

Wet End - Process Formulation (RETAN)



N14 FESTIVAL wet end.xlsx

Date: 21-Jan-2025
Technician: Tempesti

Company: FASHION A/W 26-27

Type of Leather: Shoe Upper & Leather Goods

Trial - N°:

Aim of Trial: art. 14 FESTIVAL

Color: 19-2434

Project - N°:

Piece count:

Material: calf wb 牛皮藍皮

Substance: 1,3-1,4 mm

% refer to: Shaved削匀重

Weight:

Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00	0,000	Water水	40°C			
		1,00	0,000	Formic acid甲酸				
		0,30	0,000	BORRON® ADN			30'	pH=3,5 drain控水
			0,000					
		100,00	0,000	Water水	40°C			
		1,00	0,000	CORIPOL® DX-1202				
		5,00	0,000	RETINGAN® LFC			20'	
		5,00	0,000	TANNESCO® HN-A LIQ				
		5,00	0,000	BASOCROM X50			180'	automatic overnight自动过夜
			0,000					morning pH=3,8 drain次日控水
		150,00	0,000	Water水	30°C			
		3,00	0,000	SELLASOL® NG LIQ				
		0,50	0,000	sodium formate甲酸钠			30'	
		0,30	0,000	sodium bicarbonate 小苏打				
		5,00	0,000	BAIYTIGAN® AR			45'	pH=4,4/4,6 drain/wash控水水洗
			0,000					
		80,00	0,000	Water水	30°C			
		1,00	0,000	MAGNOPAL® DP			10'	
		5,00	0,000	RETINGAN® LFC				
		2,00	0,000	TANIGAN® SR				
		15,00	0,000	TANIGAN® MBO-A LIQ			30'	
		5,00	0,000	BAIYTIGAN® AR			60'	
		100,00	0,000	Water水	50°C			
		0,50	0,000	Formic acid甲酸			30'	drain/wash 控水水洗
		100,00	0,000	Water水	50°C			
		4,00	0,000	CORIPOL® DX-1202				
		4,00	0,000	LUBRITAN™ SPE				
		0,40	0,000	BORRON® SAF-A			60'	
		5,00	0,000	LEVOTAN® RP			30'	
		0,50	0,000	Formic acid甲酸			30'	drain/wash 控水水洗

Mechanical Operation:

set out vacuum 200" 40°C

伸展，真空干燥200" 40°C

Process Information:

Running Time: 0 hrs 0 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery. Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..