

Wet End - Process Formulation (RETAN)



N18 CAMEL wet end.xlsx

Date: 27-Feb-2025
Technician: Oliver Dyck

Company:	FASHION A/W 26-27	Trial - N°:	
Type of Leather:	Shoe Upper & Leather Goods	Color:	TPX 18-1148
Aim of Trial:	ARTCLE 18 CAMEL	Piece count:	6 1/2
Project - N°:		Substance:	2,0-2,1
Material:	WB BRAZIL巴西蓝皮	Weight:	30,200 kg
% refer to:	Shaved削匀重	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water水	30			
		0,20		BORRON® SAF-A				
		0,20		BLANCOROL® CGA-C			30	
Drain控水								
		100,00		Water水	30			
		2,00		CORIPOL® SLG-A			20	
		2,00		SELLASOL® N liq				
		1,50		sodium formate甲酸钠			20	
		1,00		sodium bicarbonate小苏打			20	
		2,00		LEVOTAN® LB			60	pH= 5,7
AUTOMATIC O/N自动过夜				IN THE MORNING次日				
Drain控水								
		200,00		Water水	20		10	
Drain控水								
		100,00		Water水	30			
		2,00		MAGNOPAL® DP			15	
		1,00		CORIPOL® UFB-A				
		2,00		CORIPOL® SLG-A			20	
		10,00		TANIGAN® BNO LIQ			30	
		4,00		MAGNOPAL® PURE-B			20	
		1,50		BAYKANOL® PR-A				
		5,00		TANIGAN® PURE T-A				
		5,00		Mimosa			30	
		0,50		INVADERM® LU				
		1,50		SELLASET® BROWN H				
		1,50		SELLASET® YELLOW H				
		0,90		SELLASET® RED H			120	
		50,00		Water水	50			
		2,00		CORIPOL® PURE N				
		2,00		CORIPOL® UFB-A				
		2,00		CORIPOL® SLG-A				
		2,00		LEVOTAN® LB			45	
		4,00		LEVOTAN® AT 01			30	
		1,00		Formic acid甲酸			20	
		1,00		Formic acid甲酸			20	
		1,00		Formic acid甲酸			40	pH= 3,7
Drain控水								
		200,00		Water水	20		10	
Drain控水								

Mechanical Operation:

TOGGLE DRY
绷板干燥

Process Information:

Running Time: 9 hrs 20 min

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