

Wet End - Process Formulation (RETAN)



N28 FINT GRAY wet end.xlsx

Date: 24-Dec-2024

Technician:

Company: FASHION A/W 26-27

Type of Leather: Shoe Upper & Leather Goods

Trial - N°:

Aim of Trial: N28 FINT GRAY

Color: TPX 16-5803

Project - N°:

Piece count:

Material: WB藍皮

Substance: 1.2-1.3mm

% refer to: SHAVED WEIGHT削匀重

Weight:

Drum - N°:

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		250	0,000	Water水	35			
		1	0,000	CORIPOL® FCT				
		0,5	0,000	BLANCOROL CGA-C			40	Check pH3.6 Drain控水
		300	0,000	Water水	25		10	Drain控水
		150	0,000	Water水	35			
		6	0,000	Tankrom AB				
		3	0,000	TANNESCO® HN-A LIQ				
		2	0,000	SELLASOL® Pure M				
		1,5	0,000	CORIPOL® Pure LW			60	
		1,5	0,000	sodium formate甲酸钠			90	60 min. Check pH 3.8
			0,000	pH=3,8 Drain控水				
		150	0,000	Water水	35			
		1,5	0,000	TANIGAN® PAK-S				
		1,5	0,000	sodium formate甲酸钠			30	
		1	0,000	sodium bicarbonate小苏打			40	
		4	0,000	MAGNOPAL® PGN-A			45	Drain控水
		300	0,000	Water水	25		10	Drain控水
		80	0,000	Water水	30			
		1	0,000	MAGNOPAL® DP			10	
		5	0,000	MAGNOPAL® RHN-A			30	
		3	0,000	RETINGAN® R7				
		2	0,000	SELLASOL® Pure M				
		2	0,000	RETINGAN® LFC				
		6	0,000	TANIGAN® OSO LIQ				
		2		BAYKANOL® SL			15	
			0,000					
		3	0,000	BAYKANOL® PR-A				
		1	0,000	SELLA® Fast Grey A				
		0,3	0,000	SELLA® Fast Beige AR				
		0,15	0,000	SELLA® Fast Brown A				
		1	0,000	CORIPOL® SG			90	
		100	0,000	Water水	50			
		0,3	0,000	BORRON® SAF-A				
		4		CORIPOL® Pure LW				
		3,5		DRYWALK® FAT New				
		4		CORIPOL® UFB-A			60	
		1		Formic acid甲酸			5	
		1		Formic acid甲酸			10	
		0,8		Formic acid甲酸			30	Drain控水
		300		Water水	25			Drain控水
		300		Water水	25		10	Out

Mechanical Operation:

set out vacuum 150" 45°C

伸展，真空干燥150" 45°C

Process Information:

Running Time: 9 hrs 45 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery. Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application.