Finishing

Leather Goods

CLIENT TFL RECIPE NO. MEMA 25007
ARTICLE N°6 PERISCOPE BASED ON WE RECIPE NO. 12.02.2025

MATERIAL Half Calf DATE

COLOUR TPX 19-3918 TECHNICIAN Maurizio Menichetti

Product	1	2	3	4	5	6	Procedure
RODA® Feel S 5650	500					i 	1) 1X Roller coater flesh side ,30C 10g/Sf
Water	500	200	200	200	300	300	
						ļ	2) 2X Roller coater 30C
RODA® Base Reco 12		1000					
RODA® Pur ADX		100					3) 1X
AQUADERM®Fluid H		25			10	5	
RODA® Lite 07 Mix		100		30			Milling 8h
RODA® Lac 103 Dull			100			 	
RODA® Lac WG/4			100				4) 2X
							Sandblast 90°C
RODA® Base 5749				200			2 X
AQUADERM® XL 50				6		10	
						 	2) 3-4X
RODA® Pur W 1813/N3					150		
RODA® Fix 5040 Dull					150	50	3) 1X
RODA® TEC AW					100	250	micro Haircell Roto 70°C
RODA® Wax 4001					100		
RODA® Cor HTP Mix					90		Emboss "ROMEO" Stampe & Stampe
AQUADERM® Finish HAT/N						30	!
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Total	1000	1425	400	436	900	645	

Comments:

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.