

Wet End - Process Formulation (RETAN)



N31 ROSSMORE wet end.xlsx

Date: 27-Feb-2025
Technician: Albiero Mattia

Company:	FASHION A/W 26-27		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	
Aim of Trial:	ARTICLE 31 ROSSMORE	Color:	TPX 15-1147
Project - N°:		Piece count:	6 1/2
Material:	WW VEG ITA意大利植鞣白湿皮	Substance:	1,2-1,4
% refer to:	Shaved削匀重	Weight:	16,600 kg
		Drum - N°:	

Operation	Add	%	Weight in kg	Product	Temp. in °C	Dilution (1 : x)	Time in min	Control
		200,00		Water水	35			
		1,00		CORIPOL® TR				
		2,00		CORIPOL® SG				
		1,00		BORRON® LB-A			45	pH= 5,9
Drain控水								
		100,00		Water水	35			
		2,00		CORIPOL® SLG-A				
		6,00		BAYKANOL® RFS Liq			20	
		5,00		RETINGAN® PURE RS				
		6,00		TANIGAN® PURE T-A				
		5,00		Mimosa			30	
		5,00		Tara			30	
		5,00		Tara				
		6,00		TANIGAN® PURE T-A			30	
		2,00		BAYKANOL® SL				
		1,00		SELLA® FAST BROWN HF-R				
		2,00		SELLA® FAST BROWN HF-G			60	
		100,00		Water水	50			
		5,00		CORIPOL® AT				
		1,00		CORIPOL® TR				
		2,00		CORIPOL® SLG-A			40	
		5,00		MAGNOPAL® PURE B			40	
		1,50		Formic acid甲酸			20	
		1,50		Formic acid甲酸			40	pH= 3,5
Drain - wash控水水洗								
		100,00		Water水	20			
		1,00		Sodium formate甲酸钠			5	
		2,00		CORIPOL® AT				
		1,00		RODA® OIL 1449			30	
		100,00		Water水	55		30	
		1,00		Formic acid甲酸			30	pH= 3,7
Drain控水								
		200,00		Water水	45			
		0,50		SELLA® FAST BROWN HF-G			15	
		0,50		Formic acid甲酸			30	
Drain - wash控水水洗								
		200,00		Water水	30			
		0,50		Formic acid甲酸				
		2,00		BORRON® LB-A			30	
Drain控水								

Mechanical Operation:

set out vacuum low temperature
伸展，低温真空干燥

Process Information:

Running Time: 8 hrs 45 min

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