

**Wet End - Process Formulation (RETAN)**


N3 ICEBERG wet end.xlsx

**Date:** 27-Feb-2025

**Technician:** Albiero Mattia

**Company:** FASHION A/W 26-27

**Type of Leather:** Shoe Upper & Leather Goods

**Aim of Trial:** N3 ICEBERG

**Trial - N°:**
**Color:** TPX 16-1255

**Piece count:** 8 SPLITS

**Project - N°:**
**Substance:** 1.2-1.4

**Material:** WB SPLITS二层蓝皮

**Weight:** 16,600 kg

**% refer to:** SHAVED削匀重

**Drum - N°:**

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water水	40			
		0,50		BLANCOROL® CGA-C			30	
Drain控水								
		150,00		Water水	40			
		3,00		Tankrom AB铬粉			90	
		2,00		SELLASOL® N liq				
		1,50		Sodium formate甲酸钠			20	pH= 4
		1,50		Sodium bicarbonate小苏打			90	pH= 5
Drain控水								
		150,00		Water水	20		10	
Drain控水								
		20,00		Water水	20			
		4,00		LEUKOTAN™ 1093			30	
		3,00		DRYWALK® FAT NEW			20	
		0,50		LEVOTAN® WS			20	
		4,00		TANIGAN® FAO LIQ				
		4,00		TANIGAN® VRO LIQ				
		4,00		RETINGAN® PURE RS				
		2,00		SELLASOL® TN				
		3,00		BAYKANOL® SL				
		4,00		SELLA® FAST YELLOW 4GL				
		0,70		SELLASET® RED H			90	
AUTOMATIC O/N自动过夜								
				IN THE MORNING次日			5	
		150,00		Water水	50			
		3,00		DRYWALK® FAT NEW			60	
		1,50		Formic acid甲酸			20	
		1,50		Formic acid甲酸			40	
Drain控水								
		200,00		Water水	20		10	
Drain控水								
		100,00		Water水	20			
		0,50		Ammonia氨水			10	
		1,00		SELLA® FAST YELLOW 4GL				
		0,05		SELLA® FAST RED A				
		0,10		SELLASET® RED H			40	
		100,00		Water水	50		10	
		1,00		Formic acid甲酸			40	
Drain控水								
		200,00		Water水	20		10	
Drain控水								
		150,00		Water水	35			
		0,50		LEVOTAN® WS			20	
		0,50		Formic acid甲酸			20	
Drain控水								
		100,00		Water水	35			
		3,00		Tankrom AB铬粉			120	
Drain控水								
		150,00		Water水	20		10	
Drain控水								

**Mechanical Operation:**

SET OUT - VACUUM DRY - BUFF -MOLLISSA - EMBOSS "LOTO" Stampe&Stampe  
伸展，真空，磨革，压花

**Process Information:**
**Running Time:** 13hrs 35mins

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for practical use or application..