

Wet End - Process Formulation (RETAN)



N24 BUTLER wet end.xlsx

Date: 27-Feb-2025
Technician: Albiero Mattia

Company:	FASHION A/W 26-27		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	
Aim of Trial:	ARTICLE 24 BUTLER	Color:	TPX 15-1147
Project - N°:		Piece count:	6 1/2
Material:	WW VEG ITA意大利植鞣白湿皮	Substance:	1,2-1,4
% refer to:	Shaved削匀重	Weight:	16,600 kg
		Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water水	35			
		1,00		CORIPOL® TR				
		2,00		CORIPOL® SG				
		1,00		BORRON® LB-A			45	pH= 5,9
Drain控水								
		100,00		Water水	35			
		2,00		CORIPOL® SLG-A				
		6,00		BAYKANOL® RFS Liq			20	
		5,00		RETINGAN® PURE RS				
		6,00		TANIGAN® PURE T-A				
		5,00		Mimosa			30	
		5,00		Tara			30	
		5,00		Tara				
		6,00		TANIGAN® PURE T-A			30	
		2,00		BAYKANOL® SL				
		1,00		SELLA® FAST BROWN HF-R				
		2,00		SELLA® FAST BROWN HF-G			60	
		100,00		Water水	50			
		5,00		CORIPOL® AT				
		1,00		CORIPOL® TR				
		2,00		CORIPOL® SLG-A			40	
		5,00		MAGNOPAL® PURE B			40	
		1,50		Formic acid甲酸			20	
		1,50		Formic acid甲酸			40	pH= 3,5
Drain - wash								
		100,00		Water水	20			
		1,00		Sodium formate甲酸钠			5	
		2,00		CORIPOL® AT				
		1,00		RODA® OIL 1449			30	
		100,00		Water水	55		30	
		1,00		Formic acid甲酸			30	pH= 3,7
Drain								
		200,00		Water水	45			
		0,50		SELLA® FAST BROWN HF-G			15	
		0,50		Formic acid甲酸			30	
Drain - wash								
		200,00		Water水	30			
		0,50		Oxalic acid草酸				
		2,00		BORRON® LB-A			30	
Drain								

Mechanical Operation:

set out vacuum low temperature
伸展，低温真空干燥

Process Information:

Running Time: 8 hrs 45 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery. Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application.