Wet End - Process Formulation (RETAN)



N1 TEA wet end.xlsx		Date:	27-Feb-2025
		Technician:	Albiero Mattia
Company:	FASHION A/W 26-27		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	
Aim of Trial:	ARTICLE 1 TEA	Color:	TPX 19-1758
		Piece count:	6 1/2
Project - N°:		Substance:	0,9-1,0
Material:	WB NBT	Weight:	15,800 kg
% refer to:	Shaved削匀重	Drum - N°:	

Drain控水	Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
4.00 SELLASOL® N.LIQ 1.00 pH 5,5 3.00 pH 5,5 3.00 pH 5,5 3.00 pH 5,5 5.00 cORIPOL® EF-N 5.00 cORIPOL® MK-A									
1.00 SELLASQL® FF			1,00					30	
3.00 CORIPOL® EF-N			4,00						
5.00			1,00		SELLASOL® SF			30	pH= 5,5
5.00			3,00		CORIPOL® EF-N				
1.50			5,00		CORIPOL® MK-A				
1,50			5,00		DRYWALK [®] IN			60	
Drain控水									
Drainf空水			1,50		Formic acid甲酸			30	
Drain控水	Drain控水								
100.00 Water 30 2.00 Ammonia 歌 2.00 Ammonia 歌 2.00 Ammonia 歌 2.00 Ammonia 歌 2.00 SELLASCI.** TN 20 2.50 SELLASEI.** RED H 2.50 SELLASEI.** PAST RED E 6.0 2.50 SELLA** PAST RED F 6.0 2.00.00 Water 5.00 SELLA** PAST RED F 6.0			300,00		Water水	20		10	
2,00	Drain控水		100.00						
4,00 SELLASOL® TN 20						30			
2.50 SELLA®ET® RED H									
2.50 SELLA® FAST RED E					SELLASOL° IN			20	
0.50 SELLA® FAST RED F 60									
200,00 Water/K 50									
10.00		\vdash						60	
10,00		$\vdash \vdash$				50			
10,00		$\vdash \vdash$			CORIPOL® MK-A				
1,50		\vdash							
1,50									
10,00									-11-07
NTHE MORNING次日 5									pH= 3,1
IN THE MORNING次日 5			10,00		TANIGAN° BNO LIQ			60	
Drain控水 200,00 Water水 20	AUTOMATIC O/N自动过夜				IN THE MODNING # □			-	
Drain控水	Drain to t				IN THE MORNING次日			5	
Drain控水	DIain 全水		200.00		Waterak	20			
Dry + Dry	Drain挖水		200,00		water 永	20			
ON DRY WEIGHT基于干皮重									
500,00 Water水 50	J. J ///k				ON DRY WEIGHT基于干皮重				
5,00									
5,00									
0,50			500,00		Water水	50			
5,00 SELLASOL® NG LIQ 60 7,00 CORIPOL® MK-A 90 1,00 Formic acid甲酸 10 1,00 Formic acid甲酸 10 4,00 SELLATAN® AR LIQ 60 pH= 4 1,00 Formic acid甲酸 60 pH= 4 1,00 Formic acid甲酸 60 pH= 3,6 1,00 Formic acid甲酸 70 1,00 Formic acid甲酸 70 70 1,00 Formic acid甲酸 70 70 1,00 Water水 30 10 1,00 SELLA® SET RED H 70 70 1,00 SELLA® FAST RED E 70 70 1,50 Formic acid甲酸 30 1,50 Formic acid甲酸 30 2,00 TANNESCO® HN-A LIQ 30 Drain控水 70 70 70 70 Drain控水 70 70 70 70 1,00 TANNESCO® HN-A LIQ 60 1,00 TANNESCO® HN-A LIQ 60 1,00 TANNESCO® HN-A LIQ 70 70 1,00 70 70 70 70 1,00 70 70 70 70 1,00 70 70 70 70 1,00 70 70 70 70 1,00 70 70 70 70 1,00 70 70 70			5,00		CORIPOL® GLH				
7,00 CORIPOL® MK-A 90 PRYWALK® IN 90 1,00 Formic acid甲酸 10 10 1,00 Formic acid甲酸 10 10 PH= 4 1,00 Formic acid甲酸 60 PH= 4 1,00 Formic acid甲酸 60 PH= 3,6 P			0,50		Ammonium bicarbonate碳铵				
7,00 CORIPOL® MK-A 90 PRYWALK® IN 90 1,00 Formic acid甲酸 10 10 1,00 Formic acid甲酸 10 10 PH= 4 1,00 Formic acid甲酸 60 PH= 4 1,00 Formic acid甲酸 60 PH= 3,6 P			5,00		SELLASOL® NG LIQ			60	
7,00			7,00						
1,00			7,00					90	
1,00									
4,00 SELLATAN® AR LIQ 60 pH= 4			1,00		Formic acid甲酸			10	
1,00 Formic acid甲酸 60 pH= 3,6			4,00					60	pH= 4
S00,00 Water水 30 10			1,00					60	pH= 3,6
Drain控水	Drain控水	Ш							
400,00 Water水 45			500,00		Water水	30		10	
1,00 SELLA® SET RED H 1,00 SELLA® FAST RED E 15 15 15 15 15 15 15	Drain控水	\sqcup							
1,00 SELLA® FAST RED E 15 15 15 15 1,50 Formic acid甲酸 30		Ш				45			
0,20 SELLA® FAST RED F 15 1,50 Formic acid甲酸 30 2,00 Water水 30 2,00 TANNESCO® HN-A LIQ 30 2,00 TANNESCO® HN-A LIQ 60 Drain控水 500,00 Water水 20 10									
1,50 Formic acid甲酸 30		\vdash				+		15	
Drain控水 500,00 Water水 30 2,00 TANNESCO® HN-A LIQ 30 2,00 TANNESCO® HN-A LIQ 60 Drain控水 500,00 Water水 20 10		\vdash				-			
500,00 Water水 30	Drain挖水	\vdash	1,50		TOTHIC ACIU宁政	+		30	
2,00 TANNESCO® HN-A LIQ 30 2,00 TANNESCO® HN-A LIQ 60 Drain控水 500,00 Water水 20 10	DIAINET/N		500.00		Waterik	30			
2,00 TANNESCO® HN-A LIQ 60 Drain控水 500,00 Water水 20 10						30		30	
Drain控水 Under (No. 1) 500,00 Water (No. 1) 20 10		\vdash				+			
500,00 Water水 20 10	Drain控业	\vdash	∠,00		I ANNESCO HIN-A LIQ			UØ	
	DIdIII江小	\vdash	500.00		Watersk	20		10	
	Drain控水		500,00		vvater/j\	20		10	
	DIGITIL/JC					+			
		\vdash							

Mechanical Operation:
First step:TOGGLE DRY 50° - STAKE - BUFF Second step: Hang dry

第一步: 绷板干燥50℃, 振软, 磨革; 第二步: 挂晾干燥

16 hrs 00 min Running Time:

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application.