Finishing

Shoe Upper

CLIENT TFL RECIPE NO. 22252

ARTICLE N°30 GLANCE BASED ON WE RECIPE NO.

MATERIAL Cow Full Grain DATE 03 March 2025
COLOUR TPX 14-4102 TECHNICIAN Stefano Dal Lago

Product	1	2	3	4	5	6	Procedure
RODA® Pure Luster 1430		100	50			 	Staking
RODA® Ground 1402		800		1			
RODA® Ground KCF 614		200				 	1) 1 Roller Coating 3-4 g/sq.ft. on flesh side
RODA® Pure Oil AA 4040	1000	100				i	Dry milling 12 hours
Water		1000	300	500			Toggling
RODA® Pur EP 19/F		100				 	
RODA® Lite 07 Mix		100	100			 	2) 2 Spray coating 1,5+1,5 g/sq.ft.
RODA® Wax KCF 616			100				Ironing 90°C
RODA® Base AF-B/N			300				
RODA® Base 5786/N			100				3) 2 Spray coating 1+1 g/sq.ft.
RODA® Pur ADX			30				Ironing 90°C
RODA® Link 5504/N			15				2 Spray coating 1+1 g/sq.ft.
RODA® Lac WG/4	<u> </u>			500		i !	- †
RODA® Tec AW				100			4) 1 Spray coating 2 g/sq.ft.
RODA® Feel N4				50		 	Ironing 100°C
RODA® Pure Feel F 730				50			Dry milling 12 hours
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							Ironing 100°C
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Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.