

Finishing

Leather Goods



CLIENT TFL
ARTICLE N° 9 CELESTIAL
MATERIAL 1/2 Bovine full grain
COLOUR 17-4111

RECIPE NO. BU 6402
BASED ON WE RECIPE NO.
DATE 26.02.2025
TECHNICIAN Giorgio Giraudo

| Product | 1 | 2 | 3 | 4 | 5 | 6 | Procedure |
|---------------------------------|------|------|------|---|---|---|--|
| PRESKIN | | | | | | | 1) preskin by reverse coat |
| AQUADERM® FLUID H | 20 | | | | | | on release paper (2-3-gr.sqft) |
| RODA® Lite 07 MIX | 50 | | | | | | |
| RODA®Line SLG | 700 | | | | | | |
| RODA® Pur IC | 100 | | | | | | |
| AQUADERM® Finish HAT | 100 | | | | | | |
| RODA® Feel N4 | 20 | | | | | | |
| RODA® Poliperl Iridescent Blu | 30 | | | | | | |
| ACRYSOL™ RM 819W | X | | | | | | |
| Viscosity 45-50 ssec , cup 4 mm | | | | | | | |
| ADHESIVE | | | | | | | 2)Adhesive by spray coat |
| RODA® Line AFG | | 500 | | | | | on leather (6-8 gr.sqft) |
| RODA® Cryl NP 86/N | | 400 | | | | | |
| AQUADERM®Fluid H | | 10 | | | | | |
| RODA® Lite 07 MIX | | 100 | | | | | |
| AQUADERM® XL 50 | | 50 | | | | | |
| ACRYSOL™ RM 819W | | x | | | | | |
| Viscosity 40-45 sec , cup 4 mm | | | | | | | |
| FINISHING AFTER RELEASE | | | | | | | 3) 2 spray coats, dry ironing 90°C at 20 bar |
| RODA® Pure Luster 1505 | | | 150 | | | | |
| RODA® Wax KCF 699 | | | 40 | | | | |
| water | | | 600 | | | | |
| RODA® Fix 5188/N Gloss | | | 200 | | | | |
| RODA® Tec AW | | | 30 | | | | |
| RODA®Pur 5008 | | | 40 | | | | |
| RODA®Link 4009 | | | 40 | | | | |
| Total | 1020 | 1060 | 1100 | 0 | 0 | 0 | |

Comments:

RELEASE PAPER: Komet DE 169

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