

Wet End - Process Formulation (RETAN)



N30 GLANCE wet end.xlsx

Date: 27-Feb-2025
Technician: Albiero Mattia

Company:	FASHION A/W 26-27	Trial - N°:	
Type of Leather:	Shoe Upper & Leather Goods	Color:	TPX 14-4102
Aim of Trial:	ARTCLE 30 GLANCE	Piece count:	6 1/2
Project - N°:		Substance:	0,9-1,0
Material:	WB NBT藍皮	Weight:	14,000 kg
% refer to:	Shaved削匀重	Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		300,00		Water水	35			
		0,50		BORRON® DNC				
		0,50		Oxalic acid草酸			60	pH= 3
Drain控水								
		100,00		Water水	30			
		3,00		CORIPOL® GLH			20	
		4,00		SELLATAN® CF-A LIQ			45	
		1,00		Sodium acetate醋酸钠			30	
AUTOMATIC O/N自动过夜								
				IN THE MORNING次日			5	pH= 4,1
		1,00		Sodium acetate醋酸钠				
		1,50		Sodium formate甲酸钠			30	pH= 4,7
		1,00		Sodium bicarbonate小苏打				
		0,70		Ammonium bicarbonate碳铵			60	pH= 6
Drain控水								
		200,00		Water水	20		10	
Drain控水								
		80,00		Water水	35			
		2,00		CORIPOL® EF-N				
		3,00		CORIPOL® MK-A				
		3,00		SELLASOL® PURE M			15	
		4,00		LUBRITAN™ SPE			30	
		150,00		Water水	50			
		10,00		CORIPOL® MK-A				
		4,00		CORIPOL® EF-N				
		2,00		CORIPOL® AT			60	
		2,00		RETINGAN® LFC				
		3,00		TANIGAN® MBO gran			30	
		2,00		Formic acid甲酸			30	
Drain控水								
		200,00		Water水	20		10	
Drain控水								
		50,00		Water水	20			
		2,00		SELLASOL® TN				
		2,00		BAYKANOL® SL				
		1,00		BORRON® ST			10	
		0,50		INVADERM® LU				
		0,50		Ammonia氨水			5	
		2,00		SELLA® FIN WHITE T				
		0,70		BAYGENAL® GREY L-NG			60	
		150,00		Water水	55		10	
		1,00		Formic acid甲酸			60	
Drain控水								
		200,00		Water水	20		10	
Drain控水								

Mechanical Operation:

SET OUT,VACUUM DRY
伸展，真空干燥

Process Information:

Running Time: 9 hrs 50 min

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