## **Finishing**

## **Shoe Upper**

CLIENT TFL RECIPE NO. BU 6415

ARTICLE N° 7 RIVERSIDE BASED ON WE RECIPE NO.

MATERIAL 1/2 Bovine Full grain DATE 05.03.2025
COLOUR 17-4028 TECHNICIAN Giorgio Giraudo

Product	1	2	3	4	5	6	Procedure
RODA® Lite 07 MIX	80		50				1) 1X reverse coat (appox. 4-5gr sq.ft)
EUDERM®Prebottom RP/N2	500						
BAYDERM®Bottom 10UD	150		100				2) 1X spray coat
WATER	190	500	520	490			sand blast 90°at 50 bar
PRIMAL™ FGR	60						dry drum 8 hrs
RODA®Wax MONO	20		30				Emboss roto "ETRUSCO" Passarella
RODA® Lac WG4		500					3) 2X spray coats
RODA® Pure Luster 1430			70				Sandblast 90°C at 30 bar
EUDERM ®X Grade SF			50				2X spray coats
PRIMAL™ SCL 371 Emulsion			100				
EUDERM®Dispersion MA			70				4) 2X spray coats
Sella ® Derm Navy M2			5				ironing 100°C at 50 bar
*EDELSTEIN Sapphire Blue (ECKART)			5				
RODA® Pur 5427/N				150			dry drum 2 hrs, vacuum 60°C 1 min
RODA® Fix 5792/N				320			
RODA® Feel N4				10			
RODA® Link Pax				20			
							<u> </u>
						ļ	
						L	J
Total	1000	1000	1000	990	0	0	

## Comments

\*EDELSTEIN Sapphire Blue from Company ECKART

RODA® is a registered or filed trademark, owned by or licensed to TFL in most countries.

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purpose. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility.

We guarantee the satisfactory quality of our products subject to our general terms of sale and delivery.