> |   | Buffed 2 times paper 400                   |
| Water                      | 200          | 50           | !            | 350 |      |   | 1) 1X Roller coater 20B about 38g/Sf       |
| RODA® Penetrator IE 880/N2 | 100          |              |              |     |      |   | rest 1 night                               |
|                            | ļ            | i            |              |     |      |   | Vacuum                                     |
| BAYGEN® Compact LV 2       | <u> </u>     | 700          | t            |     |      |   | buffed paper 400                           |
| BAYGEN® Compact DD         |              | 300          |              |     |      |   | 1) 1X Roller coater 20B about 30g/Sf (2nd) |
| RODA® Lite 07 Mix          | 1            | 200          | ii           | 10  |      |   | rest 1 night                               |
| AQUADERM® Fluid H          | <u> </u>     | 10           |              |     |      |   | Vacuum                                     |
|                            |              | İ            |              |     |      |   | Buffed paper 400                           |
| RODA® Pur 5805/N3          |              | ļ            | 1000         |     |      |   |  |
| RODA® Pur W 1817           | Ĭ            | Ĭ            | 100          |     |      |   | 2) 2X Roller coater 25G                    |
| RODA® Link PAX             | <u> </u>     | <u> </u>     | 15           |     |      |   | Sandblast roto 80°C 30 atm                 |
| RODA® Feel Microsil        |              |              | 5            |     |      |   | 2X Roller coater 25G                       |
| RODA® Wax 2014             |              | ļ            |              | 20  |      |   | 3) 2X Roller coater 30C                    |
| RODA® Wax 4053             | †            | İ            | †            | 80  |      |   | Carteggio 120°C 40 atm                     |
| RODA® Lac 103 Dull         |              |              |              | 100 |      |   |  |
|                            | İ            | i            | ii           |     |      |   | 4) 2X light                                |
|                            | †            | <u> </u>     | t            |     |      |   | Brush Off                                  |
|                            |              |              |              |     |      |   |  |
|                            | i            | i            | ii           |     |      |   |  |
|                            | <u> </u>     | <u> </u>     |              |     |      |   |  |
|                            | 1            |              |              |     |      |   |  |
|                            | †            | <br>         | †i           |     |      |   |  |
|                            | †            | <u> </u>     | t            |     |      |   |  |
|                            | 1            | i            |              |     |      |   | - <del></del>                              |
|                            | İ            | i            | ii           |     |      |   | 1  |
|                            | †            | <u> </u>     | †            |     |      |   | - L  |
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| Total                      | 400          | 1260         | 1120         | 560 | 0    | 0 |  |

## Comments:

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Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

<sup>\*</sup> Mix well together