

Wet End - Process Formulation (RETAN)



N16 BUNGE wet end.xlsx

Date: 10-Feb-2025

Technician: J.C.P/LI.S.

Company: FASHION A/W 26-27

TFL

Type of Leather: Shoe Upper & Leather Goods

Trial - N°: WE 15/2025

Aim of Trial: BUNGE Floater

Color: TPX 18-0513

Project - N°:

Piece count: 7 sides

Material: WB Spain 西班牙藍皮

Substance: 2,1 mm

% refer to: Shaved削匀重

Weight:

Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00	0,000	Water水	35			
		0,20	0,000	BORRON® SAF-A				
		0,20	0,000	Oxalic acid草酸			30'	
Drain控水								
		350,00	0,000	Water水	35			
		0,80	0,000	Sodium Formate甲酸钠				
		0,20	0,000	Sodium Bicarbonate小苏打				
		4,00	0,000	OROPON® DVP			180'	pH 4,2
Drain控水			0,000					
		150,00		Water水	35			
		4,00	0,000	SELLASOL® NG LIQ			30'	pH 4,4
		6,00	0,000	SELLASOL® SF			30'	pH 6,9
		4,00	0,000	LEVOTAN® L			90'	
		2,00	0,000	Ammonium Bicarbonate碳铵			60'	pH 7,0-7,5
		3,00	0,000	CORIPOL® PURE LW			20'	Auto O.N. pH 6,5自动过夜
Drain控水			0,000					pH 6,9
		80,00	0,000	Water水	35			
		6,00	0,000	MAGNOPAL® IPF			60'	
		10,00	0,000	TANIGAN® BNO LIQ			60'	
		2,00	0,000	BAYKANOL® SL				
		1,00	0,000	INVADERM® LU			20''	
		0,90	0,000	SELLA® FAST BROWN GD				
		0,60	0,000	SELLA® FAST GREY VWL			60'	
		100,00	0,000	Water水	50			
		4,00	0,000	LEVOTAN® AT				
		4,00	0,000	LUBRITAN™ SPE				
		2,00	0,000	MAGNOPAL® DP			45'	
		9,00	0,000	DRYWALK® FAT				
		6,00	0,000	MAGNOPAL® SOF				
		4,00	0,000	CORIPOL® PURE LW				
		0,80	0,000	BORRON® SAF-A			60'	
		3,00	0,000	Formic acid甲酸		2x10'+30'		pH 3'8
Drain控水			0,000					
		200,00	0,000	Water水	50		10'	
		0,40	0,000	SELLA® FAST BROWN GD				
		0,30	0,000	SELLA® FAST GREY VWL			20'	
		0,50	0,000	Formic acid甲酸			20'	
Drain控水								
		200,00	0,000	Water水	25		10'	

Mechanical Operation:

samming/setting out/ hang to dry/ conditioning/staking

J挤水，伸展，挂晾干燥，回潮，振软

Process Information:

Running Time: 0 hrs 0 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery. Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..