

Wet End - Process Formulation (RETAN)



N1 TEA wet end.xlsx

Date: 27-Feb-2025
Technician: Albiero Mattia

Company: FASHION A/W 26-27

Type of Leather: Shoe Upper & Leather Goods

Aim of Trial: ARTICLE 1 TEA

Trial - N°:

Color: TPX 19-1758

Piece count: 6 1/2

Substance: 0,9-1,0

Project - N°:

Material: WB NBT

Weight: 15,800 kg

% refer to: Shaved削匀重

Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		Water水	35			
		1,00		BORRON® A			30	
		4,00		SELLASOL® N LIQ				
		1,00		SELLASOL® SF			30	pH= 5,5
		3,00		CORIPOL® EF-N				
		5,00		CORIPOL® MK-A				
		5,00		DRYWALK® IN			60	
		1,50		Formic acid甲酸			30	
		1,50		Formic acid甲酸			30	
Drain控水								
		300,00		Water水	20		10	
Drain控水								
		100,00		Water水	30			
		2,00		Ammonia氨水				
		4,00		SELLASOL® TN			20	
		2,50		SELLASET® RED H				
		2,50		SELLA® FAST RED E				
		0,50		SELLA® FAST RED F			60	
		200,00		Water水	50			
		10,00		CORIPOL® MK-A				
		10,00		CORIPOL® EF-N				
		10,00		DRYWALK® IN			90	
		1,50		Formic acid甲酸			30	
		1,50		Formic acid甲酸			60	pH= 3,7
		10,00		TANIGAN® BNO LIQ			60	
AUTOMATIC O/N自动过夜								
				IN THE MORNING次日			5	
Drain控水								
		200,00		Water水	20			
Drain控水								
Dry干燥								
				ON DRY WEIGHT基于干皮重				
		500,00		Water水	50			
		5,00		CORIPOL® GLH				
		0,50		Ammonium bicarbonate碳酸铵				
		5,00		SELLASOL® NG LIQ			60	
		7,00		CORIPOL® MK-A				
		7,00		DRYWALK® IN			90	
		1,00		Formic acid甲酸			10	
		1,00		Formic acid甲酸			10	
		4,00		SELLATAN® AR LIQ			60	pH= 4
		1,00		Formic acid甲酸			60	pH= 3,6
Drain控水								
		500,00		Water水	30		10	
Drain控水								
		400,00		Water水	45			
		1,00		SELLA® SET RED H				
		1,00		SELLA® FAST RED E				
		0,20		SELLA® FAST RED F			15	
		1,50		Formic acid甲酸			30	
Drain控水								
		500,00		Water水	30			
		2,00		TANNESCO® HN-A LIQ			30	
		2,00		TANNESCO® HN-A LIQ			60	
Drain控水								
		500,00		Water水	20		10	
Drain控水								

Mechanical Operation:

First step: TOGGLE DRY 50° - STAKE - BUFF Second step: Hang dry
第一步: 绷板干燥50°C, 振软, 磨革; 第二步: 挂晾干燥

Process Information:

Running Time: 16 hrs 00 min

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