Wet End - Process Formulation (RETAN)



7 hrs 30 min

N4 IRISH TEA wet end.xlsx		Date:	23-Jan-2025
		Technician:	Volterrani
Company:	FASHION A/W 26-27		
Type of Leather:	Shoe Upper & Leather Goods	Trial - N°:	
Aim of Trial:	4 IRISH TEA	Color:	19-1758
		Piece count:	
Project - N°:		Substance:	1,2 mm
Material:	split wb 二层蓝皮	Weight:	
% refer to:	shaved weight 削匀重	Drum - N°:	

Operation	Add	%	Weight	Product	Temp. in °C	Dilution	Time	Control
		200.00	in kg		40°C	(1 : x)	in min	
	++	300,00 0,50	0,000 0,000	water水 oxalic acid 草酸	40 C			
	++						40	
		0,50	0,000	BORRON [®] ADN			40	check wetting back 查看回水状
		450.00	0,000		4000			drain 控水
		150,00 3,00	0,000 0,000	water水 NOVALTAN AL	40°C		30	
							30	
		5,00	0,000	CROMOSAL B铬粉				
		5,00	0,000	TANNESCO® HN-A LIQ				
		3,00	0,000	CORIPOL® SFC			60	
		2,00	0,000	sodium formate甲酸钠			120	automatic overnight自动过码
			0,000					morningpH=3,7 drain 次日pH,控办
		150,00		water水	30°C			
		2,00	0,000	sodium formate甲酸钠				
		2,00	0,000	sodium bicarbonate 小苏打			40	
		4,00	0,000	RETINGAN® LFC			40	pH=5,5 drain/wash 控水水液
		150,00	0,000	water 水	50°C			
		12,00	0,000	LEVOTAN® HPP				
		6,00	0,000	CORIPOL® SFC				
		0,50	0,000	BORRON [®] SAF-A			60	
		0,00	0,000	BOTH CIT CIT I				
		5,00	0,000	TANIGAN® MBO-A LIQ			30	
		3,00	0,000	THE THE MESTALES				
		1,00	0,000	formic acid 甲酸			30	drain 控水
		1,00	0,000	TOTTINO GOIG 1 FIX			- 00	didiii jii/jt
Mechanical Operation:					Proce	ss Informa	ation:	

Our application recommendations are in line with our present state of knowledge. They do not, however, exempt the customer from performing his own tests to determine the suitability of the supplied products for their intended purposes. Application of the products lies outside the scope of our control and therefore comes within the customer's sphere of responsibility. We guarantee the satisfactory quality of our products subject to general terms of sale and delivery.

Above data are based on the current state of knowledge. However, buyer is not released from his obligation to examine the material on receipt. Seller makes no warranty of merchantability or fitness for

Running Time:

practical use or application..