

Wet End - Process Formulation (RETAN)



N29 CHARCOAL wet end.xlsx

Date: 10-Mar-2025
Technician: GIUSEPPE ROMANO

Company:	FASHION A/W 26-27	Trial - N°:	
Type of Leather:	Shoe Upper & Leather Goods	Color:	TPX 18 0601
Aim of Trial:	N29 CHARCOAL	Piece count:	
Project - N°:		Substance:	1,00 mm
Material:	SHEEP SKIN CHINA国产绵羊皮	Weight:	
% refer to:	Shaved	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		100,00	0,000	Water水	50			
		2,00	0,000	BORRON® SE				
		1,00	0,000	ACETIC ACID醋酸			60	WASH
			0,000					
		100,00	0,000	Water水	37			
		1,00	0,000	CORIPOL® GLH			30	
		4,00	0,000	TANNESCO® HN-A LIQ				
		4,00	0,000	BAYCHROME FD				
		4,00	0,000	SELLASOL® Pure M			180	
		4,00	0,000	TANNESCO® FC			120	AUTOMATIC OVERNIGHT
			0,000					MORNING DRAIN
		100,00	0,000	Water水	40			
		3,00	0,000	TANIGAN® PAK			20	
		1,50	0,000	CROMENO BF			20	
		0,50	0,000	sodium bicarbonate小苏打			20	PH 5.6 WASH
			0,000					
		100,00	0,000	Water水	50			
		3,00	0,000	LEVOTAN® L			30	
		3,00	0,000	LUBRITAN™ SPE			30	
		4,00	0,000	MAGNOPAL® PGN-A				
		2,00	0,000	MAGNOPAL® 450			40	
		6,00	0,000	CORIPOL® MK-A				
		1,00	0,000	CORIPOL® AT				
		4,00	0,000	LEVOTAN® HPP				
		2,00		MAGNOPAL® IPF				
		0,50	0,000	BORRON® SAF-A			60	
		2,00	0,000	SELLA® FAST GREY RLN 02				
		1,00	0,000	SELLA® FAST GREY A			30	
		6,00	0,000	TANIGAN® MBO-A LIQ			30	
		4,00	0,000	Formic acid甲酸			3*5+60	WASH

Mechanical Operation:

Process Information:

Running Time: 11 hrs 10 min

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery. Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..