Finishing

Leather Goods

CLIENT TFL RECIPE NO. MEMA 25015

ARTICLE N°5 TIDAL BASED ON WE RECIPE NO.

MATERIAL SPLIT DATE 26 March 2025
COLOUR TPX 14-1050 TECHNICIAN Maurizio Menichetti

Product	1	2	3	4	5	6	Procedure
RODA® Line AS	300						1) 1X Roller Coater 25G
RODA® Care 5754/N	300	† 	i				Rest 1 Night
PRIMAL™ SB 100	150						Sandblast 90°C 30 atm
WATER	200						Buffed Paper 320
RODA® Penetrator IE 880/N2	50						
	i I		i I	 			2) 1X Roller Coater 25G
BAYGEN® Compact DD	 	400	 				Sandblast 90°C 30Atm
RODA® Base TAM	i	100					1X Roller Coater 25G
RODA® Lite 07 Mix		100					
	<u> </u>	!					3) 2X Roller Coater 30C
RODA® Pur W 1813 N2	i	-	100				
RODA® Fix 5040 Dull	<u> </u>	 !	50				4) 1X Roller Coater 30C
RODA® Wax Pur		<u> </u>	150				Sandblast 90°C 20atm
SELLA® Derm M2 Mix		l	15				
RODA® Link PAX	<u> </u>		6	15			
RODA® Fix 1000	 	<u> </u>		1000			
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Total	1000	600	321	1015	0	0	

Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

^{*} Mix well together