Wet End - Process Formulation (RETAN)



N10 FORMULA wet end.xlsx		Date:	january 2025
		Technician:	Tempesti
Company:	FASHION A/W 26-27		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	
Aim of Trial:	N 10 FORMULA	Color:	19-3918
		Piece count:	6
Project - N°:		Substance:	0,8/0,9 mm
Material:	calf wb小牛皮蓝皮	Weight:	20,200 kg
% refer to:	shaved weight削匀重	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00	60,600	water水	40°C			
		1,00	0,202	Formic acid甲酸				
		0,50	0,101	CORIPOL® FCT				
		0,30	0,061	BORRON [®] ADN			60'	drain 控水
			0,000					
		100,00	20,200	water水	40°C			
		1,50	0,303	CORIPOL® SG				
		5,00	1,010	RETINGAN® LFC			20'	
		6,00	1,212	TANNESCO® HN-A LIQ				
		6,00	1,212	CROMOSAL B			60'	
		2,00	0,404	sodium formate甲酸钠			120'	automatic overnight自动过夜
								morning pH 3,8 drain次日控水
		150,00	30,300	water水	30°C			
		2,00	0,404	TANIGAN [®] PAK				
		1,00	0,202	sodium formate甲酸钠			30'	
		0,30	0,061	sodium bicarbonate小苏打				
		4,00	0,808	LEVOTAN® L			60'	pH 4,6/4,8
			0,000					drain/wash控水/水洗
		80,00	16,160	water水	30°C			
		1,00	0,202	MAGNOPAL [®] DP			10'	
		6,00	1,212	LEVOTAN® AT 01			30'	
		1,00	0,202	CORIPOL® DX-1202				
		1,00	0,202	IDEAFOS EXTRA			10'	
		12,00	2,424	TANIGAN® MBO-A LIQ				
		3,00	0,606	tara				
		5,00	1,010	RETINGAN® R7			60'	
		100,00	20,200	water水	50°C		- 55	
		0,50	0,101	Formic acid甲酸			30'	drain/wash控水/水洗
		2,00	0,000	Tomas dota HX				4.4,
		100,00	20,200	water水	50°C			
		3,00	0,606	CORIPOL® LEO				
		10,00	2,020	IDEAFOS EXTRA				
		0,50	0,101	BORRON® SAF-A			60'	
		6,00	1,212	LEVOTAN® RP			30'	
		1,00	0,202	Formic acid甲酸			30'	drain控水
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Mechanical Operation:

SET OUT, VACUUM DRY 40°C/90SECS

伸展,真空干燥40℃,90秒

Process Information:

Running Time: 0 hrs 0 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for specifical times are policied.

practical use or application..