

Wet End - Process Formulation (RETAN)



N17 OAK wet end.xlsx		Date:	27-Feb-2025
		Technician:	Albiero Mattia
Company:	FASHION A/W 26-27		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	
Aim of Trial:	ARTCLE 17 OAK	Color:	TPX 17-1115
Project - N°:		Piece count:	6 1/2
Material:	WB BRAZIL 巴西蓝皮	Substance:	1,9-2,0
% refer to:	Shaved削匀重	Weight:	31,000 kg
		Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water水	45			
		0,30		BORRON® SAF-A				
		0,70		Oxalic acid草酸			120	pH= 2,7
Drain控水								
		200,00		Water水	35		10	
Drain控水								
		100,00		Water水	35			
		2,00		SELLATAN® CF-A LIQ				
		1,50		CORIPOL® GLH			30	
		2,00		BLANCOROL® RC				
		5,00		Chrome铬粉				
		2,00		SELLASOL® FTF			90	
		2,00		sodium formate甲酸钠			30	pH= 4,1
		100,00		Water水	35		50	
AUTOMATIC O/N自动过夜								
				IN THE MORNING次日			5	pH= 3,8
Drain控水								
		120,00		Water水	35			
		2,00		TANIGAN® PAK-S				
		2,00		sodium formate甲酸钠				
		0,50		sodium bicarbonate小苏打			45	
		3,00		MAGNOPAL® TGR-A			40	pH= 4,9
Drain控水								
		200,00		Water水	25		10	
Drain控水								
		50,00		Water水	25			
		2,00		MAGNOPAL® DP				
		2,00		LEVOTAN® LS			5	
		4,00		BAYTIGAN® AR				
		2,00		LEUKOTAN™ 1084			20	
		4,00		TANIGAN® MBO-A LIQ				
		5,00		RETINGAN® PURE RS				
		10,00		RETINGAN® LFC			30	
		2,00		SELLASOL® TN gran				
		1,00		INVADERM® LU				
		0,50		Ammonia氨水			5	
		1,00		SELLA® FAST BROWN HF-G				
		0,30		SELLA® FAST GREY VWL				
		1,20		SELLASET® BROWN H			60	
		100,00		Water水	50		10	
		1,50		Formic acid甲酸			20	
		2,00		Formic acid甲酸			90	pH= 3,6
Drain控水								
		200,00		Water水	50		10	
Drain控水								
		150,00		Water水	50			
		2,00		SELLASOL® FTF			10	
		4,00		LEVOTAN® LS				
		4,00		LEVOTAN® HPP			60	
		1,00		Formic acid甲酸			15	
		1,00		Formic acid甲酸			40	
Drain - wash控水水洗								
		200,00		Water水	20			
		0,50		INVADERM® LU				
		0,50		Ammonia氨水				
		4,00		BAYKANOL® SL				
		2,00		SELLASOL® TN Gran			10	
		0,20		SELLA® Fast Grey VWL				
		0,10		SELLA® Fast Yellow 4GL			20	
		0,70		Formic acid甲酸			30	
Drain控水								
		200,00		Water水	20		10	
Drain控水								

Mechanical Operation:	Process Information:
set out vacuum dry 伸展，真空干燥	
	Running Time: 14 hrs 35 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.
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