

Wet End - Process Formulation (RETAN)



N21 RAVEN wet end.xlsx

Date: 21-Jan-2025
Technician: LLS/J.C.P

Company:	FASHION A/W 26-27	Trial - N°:	WE 97/24
Type of Leather:	Shoe Upper & Leather Goods	Color:	TPX 19-0000
Aim of Trial:	21 RAVEN	Piece count:	7
Project - N°:		Substance:	1,2 mm
Material:	WB ITALIA意大利蓝皮	Weight:	17,000 kg
% refer to:	SHAVED 削匀重	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00	34,000	water水	30			
		0,20	0,034	BORRON® SAF-A				
		0,20	0,034	OXALIC ACID草酸			30´	
DRAIN控水								
		100,00	17,000	water水	30			
		2,00	0,340	CORIPOL® SLG-A (1:3)			20´	
		3,00	0,510	BASOCRHOM 33铬粉			30´	
		4,00	0,680	BLANCOROL® RC			240´	ph 4,2 (4,6)
DRAIN控水								
		150,00	25,500	water水	30			
		2,00	0,340	SELLASOL® NG LIQ			20´	
		1,50	0,255	sodium formate甲酸钠			20´	
		0,50	0,085	sodium bicarbonate小苏打			20´	
		2,00	0,340	LEVOTAN® L				
		2,00	0,340	DRYWALK® FAT New			60´	O.N auto , pH 5.5
DRAIN控水								
		100,00	17,000	water水	30			
		10,00	1,700	TANIGAN® OSO LIQ			30´	
		5,00	0,850	LEVOTAN® HPP				
		2,00	0,340	RETINGAN® R7			20´	
		6,00	1,020	LEVOTAN® AT			20´	
		5,00	0,850	RETINGAN® LFC				
		5,00	0,850	Quebracho			30´	
		1,00	0,170	SELLASOL® TN			30´	
		3,00	0,510	SELLA® FAST BROWN DB				
		1,00	0,170	SELLA® FAST BLACK HM			60´	#
		50,00	8,500	water水	50			
		5,00	0,850	LEVOTAN® HPP				
		3,00	0,510	CORIPOL® SLG-A (1:3)				
		2,00	0,340	CORIPOL® ALF				
		2,00	0,340	DRAYWALK® FAT New			60´	
		2,00	0,340	Formic acid甲酸			2x10'+30'	
DRAIN控水								
		200,00		water水	25		10´	
		1,00	0,170	SELLA® FAST BROWN DB			30´	
		1,00	0,170	Formic acid甲酸			20´	
DRAIN控水								
		200,00		water水	25		10´	

Mechanical Operation:

samming/setting out/ vacuum 45°C 90 sec./ hang to dry/ conditioning/staking
挤水伸展，真空干燥45°C，90秒，挂晾干燥，回潮，振软

Process Information:

Running Time: 0 hrs 0 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.
Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application.