## Wet End - Process Formulation (RETAN)



N2 RATTAN wet end.xlsx		Date:	10-Mar-2025
		Technician: GIUSEPPE ROMA	
Company:	TFL		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	
Aim of Trial:	N 2 RATTAN DYE	Color:	TPX 14 1031
		Piece count:	
Project - N°:		Substance:	,80 mm
Material:	goat 山羊	Weight:	
% refer to:	dry干皮重	Drum - N°:	

Operation	Add	%	Weight	Product	Temp.		Time	Control
			in kg		in °C	(1 : x)	in min	
		1.000,00	0,000	WATER水	40			
		3,00	0,000	CORIPOL® DX-1202			60	DRAIN控水
			0,000					
		300,00	0,000	WATER水	45			
		6,00	0,000	SODIUM FORMATE甲酸钠			30	
		3,00	0,000	INVADERM® LU			10	
		1,50	0,000	SELLA <sup>®</sup> FAST BEIGE E				
		0,20	0,000	SELLA <sup>®</sup> FAST BROWN HG				
		0,20	0,000	SELLA <sup>®</sup> FAST BROWN DS			30	
		6,00	0,000	CORIPOL® SV				
		3,00	0,000	RODA <sup>®</sup> OIL 1449				
		3,00	0,000	BORRON® SAF-A			45	
		400,00	0,000	WATER水	50			
		6,00	0,000	FORMIC ACID甲酸		3*	10+60	WASH水洗
		,	0,000					
		600,00	0,000	WATER水	50			
		4,50	0,000	RODA <sup>®</sup> OIL KTA 9/A				
		2,00	0,000	BORRON® SAF-A			30	
		3,00	0,000	CORIPOL® SFC NEW				
		3,00	0,000	CORIPOL® BZE/N			30	
		1,00	0,000	FORMIC ACID甲酸			30	DRAIN控水
		1,00	5,000	TOTAL THE				2.0
						<del>                                     </del>		
				Droop	Process Information:			
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					D	in a Tina - :		4 bas 05
			Running Time:			4 hrs 25 mi		

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application.